

DRIVING HARNESS

EQUIPMENT CATALOGUE **VOLUME 8**

IF IT'S BRANDED ZILCO, IT'S BRANDED QUALITY.

zilco.net

EXCEPTIONAL QUALITY & EXPERTISE



Design Focus

Horse comfort, driver convenience, practical functionality, reliability and durability.

Experience

Sixty years of design excellence has resulted in a unique understanding of today's driving sport and the requirements of a modern harness. Through collaboration with top competition drivers, as well as customer feedback, Zilco's modern range of harness caters for all, from grass roots to international level.

Practicality

Zilco harness is life proof, designed for everyday use and minimal maintenance by both the professional and recreational user. Warm soapy water is all that this required to bring your harness back to optimum condition.

Versatility

Your harness, your way. Sold in parts or sets, with many parts interchangeable between sizes and styles. Zilco harness is priced by component so you only ever pay for what you need, no more, no less.

Workmanship

Zilco harness is a precision manufactured product. Attention to detail is the central production philosophy right down to stitch level. The Zilco production team pride themselves on producing a product fit for modern driving demands using their experience and desire to be the best.

Materials

Zilco component materials are manufactured specifically to exacting standards, so our harness will never let you down.

- High grade stainless steel fittings.
- Buckles and metal fittings are produced to Zilco's own design. Manufacture is done in-house to ensure top quality right through the production process from raw metal components to finished product.
- Zilco's unique moulded strapping comprises a core of woven webbing and a comfort outer coating. This provides superior strength, wear resistance and good handling qualities in the toughest conditions.
- Pressure points are padded with a range of shock absorbing materials appropriate for the load area.

Technology

Zilco continues to embrace material and manufacturing technology evolution. Moulded plastic technology is employed to ensure the consistency and performance of ergonomic parts and pads. 3D printers produce accurate and efficient prototypes for rapid testing, refinement and introduction to the driving range.

*This catalogue is dedicated to **Fiona Bonney***

Lifestyle photos: Amy Mundell Equestrian Photography unless otherwise specified. Front cover photo: Ada Marlene Vrolijk. Back cover photo: Event-to-Event Photography.
Sincere thanks all the drivers and horses illustrated in this brochure. No reproduction of photographs allowed without written permission.
We make every effort to use images that show the latest specifications, but changes may occur without prior notice due to our policy of constant improvement.

A WORLD-WIDE BRAND NAME

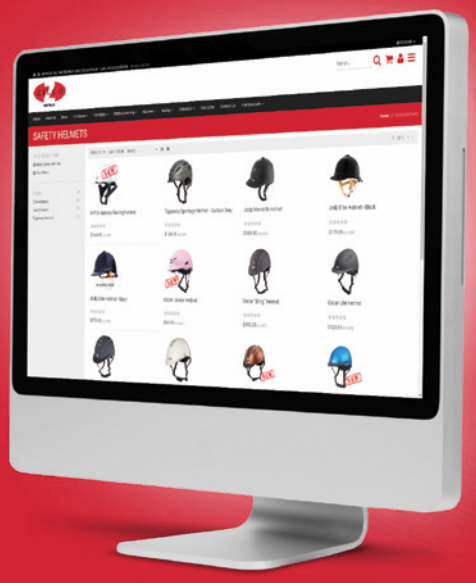
With origins in Australia and New Zealand in the early 1960s, the Zilco group is now a pre-eminent supplier of equestrian products worldwide.

Zilco's staff include specialists from a variety of equestrian disciplines. This knowledge and experience, coupled with constant market research, is the driving force for our in-house design team.

Zilco have always been innovators, using modern materials with the latest ideas - all of which are tested extensively before a product is released.

Zilco is committed to quality and customer service.

Zilco International Pty Ltd - Sydney Australia
Zilco NZ Ltd - Christchurch New Zealand
Zilco Europe Ltd - Oxfordshire United Kingdom



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ZGB HARNESS

Single, pair and team.

Photo: Thomas Lesprit

ZGB Harness

Sturdy and robust with wide bearing surfaces.

Why choose ZGB?

ZGB is made from heavy strapping and parts to suit large animals. ZGB has a combination breastplate and traces allowing easy change between singles and multiples.

The wide load bearing surfaces of breastplate, girth, saddle and breeching are well suited to heavy carriages and extreme working conditions. ZGB has excellent core strength to withstand the rigours of marathon and tough competition or working conditions.

Popular for both commercial driving and driving trials. ZGB parts are interchangeable throughout the size range and combinations.

Average weight per standard single set:
- Cob 11.75kg
- Full 12.5kg
- Extra Full 13.5kg

Each ZGB set is supplied in a sturdy leatherette harness bag with external pockets.

Sizes:

Cob, Full and Extra Full (sizes can be mixed).

ZGB with Combo breastplate for easy change from single to pair.

Combinations

Single, pair and team.

Key Features

- Quick release breeching straps, martingales and pole straps.
- Quick release tugs to suit all shaft styles.

ZGB Standard Specifications

BRIDLE	Rolled Winker Stays with adjustable wire core. Hanging noseband, adjustable both sides. Strap widths 19mm (3/4").
BREASTPLATE	Combination breastplate and traces. Breastplate width 100mm (4").
WITHER	Rein terrets are adjustable for position.
FALSE MARTINGALE	Padded. With snaps to girth. Width 25mm (1").
TRACES	Combination with breastplate. Adjustment at vehicle end. Trace width 50mm (2").
SADDLE	Width: 125mm (5").
SADDLE PADS	Detachable for individual positioning. Standard depth 45mm (1 3/4").
BREECHING	Double hip straps. Cob - 19mm (3/4 ") width. Full and extra full - 25mm (1").
BREECHING SEAT	Padding width 80mm (3 1/2").
REINS	Supplied as standard with Z-grip reins. (Other styles can be requested)
GIRTH	Shaped and padded with PVC waffle. Soft keepers. 32mm (1 1/4") buckles.
GIRTH STRAPS	32mm (1 1/4") width
TUGS	Quick Release is standard on singles. Width 32mm (1 1/4").







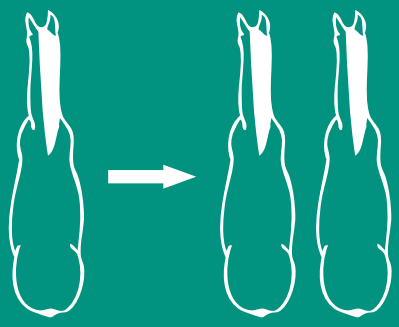
ZGB Single

Complete Single Set

Cob	431006
Full	431008
Extra Full	431010

	Components	Qty	Cob	Full	Extra Full
1	Headpiece	1	444056	444058	444060
2	Browband	1	432110	432111	432112
3	Throatlash	1	432186	432188	432190
4	Zilco Rosettes (Pair)	1	446842	446842	446843
5	Noseband	1	431412	431418	431419
6	Flash Converter & Strap	1	431406	431408	431410
7	Blinkers	1	431417	431421	431426
8	Z-Grip Single Reins	1	434005	434007	434007
9	ZGB Breastplate & Traces	1	431603	431604	431619
10	Combo Trace Coupler Buckle	2	474250	474250	474250
11	ZGB/Elite saddle	1	432847	432848	432849
12	ZGB/Elite Saddle Connecting Straps	1	433027	433028	433029
13	Quick Release Tugs 32mm (1 1/4")	1	444815	444815	444815
14	ZGB /Elite Girth	1	432406	432407	432408
15	ZGB/Elite False Martingale	1	431636	431638	431639
16	ZGB/Elite False Bellyband	1	432426	432427	432428
17	ZGB/Elite Complete Breeching	1	431806	431807	431808
18	Breeching Straps	1	431810	431811	431811
19	Trace Carry Straps	1	445037	445039	445039
20	Crupper	1	444463	444467	444469
-	ZGB/Elite Harness Bag	1	101006	101006	101006

Single to pair conversion



Extra parts required to convert 2 x ZGB singles into one pair:

1 Set of Pair Reins

1 Set of Pole Straps

2 Pairs of Breastplate-to-saddle straps (420320)

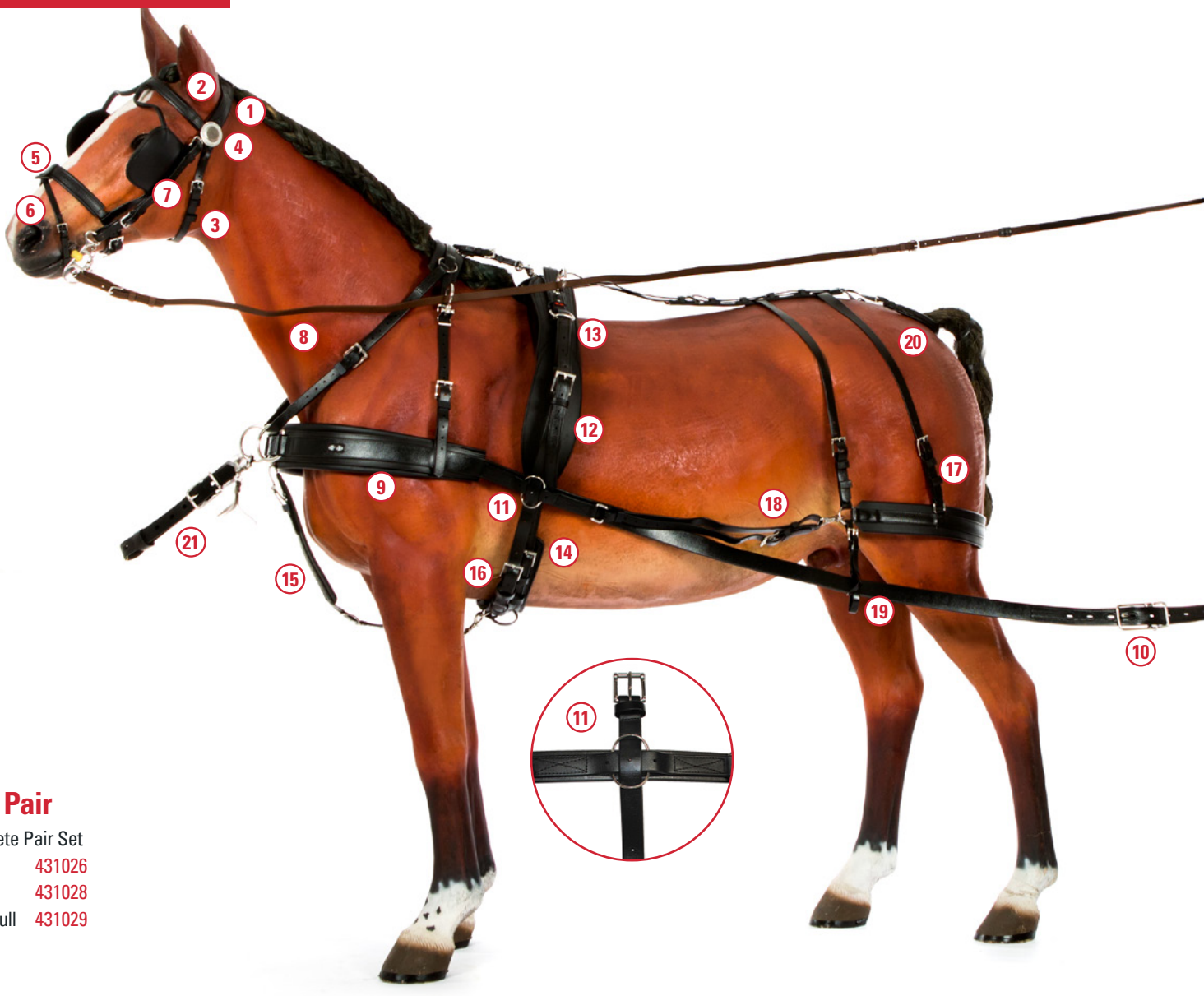
Photo: Thomas Lesprit

Unique Options for this harness



- Reins supplied are Z-Grip. Other rein choices available on request. (from page 71).
- Tilbury Tugs on request (page 96).





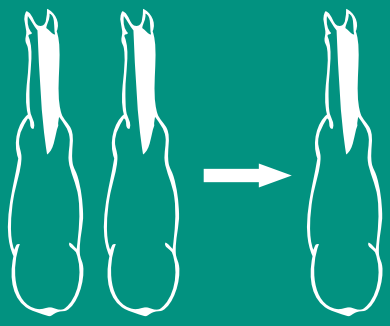
ZGB Pair

Complete Pair Set

Cob	431026
Full	431028
Extra Full	431029

	Components	Qty	Cob	Full	Extra Full
1	Headpiece	2	444056	444058	444060
2	Browband	2	432110	432111	432112
3	Throatlash	2	432186	432188	432190
4	Zilco Rosettes (Pair)	2	446842	446842	446843
5	Noseband	2	431412	431418	431419
6	Flash Converter & Strap	2	431406	431408	431410
7	Blinkers	2	431417	431421	431426
8	Z-Grip Pairs Reins	1	434105	434107	434107
9	ZGB Breastplate & Traces	2	431603	431604	431619
10	Combo Trace Coupler Buckle	4	474250	474250	474250
11	Breastplate to Saddle fitting (Pair)	2	420320	420320	420320
12	ZGB/Elite Saddle	2	432847	432848	432849
13	ZGB/Elite Saddle Connecting Straps (Pair)	2	433027	433028	433029
14	ZGB/Elite Girth	2	432406	432407	432408
15	ZGB/Elite False Martingale	2	431636	431638	431639
16	ZGB/Elite False Bellyband	2	432426	432427	432428
17	ZGB/Elite Complete Breeching	2	431806	431807	431808
18	Breeching Straps (Pair)	2	431810	431811	431811
19	Trace Carry Straps (Pair)	2	445037	445039	445039
20	Crupper	2	444463	444467	444469
21	Quick Release Pole Straps (Pair)	1	432607	432607	432607
-	ZGB/Elite Harness Bag	2	101006	101006	101006

Pair to single conversion

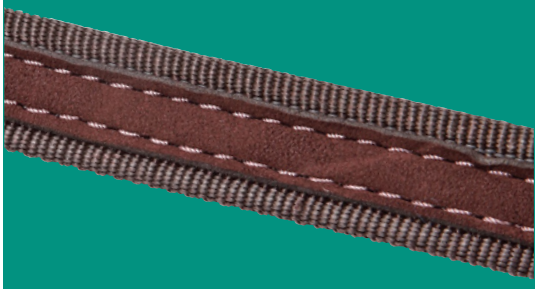


Extra parts required to convert one side of a ZGB pair harness into one single:

1 Set of Single Reins

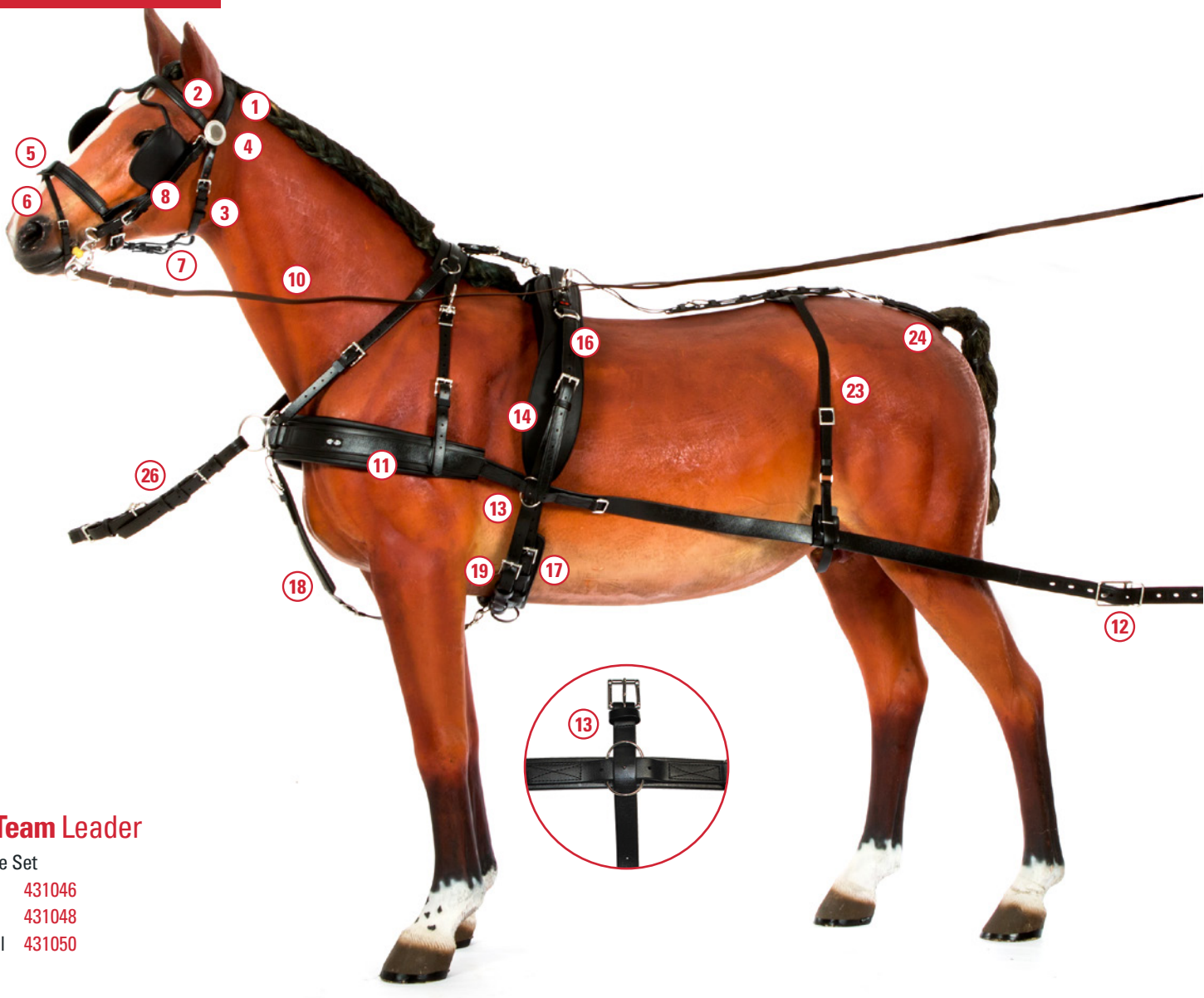
1 Pair of 32mm (1 1/4") Quick Release Tugs

Unique Options for this harness



- S-Grip reins with sewn suede strip on the hand section (from page 73).
  Pony - 445cm (14'7"): 434523
  Cob - 472cm (15'6"): 434525
  Full - 508cm (16'8"): 434527
- If breeching is not required, see page 104 for a choice of trace carrier options.
- Pole straps: page 108 for further choices.
- Reins supplied are Z-Grip, but other rein choices are available on request (from page 73).





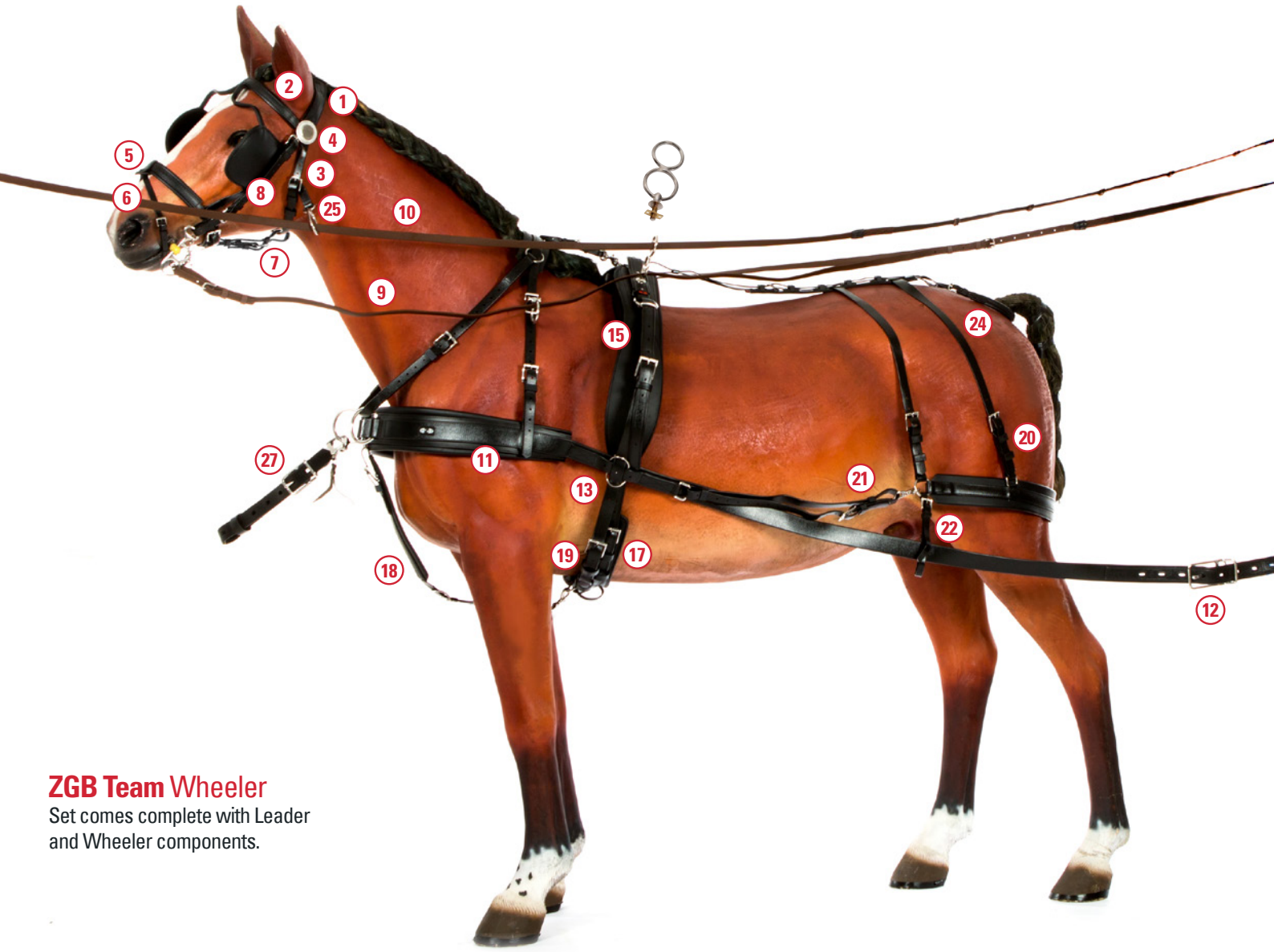
ZGB Team Leader

Complete Set

Cob	431046
Full	431048
Extra Full	431050

	Components	Qty	Cob	Full	Extra Full
1	Headpiece	4	444056	444058	444060
2	Browband	4	432110	432111	432112
3	Throatlash	4	432186	432188	432190
4	Zilco Rosettes (Pair)	4	446842	446842	446843
5	Noseband	4	431412	431418	431419
6	Flash Converter & Strap	4	431406	431408	431410
7	Gullet Safety Strap	4	432180	432180	432180
8	Blinkers	4	431417	431421	431426
9	Z-Grip Pairs Reins	1	434105	434107	434107
10	Z-Grip Team Leader Reins (fixed)	1	434305	434307	434307
11	ZGB Breastplate & Traces	4	431603	431604	431619
12	Combo Trace Coupler Buckle	8	474250	474250	474250
13	Breastplate to Saddle fitting	4	420320	420320	420320
14	ZGB/Elite Saddle - Leaders	2	432847	432848	432849

	Components	Qty	Cob	Full	Extra Full
15	ZGB/Elite Team Wheeler Saddle (Figure 8)	2	432853	432854	432855
16	ZGB/Elite Saddle Connecting Straps	4	433027	433028	433029
17	ZGB/Elite Girth	4	432406	432407	432408
18	ZGB/Elite False Martingale	4	431636	431638	431639
19	ZGB/Elite False Bellyband	4	432426	432427	432428
20	ZGB/Elite Complete Breeching	2	431806	431807	431808
21	Breeching Straps	2	431810	431811	431811
22	Trace Carry Straps	2	445037	445039	445039
23	Elastic Trace Carry Strap	2	432522	432522	432522
24	Crupper	4	444463	444467	444469
25	Large Roger Rings	1	432535	432535	432535
26	Quick Release Coupling Strap	1	432518	432518	432518
27	Quick Release Pole Straps	1	432607	432607	432607
-	ZGB/Elite Harness Bag	4	101006	101006	101006



ZGB Team Wheeler

Set comes complete with Leader and Wheeler components.

Unique Options for this harness

- ZGB wheeler saddles are supplied as standard with figure 8 Terrets. However centre pedestal wheeler saddles can be requested.
- If wheeler breeching is not required, see page 104 & 105 for a choice of wheeler trace carriers.
- 'Leader Crupper: No buckles on dock, with dees so bungees can be connected to traces.
- Leader Bungees: Connects leader crupper dock to upward dee on trace.
- Bungee Anchor fittings can slide onto normal traces to connect bungees from crupper or girth (page 88).
- Pole straps: see page 108 for further choices.
- Reins supplied are Z-Grip, but other rein choices are available on request. (from page 74).
- Rein joiner to join leader and wheeler reins.



ELITE HARNESS

Single, pair and team.



Photo: MGuillamot

Elite Harness

Sturdy and robust with wide bearing surfaces.

Why choose Elite?

Elite is popular for horses of sturdier proportions. It has heavier strapping and parts to suit larger animals. The wide load bearing surfaces of breastplate, girth, saddle and breeching are well suited to heavy carriages and extreme working conditions. It has the core strength to withstand the rigours of marathon and tough competition or working conditions.

The traces buckle into the breastplate in the traditional style. Popular for both commercial driving and driving trials.

Elite parts are interchangeable throughout the size range and combinations.

Average weight per standard single set:
- Cob 11.75kg
- Full 12.5kg
- Extra Full 13.5kg

Each Elite set is supplied in a sturdy leatherette harness bag with external pockets.

Sizes:

Cob, Full and Extra Full (sizes can be mixed).

A substantial harness for larger cobs and horses.

Combinations

Single, pair and team.

Key Features

- Quick release breeching straps, martingales and pole straps.
- Quick release tugs to suit all shaft styles.

Elite Standard Specifications

BRIDLE	Rolled Winker Stays with adjustable wire core. Hanging noseband, adjustable both sides. Strap widths 19mm (3/4").
BREASTPLATE	Width 100mm (4") with buckles for traces.
FALSE MARTINGALE	Padded. With snaps to girth. Width 25mm (1").
WITHER STRAP	Rein terrets are adjustable for position.
TRACES	Dee ends: Width 50mm (2").
SADDLE	Width: 125 mm (5").
SADDLE PADS	Detachable for individual positioning. Standard depth 45mm (1 3/4").
BREECHING	Double hip straps: Cob - 19mm (1/4") width. Full and Extra Full - 25mm (1").
BREECHING SEAT	Padding width 80mm (3 1/2").
REINS	Supplied as standard with Z-Grip reins (Other styles can be requested).
GIRTH	Shaped and padded with PVC waffle. Soft keepers. 32mm (1 1/4") buckles.
GIRTH STRAPS	32mm (1 1/4") width.
TUGS	Quick Release is standard on singles. Width 32mm (1 1/4").







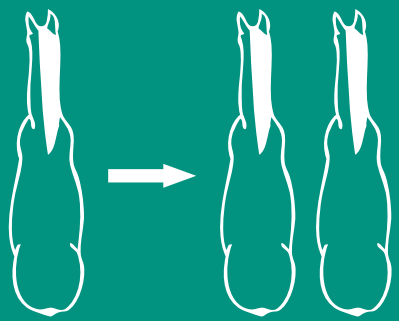
Elite Single

Complete Single Set

Cob	431131
Full	431132
Extra Full	431133

	Components	Qty	Cob	Full	Extra Full
1	Headpiece	1	444056	444058	444060
2	Browband	1	432110	432111	432112
3	Throatlash	1	432186	432188	432190
4	Zilco Filigree Rosettes (Pair)	1	446842	446842	446843
5	Noseband	1	431412	431418	431419
6	Flash Converter & Strap	1	431406	431408	431410
7	Blinkers	1	431417	431421	431426
8	Z-Grip Single Reins	1	434005	434007	434007
9	Elite Single Breastplate	1	444186	444188	444189
10	Elite/ZGB Saddle	1	432847	432848	432849
11	Elite/ZGB Saddle Connecting Straps	1	433027	433028	433029
12	Quick Release Tugs 32mm (1 1/4")	1	444815	444815	444815
13	Elite/ZGB Girth	1	432406	432407	432408
14	Elite/ZGB False Martingale	1	431636	431638	431639
15	Elite/ZGB False Bellyband	1	432426	432427	432428
16	Elite/ZGB Complete Breeching	1	431806	431807	431808
17	Breeching Straps for Single harness	1	431810	431811	431811
18	Trace Carry Straps	1	445037	445039	445039
19	Elite Dee End Traces 50mm (2")	1	436205	436207	436208
20	Standard Crupper	1	444463	444467	444469
-	Elite/ZGB Harness Bag	1	101006	101006	101006

Single to pair conversion



Extra parts required to convert 2 x Elite singles into one pair:

1 Set of Pair Reins
2 Elite Pair Breastplates
2 Pairs of Breeching Straps for Pair
2 Pairs of Loose Buckle Pieces
1 Set of Pole Straps

Fitted with optional Patent blinds. Photo: Šárka Veinhauerová

Unique Options for this harness



- Reins supplied are Z-Grip. Other rein choices available on request. (from page 71).
- Tilbury Tugs on request (page 96).



Option example: Clincher Browband



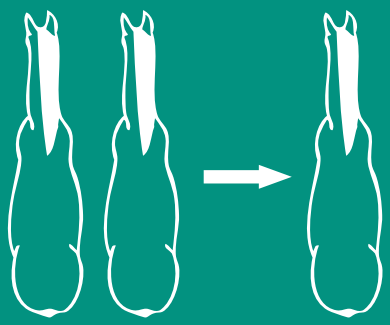
Elite Pair

Complete Pair Set

Cob	431139
Full	431140
Extra Full	431141

	Components	Qty	Cob	Full	Extra Full
1	Headpiece	2	444056	444058	444060
2	Browband	2	432110	432111	432112
3	Throatlash	2	432186	432188	432190
4	Zilco Rosettes (Pair)	2	446842	446842	446843
5	Noseband	2	431412	431418	431419
6	Flash Converter & Strap	2	431406	431408	431410
7	Blinkers	2	431417	431421	431426
8	Z-Grip Pair Reins	1	434105	434107	434107
9	Elite Pair Breastplate	2	444948	444949	444950
10	Elite/ZGB Saddle	2	432847	432848	432849
11	Elite/ZGB Saddle Connecting Straps	2	433027	433028	433029
12	Elite/ZGB Girth	2	432406	432407	432408
13	Elite/ZGB False Martingale	2	431636	431638	431639
14	Elite/ZGB False Bellyband	2	432426	432427	432428
15	Loose Buckle Piece (Pair)	2	445078	445078	445078
16	Elite/ZGB Complete Breeching	2	431806	431807	431808
17	Breeching Straps for Pairs harness	2	445074	445075	445075
18	Trace Carry Straps	2	445037	445039	445039
19	Dee End Traces 50mm (2")	2	436205	436207	436208
20	Crupper	2	444463	444467	444469
21	Quick Release Pole Straps	1	432607	432607	432607
-	Elite/ZGB Harness Bag	1	101006	101006	101006

Pair to single conversion



Extra parts required to convert one side of an Elite pair harness into one single:

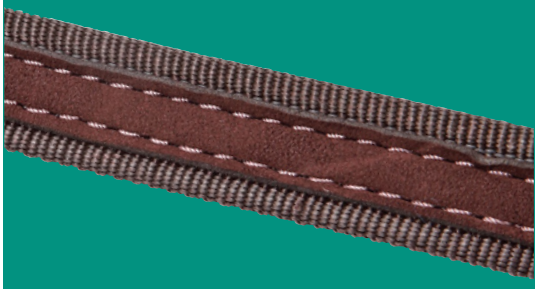
1 Set of Single Reins

1 Elite Single Breastplate

1 Pair of Breeching Straps

1 Pair of 32mm (1 1/4") Quick Release Tugs

Unique Options for this harness



- S-Grip reins with sewn suede strip on the hand section (from page 73).
  Pony - 445cm (14'7"): 434523
  Cob - 472cm (15'6"): 434525
  Full - 508cm (16'8"): 434527
- If breeching is not required, see page 104 for a choice of trace carrier options.
- Pole straps: page 108 for further choices.
- Reins supplied are Z-Grip, but other rein choices are available on request (from page 73).





Elite Team Leader

Complete Set

Cob	431147
Full	431148
Extra Full	431149

	Components	Qty	Cob	Full	Extra Full
1	Headpiece	4	444056	444058	444060
2	Browband	4	432110	432111	432112
3	Throatlash	4	432186	432188	432190
4	Zilco Rosettes (Pair)	4	446842	446842	446843
5	Noseband	4	431412	431418	431419
6	Flash Converter & Strap	4	431406	431408	431410
7	Gullet Safety Strap	4	432180	432180	432180
8	Blinkers	4	431417	431421	431426
9	Z-Grip Pair Reins	1	434105	434107	434107
10	Z-Grip Team Leader Reins (fixed)	1	434305	434307	434307
11	Elite Pair Breastplate	4	444948	444949	444950
12	Elite/ZGB Saddle	2	432847	432848	432849
13	Elite/ZGB Team Wheeler Saddle (figure 8)	2	432853	432854	432855
14	Elite/ZGB Saddle Connecting Straps	4	433027	433028	433029

	Components	Qty	Cob	Full	Extra Full
15	Elite/ZGB Girth	4	432406	432407	432408
16	Elite/ZGB False Martingale	4	431636	431638	431639
17	Elite/ZGB False Bellyband	4	432426	432427	432428
18	Loose Buckle Piece	2	445078	445078	445078
19	Elite/ZGB Complete Breeching	2	431806	431807	431808
20	Breeching Straps for Pairs harness	2	445074	445075	445075
21	Trace Carry Straps	2	445037	445039	445039
22	Elastic Trace Carry Strap	2	432522	432522	432522
23	Elite Traces for wheelers 50mm (2")	2	436205	436207	436208
24	Elite Traces for leaders 50mm (2")	2	436207	436208	436209
25	Crupper	4	444463	444467	444469
26	Large Roger Rings	1	432535	432535	432535
27	Quick Release Coupling Strap	1	432518	432518	432518
28	Quick Release Pole Straps	1	432607	432607	432607
-	Elite/ZGB Harness Bag	4	101006	101006	101006



Elite Team Wheeler

Set comes complete with Leader and Wheeler components.

Unique Options for this harness

- Elite wheeler saddles are supplied as standard with figure 8 Terrets. However centre pedestal wheeler saddles can be requested.
- If wheeler breeching is not required, see page 104 & 105 for a choice of wheeler trace carriers.
- 'Leader Crupper: No buckles on dock, with dees so bungees can be connected to traces.
- Leader Bungees: Connects leader crupper dock to upward dee on trace.
- Bungee Anchor fittings can slide onto normal traces to connect bungees from crupper or girth (page 88).
- Pole straps: see page 108 for further choices.
- Reins supplied are Z-Grip, but other rein choices are available on request. (from page 74).
- Rein joiner to join leader and wheeler reins.



CLASSIC HARNESS

Single, pair, tandem and team.



Photo: Ada Marlene Vrolijk

Classic Harness

Perfect for drivers' present needs and future ambitions.

Why choose Classic?

Classic is a versatile harness for all popular driving activities. It has traditional proportions in keeping for formal and traditional occasions, such as showing, dressage and cones. It also has the core strength to withstand the rigours of marathon and tough competition conditions.

This makes it an excellent all round harness that can be used for a variety of disciplines.

Classic parts are interchangeable throughout the size range and combinations, making it the perfect choice for present and future aspirations!

Average weight per standard single set:

- Pony 8kg
- Cob 9kg
- Full 10kg

Each Classic set is supplied in a ventilated harness bag.

Sizes:

Pony, Cob and Full (sizes can be mixed).

Zilco's original design with over 60 years of production.

Combinations

Single, pair, tandem and team.

Key Features

- Quick release breeching straps, martingales and pole straps.
- Quick release tugs to suit all shaft styles.

Classic Standard Specifications

BRIDLE	Rolled Winker Stays with adjustable wire core. Hanging noseband, adjustable both sides. Bridle strap widths: Pony 13mm (1/2"). Cob and Full 19mm (3/4").
BREASTPLATE	Width 85mm (3 1/3") with buckles for traces.
FALSE MARTINGALE	Width 19mm (3/4") with snaps for attachment to girth.
TRACES	Dee and slot: Width 32mm (1 1/4").
SADDLE	Width: 100mm (4").
SADDLE PADS	Detachable for individual positioning. Thickness Pony - 30mm (1 1/3") and Cob and Full - 45mm (1 3/4").
BREECHING	Double hip straps in 19mm (3/4") width.
BREECHING SEAT	Padding width 60mm (2 1/2").
REINS	Supplied as standard with Z-grip reins (Other styles can be requested).
GIRTH STRAPS	25mm (1") width.
TUGS	Quick Release is standard on singles. Width 25mm (1").







Classic Single

Fixed backband suitable for four-wheeled vehicles, particularly independent shafts.

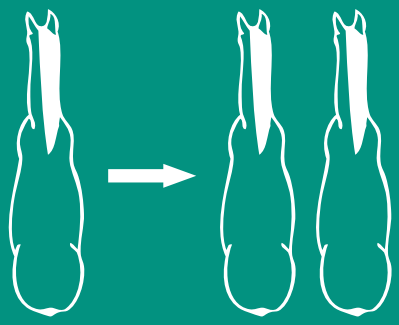
Complete Single Set

Pony 441040
Cob 441050
Full 441060

	Components	Qty	Pony	Cob	Full
1	Headpiece	1	444294*	444056	444058
2	Browband	1	444033*	432110	432111
3	Throatlash	1	444065*	432186	432188
4	Rosettes (Pair)	1	446841	446842	446842
5	Noseband	1	444108*	431412	431418
6	Flash Converter & Strap	1	431402	431406	431408
7	Blinkers	1	444139*	431417	431421
8	Z-Grip Single Reins	1	434003	434005	434007
9	Classic Single Breastplate	1	444213	444217	444221
10	Classic Saddle	1	444845	444855	444865
11	Quick Release Tugs 25mm (1")	1	444813	444813	444813
12	Classic Girth	1	444583	444585	444587
13	Classic False Martingale	1	444230	444234	444239
14	Classic False Bellyband	1	444593	444595	444597
15	Classic Complete Breeching	1	444360	444362	444364
16	Breeching Straps for Single harness	1	431809	431810	431811
17	Trace Carry Straps	1	445035	445037	445039
18	Classic Traces (Dee and slot- 32mm (1 1/4"))	1	436003	436005	436007
19	Crupper	1	444459	444463	444467
-	Classic Harness Bag	1	101004	101004	101004

*Classic Pony size bridle parts = narrower width 13mm (1/2")

Single to pair conversion



Extra parts required to convert 2 x Classic singles into one pair:

1 Set of Pair Reins
2 Classic Pair Breastplates
2 Pairs of Breeching Straps for Pair
2 Pairs of Loose Buckle Pieces
1 Set of Pole Straps



Classic Single Sliding Backband

For two-wheelers & four-wheelers with fixed shafts. Allows movement of the backband to improve horse comfort.

Complete Single Set

Pony 441540
Cob 441550
Full 441560

	Components	Qty	Pony	Cob	Full
1	Headpiece	1	444294*	444056	444058
2	Browband	1	444033*	432110	432111
3	Throatlash	1	444065*	432186	432188
4	Rosettes (Pair)	1	446841	446842	446842
5	Noseband	1	444108*	431412	431418
6	Flash Converter & Strap	1	431402	431406	431408
7	Blinkers	1	444139*	431417	431421
8	Z-Grip Single Reins	1	434003	434005	434007
9	Classic Single Breastplate	1	444213	444217	444221
10	Classic Sliding Backband Saddle	1	444885	444890	444895
11	Quick Release Tugs	1	444813	444813	444813
12	Classic Girth	1	444583	444585	444587
13	Classic False Martingale	1	444230	444234	444239
14	Classic False Bellyband	1	444593	444595	444597
15	Classic Complete Breeching	1	444360	444362	444364
16	Breeching Straps for Single harness	1	431809	431810	431811
17	Trace Carry Straps	1	445035	445037	445039
18	Classic Traces (Dee and slot- 32mm (1 1/4"))	1	436003	436005	436007
19	Crupper	1	444459	444463	444467
-	Classic Harness Bag	1	101004	101004	101004

*Classic Pony size bridle parts = narrower width 13mm (1/2")

Unique Options for this harness



- Conway buckles can be fitted to limit or fix the sliding backband (page 114).
- Useful if swapping frequently between different vehicle types. e.g. fixed / independent shafts/ two wheelers/four wheelers.
- See also alternative tug styles and backbands (pages 95 & 96).



Classic Pair

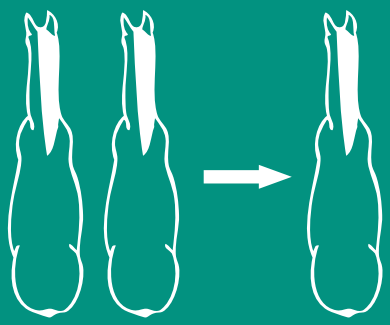
Complete Pair Set

Pony	442020
Cob	442030
Full	442040

	Components	Qty	Pony	Cob	Full
1	Headpiece	2	444294*	444056	444058
2	Browband	2	444033*	432110	432111
3	Throatlash	2	444065*	432186	432188
4	Rosettes (Pair)	2	446841	446842	446842
5	Noseband	2	444108*	431412	431418
6	Flash Converter & Strap	2	431402	431406	431408
7	Blinkers	2	444139*	431417	431421
8	Z-Grip Pair Reins	1	434103	434105	434107
9	Classic Pair Breastplate	2	445009	445012	445017
10	Classic Saddle	2	444845	444855	444865
11	Classic Girth	2	444583	444585	444587
12	Classic False Martingale	2	444230	444234	444239
13	Classic False Bellyband	2	444593	444595	444597
14	Classic Complete Breeching	2	444360	444362	444364
15	Breeching Straps for Pairs harness	2	445073	445074	445075
16	Loose Buckle Piece	2	445078	445078	445078
17	Trace Carry Straps	2	445035	445037	445039
18	Classic Traces (Dee & Slot 32mm (1 1/4"))	2	436003	436005	436007
19	Crupper	2	444459	444463	444467
20	Pole Straps (Pair)	1	445084**	432607	432607
-	Classic Harness Bag	2	101004	101004	101004

*Classic Pony size bridle parts = narrower width 13mm (1/2") ** Pole straps - Pony Size -standard 25mm (1"), no quick release (see page 108). Pole straps - Cob & Full size - Quick Release 38mm (1 1/2") (see page 108).

Pair to single conversion



Extra parts required to convert one side of a Classic pair harness into one single:

1 Set of Single Reins

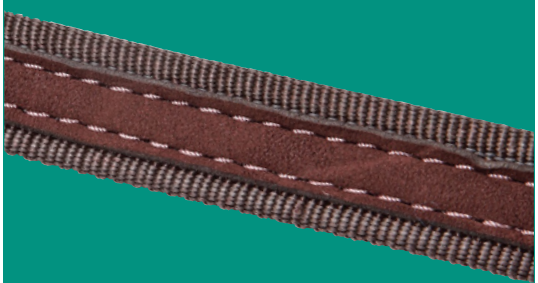
1 Classic Single Breastplate

1 Pair of Breeching Straps

1 Pair of 25mm (1") Quick Release Tugs

Photo: MGuillamot

Unique Options for this harness



- S-Grip reins with sewn suede strip on the hand section (from page 73).
  Pony - 445cm (14'7"): 434523
  Cob - 472cm (15'6"): 434525
  Full - 508cm (16'8"): 434527
- R-grip reins also available (from page 73).
- Pole strap options, including Quick Release (page 108).
- Trace carrier strap options (from page 104).



Photo: Emilio Gamba

Option example: Classic Pair with Empathy collars and elastic trace carriers



Classic Tandem Leader

Complete Leader Set

Pony	442060
Cob	442070
Full	442080

	Components	Qty	Pony	Cob	Full
1	Headpiece	1	444294*	444056	444058
2	Browband	1	444033*	432110	432111
3	Throatlash	1	444065*	432186	432188
4	Rosettes (Pair)	1	446841	446842	446842
5	Noseband	1	444108*	431412	431418
6	Flash Converter & Strap	1	431402	431406	431408
7	Blinkers	1	444139*	431417	431421
8	Z-Grip Tandem Leader Reins	1	434203	434205	434207
9	Classic Single Breastplate	1	444213	444217	444221
10	Classic Saddle	1	444877	444878	444879
11	Classic Girth	1	444583	444585	444587
12	Classic False Martingale	1	444230	444234	444239
13	Loose Buckle Piece	1	445078	445078	445078
14	Leader Trace Carry Strap	1	445595	445597	445599
15	Tandem Leader Traces 32mm (1 1/4")	1	436403	436405	436407
16	Crupper	1	444459	444463	444467
-	Classic Harness Bag	1	101004	101004	101004

*Classic Pony size bridle parts = narrower width 13mm (1/2").

Unique Options for this harness



- Crupper without buckles. Helps to avoid leader reins catching on buckles (page 107).
- Bungee cords (page 106).



Classic Tandem Wheeler

Unique Options for this harness





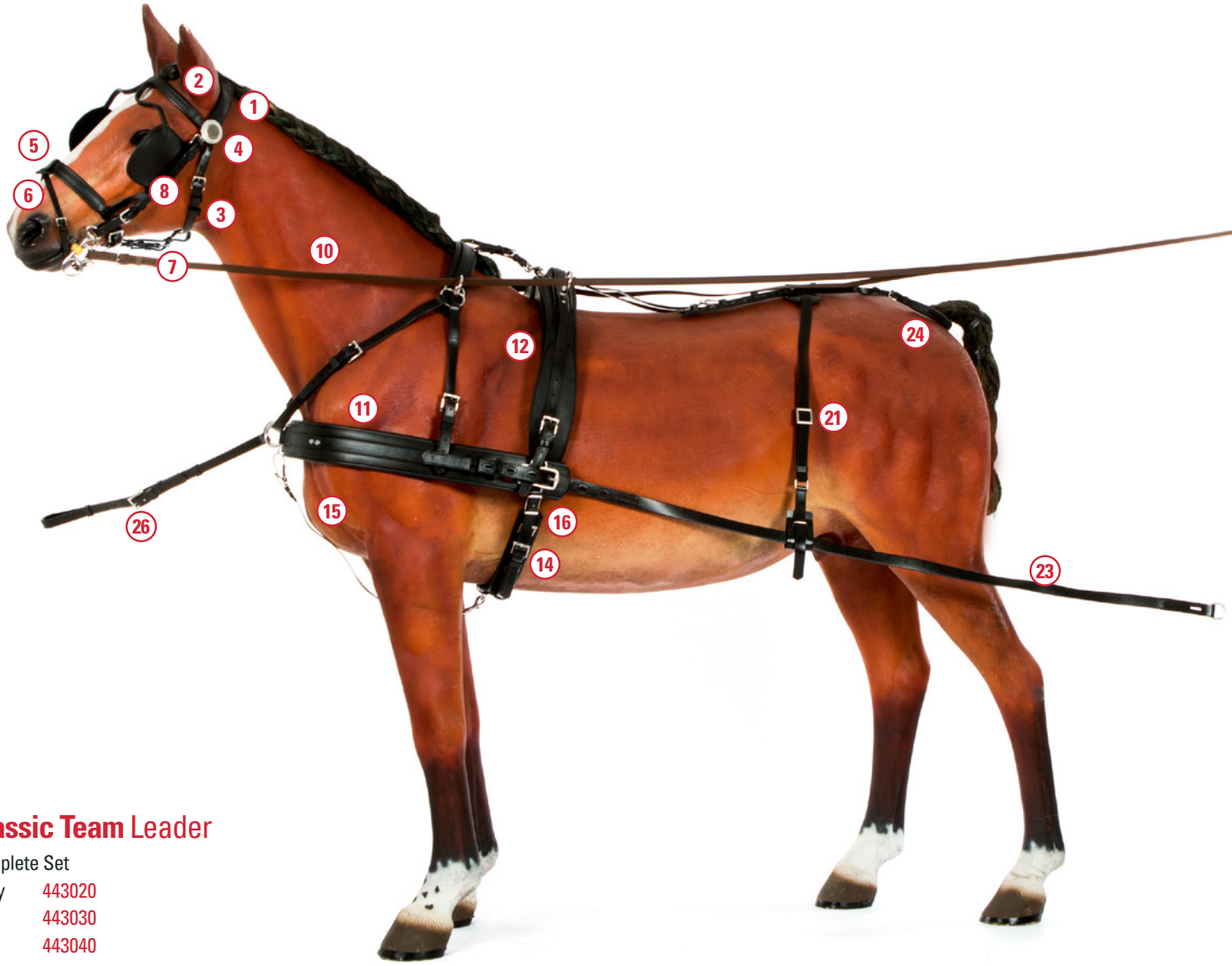
- Tandem wheeler bungees 445201 (page 106).
- Tandem spoon 446600 for leader trace connection to breastplate buckles (page 88).

	Pieces required to make up a tandem wheeler	Qty	Pony	Cob	Full
-	Classic Single Harness (page 22)	1	441040	441050	441060
1	Tandem Figure 8 Terrets (page 97)	2	476020	476020	476020
2	Roger Rings*	1	432530**	432535	432535

*Pony Size: Medium Roger Rings. Cob & Full: Large Roger Rings



Tandem leader traces can be attached to the central dee on the wheeler breastplate (standard, see main image). Or via tandem spoons (extra option, see action image).



Classic Team Leader

Complete Set

Pony	443020
Cob	443030
Full	443040

	Components	Qty	Pony	Cob	Full
1	Headpiece	4	444294*	444056	444058
2	Browband	4	444033*	432110	432111
3	Throatlash	4	444065*	432186	432188
4	Rosettes (Pair)	4	446841	446842	446842
5	Noseband	4	444108*	431412	431418
6	Flash Converter & Strap	4	431402	431406	431408
7	Gullet Safety Strap	4	444070	432180	432180
8	Classic Blinkers	4	444139*	431417	431421
9	Z-Grip Pair Reins	1	434103	434105	434107
10	Z-Grip Team Leader Reins (Fixed)	1	434303	434305	434307
11	Classic Pair Breastplate	4	445009	445012	445017
12	Classic Saddle	2	444845	444855	444865
13	Classic Team Wheeler Saddle	2	444872	444873	444874
14	Classic Girth	4	444583	444585	444587

	Components	Qty	Pony	Cob	Full
15	Classic False Martingale	4	444230	444234	444239
16	Classic False Bellyband	4	444593	444595	444597
17	Classic Complete Breeching	2	444360	444362	444364
18	Breeching Straps for Pairs harness	2	445073	445074	445075
19	Loose Buckle Piece	2	445078	445078	445078
20	Classic Trace Carry Straps	2	445035	445037	445039
21	Elastic Trace Carry Straps	2	432520	432522	432522
22	Classic Traces for wheelers 32mm (1 1/4")	2	436003	436005	436007
23	Classic Traces for leaders 32mm (1 1/4")	2	436005	436007	436008
24	Crupper	4	444459	444463	444467
25	Pole Straps**	1	445084	432607	432607
26	Coupling Strap - leader	1	445567	432515	432515
27	Roger Rings	1	432530	432535	432535
-	Classic Harness Bag	4	101004	101004	101004

*Classic Pony size bridle parts = narrower width 13mm (1/2") **Pony Size supplied with standard 25mm (1") pole straps. Cob & Full supplied with 38mm (1 1/2") Quick Release Pole Straps.



Classic Team Wheeler

Set comes complete with Leader and Wheeler components.

Unique Options for this harness

- Classic wheeler saddles are supplied as standard with figure 8 terrets. However centre pedestal wheeler saddles can be requested.
- Pole and coupling straps: see page 108 for further choices.
- If wheeler breeching is not required, see page 104 & 105 for a choice of wheeler trace carriers.
- Reins supplied are Z-Grip, but other rein choices are available on request. (from page 73).
- Rein joiner to join leader and wheeler reins
- Bungee Anchor fittings can slide onto normal traces to connect bungees from crupper or girth (page 88).
- Leader Crupper: No buckles on dock, with dees so bungees can be connected to traces.
- Leader Bungees: Connects leader crupper dock to upward dee on trace.





BRUN HARNESS

Single, pair and team.

Photo: Event to Event Photography

Brun Harness

A great multi purpose harness with subtle natural colour.

Why choose Brun?

Brun is a combination style harness for single, pair or team, making it easy for transition to multiples. Aesthetic natural matt brown colour combined with the easy maintenance and marathon strength of Zilco's synthetic strapping.

Popular paired with traditional type carriages and natural colours in the show ring, dressage, marathon and pleasure driving.

Brun parts are interchangeable throughout the size range and combinations.

Average weight per standard single set:
- Pony 8.75kg
- Cob 9.75kg
- Full 10.5kg

Each Brun set is supplied in a smart brown, ventilated harness bag.

Sizes:

Pony, Cob and Full (sizes can be mixed).

Aesthetically traditional with all the advantages of modern synthetic materials.

Combinations

Single, pair and team.

Key Features

- Combination breastplate.
- Quick release tugs to suit all shaft styles.

Brun Standard Specifications

BRIDLE	Winker stays with adjustable wire core. Hanging noseband, adjustable both sides (Cob and Full) Strap widths: Cob and Full - 19mm (3/4") Strap widths Pony - 13mm (1/2").
BREASTPLATE	Combination breastplate and traces for dual single / pair. Width 85mm (3 1/3").
FALSE MARTINGALE	Snaps to girth. Width 19mm (3/4").
WITHER STRAP	Swivel rein rings. Strap width 25mm. (1").
TRACES	Integral with breastplate. Trace width 32mm (1 1/4").
SADDLE	Width: 100 mm (4").
SADDLE PADS	Detachable for individual positioning. Standard depth Pony - 30mm (1 1/3") and Cob and Full - 45mm (1 3/4").
BREECHING	Double hip straps: All sizes 19mm (3/4") width.
BREECHING SEAT	Padding width 60mm (2 1/2").
REINS	Supplied as standard with Z-Grip reins (Other styles can be requested).
GIRTH STRAPS	25mm (1") width.
TUGS	Quick Release is standard on singles. Width 25mm (1").
STRAPPING	Matt brown. Smooth and easy to clean. Marathon strength.







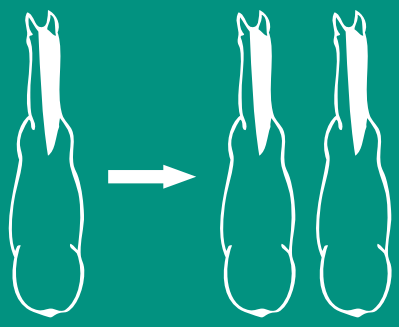
Brun Single

Complete Single Set

Pony	420510
Cob	420520
Full	420530

	Components	Qty	Pony	Cob	Full
1	Bridle headpiece	1	430012	430016	430020
2	Blinkers and cheeks	1	430412	430417	430421
3	Noseband	1	430032	430034	430036
4	Flash converter and strap	1	430042	430044	430046
5	Browband	1	430052	430054	430056
6	Throatlash	1	430062	430064	430066
7	Rosettes	1	446841	446842	446842
8	Reins for single- Z-Grip (Pair)	1	434003	434005	434007
9	Breastplate and traces-combo	1	430252	430254	430256
10	Combo buckles 32mm (1 1/4")	2	474247	474247	474247
11	False martingale	1	430632	430636	430638
12	Saddle	1	430850	430855	430865
13	Tugs - quick release (Pair)	1	430813	430813	430813
14	Girth	1	430582	430585	430587
15	False bellyband	1	430592	430595	430597
16	Breeching	1	430360	430362	430364
17	Breeching straps (Pair)	1	430811	430811	430811
18	Trace carriers (Pair)	1	430830	430830	430830
19	Crupper	1	430460	430463	430467
-	Harness bag	1	101007	101007	101007

Single to pair conversion



Extra parts required to convert 2 x Brun singles into one pair:

1 Set of Pair Reins

1 Set of Pole Straps

2 Pairs of Breastplate-to-saddle straps (430280)

Photo: Jitske Werkhoven

Unique Options for this harness



- R-Grip Single Reins - All Brown
  Pony - 434063
  Cob - 434065
  Full - 434067



Brun pony bridles have 13mm (1/2") straps for a finer look.



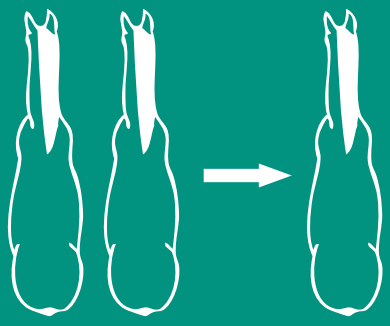
Brun Pair

Complete Pair Set

Pony 420540
Cob 420550
Full 420560

	Components	Qty	Pony	Cob	Full
1	Bridle headpiece	2	430012	430016	430020
2	Blinkers and cheeks	2	430412	430417	430421
3	Noseband	2	430032	430034	430036
4	Flash converter and strap	2	430042	430044	430046
5	Browband	2	430052	430054	430056
6	Throatlash	2	430062	430064	430066
7	Rosettes (Pair)	2	446841	446842	446842
8	Reins for pair - Z-grip	1	434103	434105	434107
9	Breastplate and traces - combo	2	430252	430254	430256
10	Combo buckles 32mm (1 1/4")	4	474247	474247	474247
11	Breastplate to saddle strap (Pair)	2	430280	430280	430280
12	False martingale	2	430632	430636	430638
13	Pole straps	1	430602	430605	430605
14	Saddle	2	430850	430855	430865
15	Girth	2	430582	430585	430587
16	False bellyband	2	430592	430595	430597
17	Breeching	2	430360	430362	430364
18	Breeching straps	2	430811	430811	430811
19	Trace carriers (Pair)	2	430830	430830	430830
20	Crupper	2	430460	430463	430467
-	Harness bag	2	101007	101007	101007

Pair to single conversion



Extra parts required to convert one side of a Brun pair harness into one single:

1 Set of Single Reins

1 Pair of 25mm (1") Quick Release Tugs

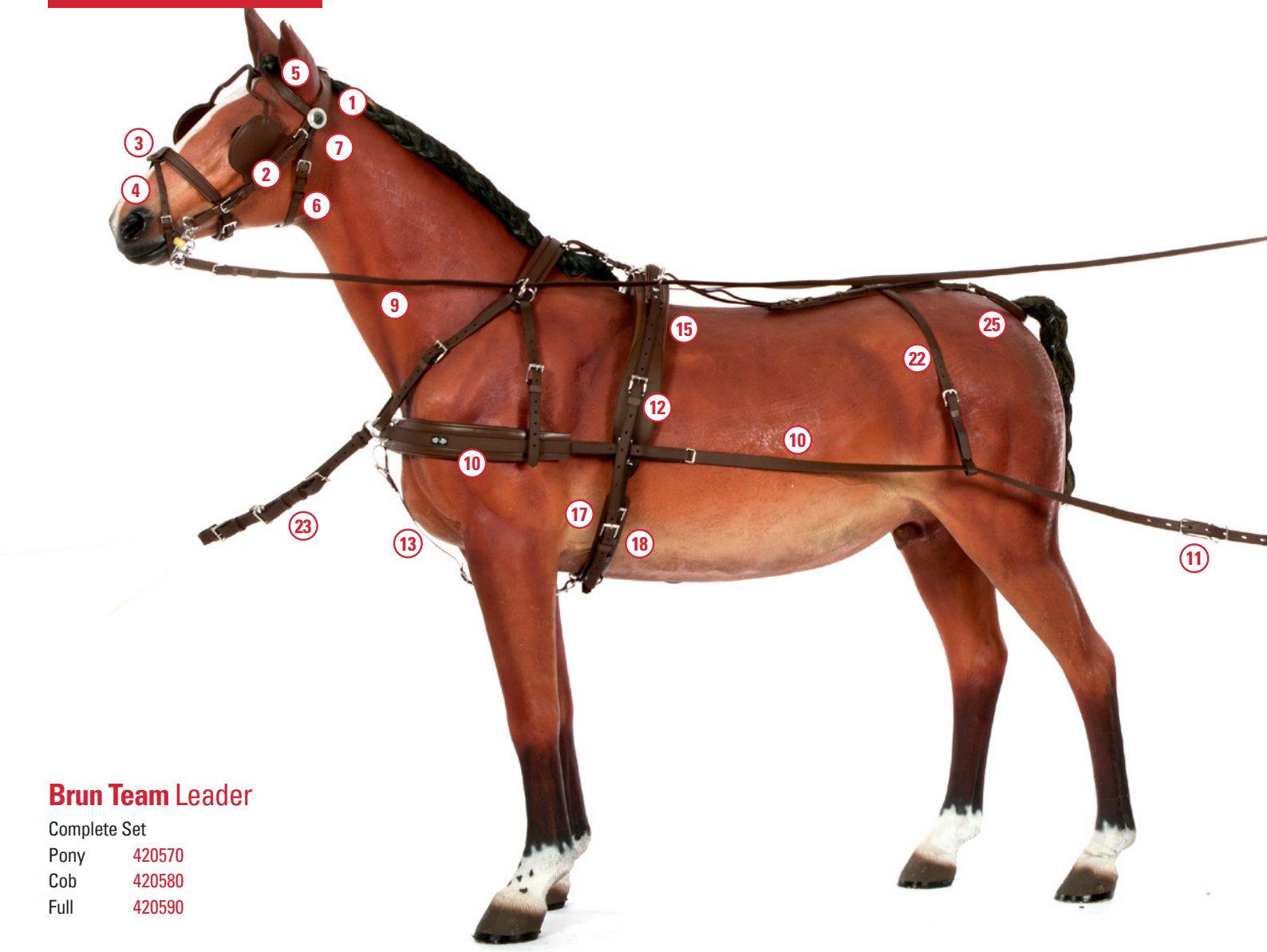
Unique Options for this harness



- Long trace carry strap for use without breeching.
  Pony - 430792
  Cob - 430797
  Full - 430799
- R-Grip Pairs Reins - All Brown
  Pony - 434163
  Cob - 434165
  Full - 434167



Photo: Birgit Schophoven



Brun Team Leader

Complete Set

Pony	420570
Cob	420580
Full	420590

	Components	Qty	Cob	Full	Extra Full
1	Bridle headpiece	4	430012	430016	430020
2	Blinkers and cheeks	4	430412	430417	430421
3	Noseband	4	430032	430034	430036
4	Flash converter and strap	4	430042	430044	430046
5	Browband	4	430052	430054	430056
6	Throatlash	4	430062	430064	430066
7	Rosettes (Pair)	4	446841	446842	446842
8	Reins for pair- Z-Grip	1	434103	434105	434107
9	Reins for team leaders	1	434303	434305	434307
10	Breastplate and traces-combo	4	430252	430254	430256
11	Combo buckles 32mm (1 1/4")	8	474247	474247	474247
12	Breastplate to saddle strap (Pair)	4	430280	430280	430280
13	False martingale	4	430632	430636	430638

	Components	Qty	Cob	Full	Extra Full
14	Pole straps	1	430602	430605	430605
15	Saddle -leaders	2	430850	430855	430865
16	Saddle-wheelers	2	430872	430874	430876
17	Girth	4	430582	430585	430587
18	False bellyband	4	430592	430595	430597
19	Breeching	2	430360	430362	430364
20	Breeching straps	2	430811	430811	430811
21	Trace carriers (Pair)	2	430830	430830	430830
22	Leader trace carry strap	2	430792	430797	430799
23	Leader quick release coupler	1	430818	430818	430818
24	Roger rings (Pair)	1	430838	430840	430840
25	Crupper	4	430460	430463	430467
-	Harness bag	4	101007	101007	101007



Brun Team Wheeler

Set comes complete with Leader and Wheeler components.

Unique Options for this harness



- Long trace carry strap for use without breeching.
  Pony - 430792
  Cob - 430797
  Full - 430799



Photo: Nina Edminson Photography



SL PLUS HARNESS

Single and pair.

All lifestyle photos pages 38-43: Louise Allen Photography

SL Plus Harness

Designed with the same practical simplicity as the SL range, but in larger sizes. .

Why choose SL Plus?

Ideal as an entry level harness that simply does the job without complexity.

The combination breastplate allows easy transition between single and pair with minimum effort or expense. Quality materials and easy maintenance make SL Plus an attractive and inexpensive way to enjoy any type of driving activity.

All parts available separately.

Average weight per standard single set:
- Pony 7.75 kg
- Cob 8.5 kg
- Full 9kg

Each SL Plus set is supplied in a ventilated harness bag.

Sizes:

Pony, Cob and Full (sizes can be mixed).

Perfect entry level harness for simplicity and practicality.

Combinations

Single and pair.

Key Features

- Combination breastplate for easy single / pair conversion.
- Quick release tugs.

SL Plus Standard Specifications

BRIDLE	Well shaped blinkers for good eye clearance and forward vision. Padded headpiece.
REINS	S-Grip hand parts with black front part.
BREASTPLATE	Combination style for single and pair use.
TRACES	32mm (1 1/4") adjustable for length at the vehicle end via combo buckles.
SADDLE	Zilco elastomeric flexible tree. Soft waffle covered padding. Fixed pads.
GIRTH STRAPS	25mm (1").
GIRTH	Soft waffle padding. Soft "no pinch" keepers. Buckles 25mm (1").
TUGS	Quick release tugs 25mm (1").
BREECHING	Comfortable padded seat with single hip strap.
CRUPPER	Soft waffle dock.
STRAPPING	Strong Zilco coated webbing that is flexible and smooth for easy wipe clean maintenance.







SL Plus Single

Complete Single Set

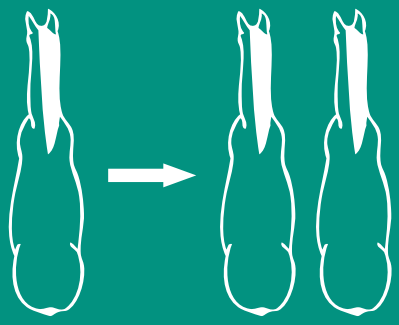
Pony 483004

Cob 483006

Full 483008

	Components	Qty	Pony	Cob	Full
1	Bridle Complete	1	483104	483106	483108
2	Reins	1	483204	483206	483208
3	Breastplate Combo	1	483304	483306	483308
4	Combo Trace Buckles 32mm (1 1/4")	2	474247	474247	474247
5	False Martingale	1	483344	483346	483348
6	Saddle	1	483364	483366	483368
7	Tugs - Quick Release 25mm (1") (Pair)	1	483380	483380	483380
8	Girth	1	483404	483406	483408
9	False Belly Band	1	483424	483426	483428
10	Crupper	1	483444	483446	483448
11	Breeching	1	483464	483466	483468
12	Breeching Straps (Pair)	1	483481	483482	483483
13	Trace Carry Straps (Pair)	1	445037	445039	445039
-	SL Plus Harness Bag	1	101003	101003	101003

Single to pair conversion



Extra parts required to convert 2 x SL Plus singles into one pair:

1 Set of Pair Reins

2 Pairs of Breastplate-to-Saddle Straps

1 Set of Pole Straps

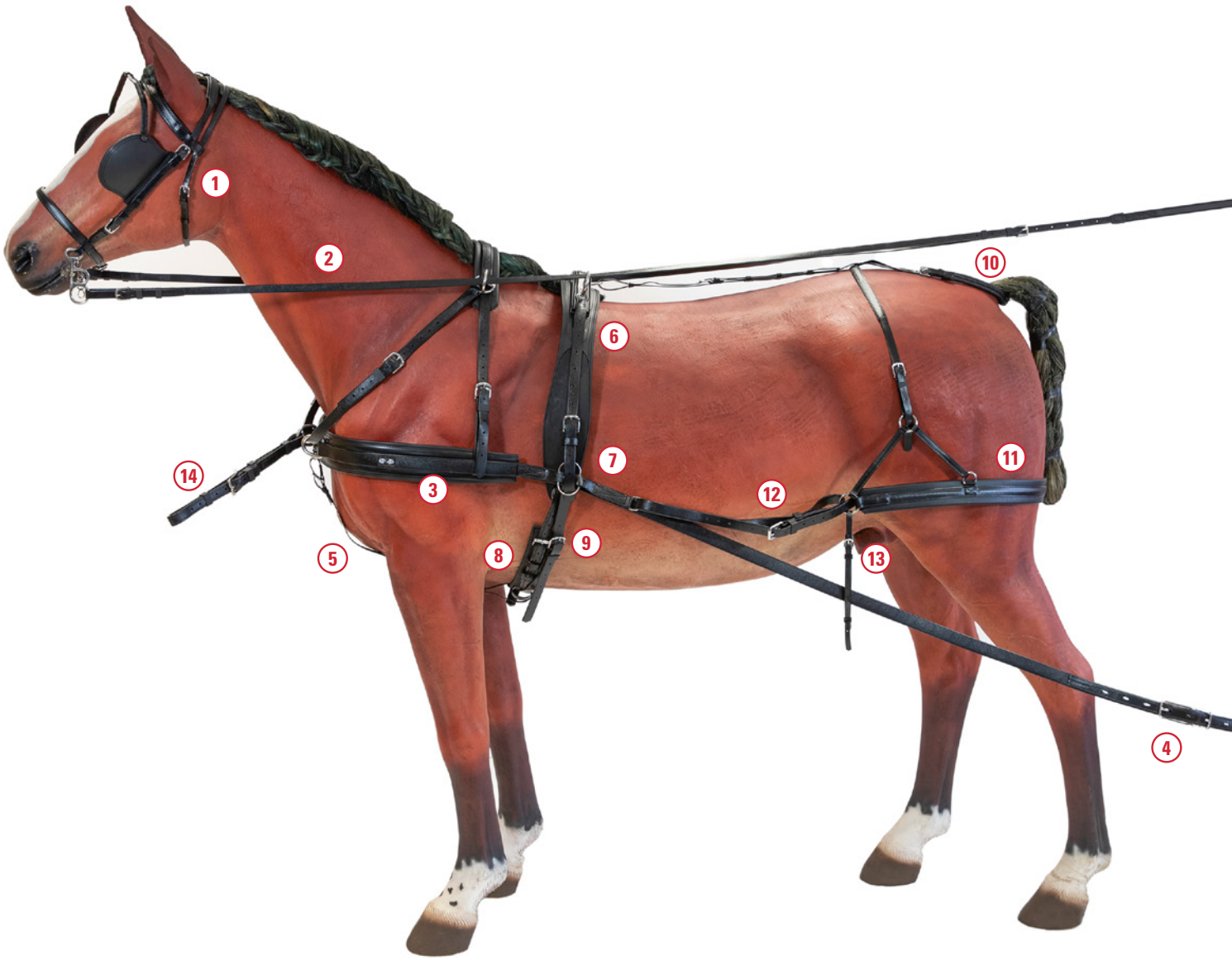
Unique Options for this harness



- Combo Breastplate to easily change from single to pair.



SL Plus single hip strap on breeching.



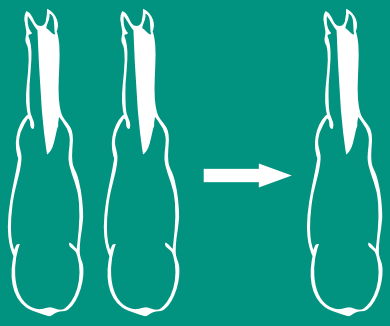
SL Plus Pair

Complete Pair Set

Pony	483014
Cob	483016
Full	483018

	Components	Qty	Pony	Cob	Full
1	Bridle Complete	2	483104	483106	483108
2	Reins	1	483244	483246	483248
3	Breastplate Combo	2	483304	483306	483308
4	Combo Trace Buckles 32mm (1 1/4")	4	474247	474247	474247
5	False Martingale	2	483344	483346	483348
6	Saddle	2	483364	483366	483368
7	Breastplate-to-Saddle Straps (Pair)	2	483390	483390	483390
8	Girth	2	483404	483406	483408
9	False Belly Band	2	483424	483426	483428
10	Crupper	2	483444	483446	483448
11	Breeching	2	483464	483466	483468
12	Breeching Straps (Pair)	2	483481	483482	483483
13	Trace Carry Straps (Pair)	2	445037	445039	445039
14	Pole Straps (Pair)	1	483488	483488	483488
-	SL Plus Harness Bag	2	101003	101003	101003

Pair to single conversion



Extra parts required to convert one side of a SL Plus pair harness into one single:

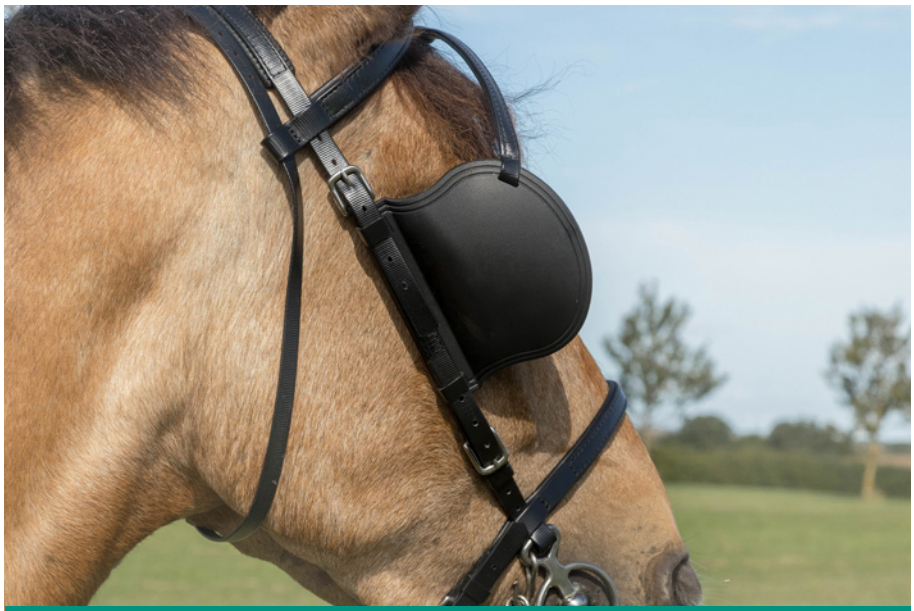
1 Set of Single Reins

1 Pair of 25mm (1") Quick Release Tugs

Unique feature for this harness



- Combo Breastplate to easily change from single to pair.



SL Plus bridle features a padded headpiece for reduced poll pressure & extended head throatlash.



SL HARNESS

Single, Pair, Tandem and Team.

Photo: Luke Seabury

SL Harness

A versatile choice for a wide variety of small pony types and breeds.

Why choose SL?

Ponies don't come in standard sizes! SL is designed to offer multiple choices of mix and match parts to achieve the correct fit. Whatever your aspirations, SL harness can grow with your ambitions to accommodate single, pairs, tandems and teams.

SL is a lightweight combination of elegance, strength and super easy maintenance. Suitable for all driving activities, including tough marathon conditions..

Average size per standard single set

Small ponies vary in stature depending on type and breed. SL sets can be supplied in standard sizes, or parts can be interchanged to achieve the correct fit. As a general guide, the standard sizes are based on:

- Mini: Small miniature ponies and taller fine miniature horses up to approx 38" (97cm).
- Shetland: Shetland type ponies up to approx. 11.2hh (117cm) depending on breed and build.
- Small Pony: Small native breeds or types e.g. Dartmoor, Welsh Mountain and small Sec B Welsh.

Sizes:

Mini, Shetland and Small Pony (sizes can be mixed).

Elegantly sized to suit Minis, Shetlands and Small Ponies.

Combinations

Single, Pair, Tandem and Team.

Key Features

- Fine strapping to suit small animals.
- Flexible options.

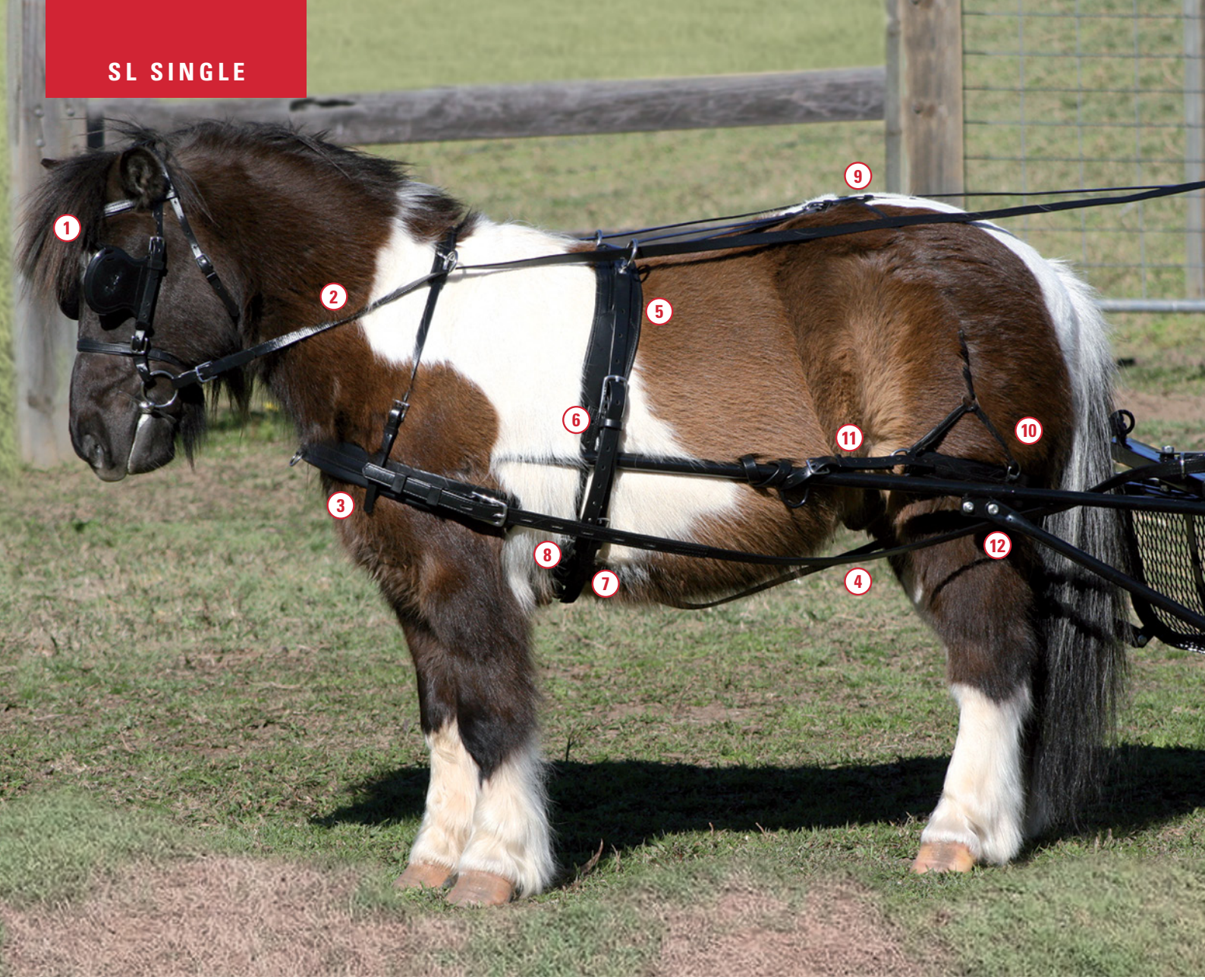
SL Standard Specifications

SL BRIDLE	Versatile design to accommodate thick forelocks and broad foreheads. Extra length browband to allow the independent throatlash to sit behind from the headpiece. This is a safety feature to help prevent ponies with thick manes and small ears from scratching their bridles off.
BLINKERS	Elegantly shaped to show off pony heads. Winker stays with wire core to allow shaping.
REINS	S-Grip hand parts with black front part.
BREASTPLATE	Simple design to suit small ponies. 25mm (1") buckles for traces.
TRACES	25mm (1") with D & slot attachment to suit different vehicle styles.
SADDLE	SL FLEXI Treeless design suitable for rounded pony shapes. (See options for alternative styles). Soft waffle covered padding.
GIRTH STRAPS	25mm (1") lined and edge stitched.
GIRTH	Soft waffle padding. Soft "no pinch" keepers. Buckles 25mm (1").
TUGS	Tugs adjustable for size to suit different shaft dimensions.
BREECHING	Comfortable padded seat with single hip strap.
CRUPPER	Soft waffle dock with buckle adjustment on nearside.
STRAPPING	Strong flexible smooth Zilco strapping for easy wipe clean maintenance.





Photo: Katie Cooper - Event to Event Photography



SL Single

Complete Single Set

Mini	449004
Shetland	448004
Small Pony	447004

Standard single harness with flexi-treeless saddle, adjustable shaft tugs, and includes trace carry straps.

	Components	Qty	Mini	Shetland	Small Pony
1	Extended Head Bridle (Complete)	1	449304	448304	447304
2	SL S-Grip Single Reins	1	449504	448504	448504
3	SL Breastplate	1	449104	448104	448104
4	SL 25mm (1") Traces (Pair)	1	449603	448604	447604
5	SL Treeless Saddle (25mm (1") girth points)*	1	449564	448564	447564
6	SL Shaft Tugs	1	448580	448580	448580
7	SL Girth (25mm (1") buckles)	1	449464	448464	448464
8	SL False Belly Band	1	449444	448444	448444
9	SL Crupper	1	449404	448404	448404
10	SL Breeching	1	449204	448204	444358
11	SL Breeching Straps (Pair)	1	449220	448220	448220
12	Shetland/Mini Trace Carry Straps (Pair)	1	445033	445033	445033
-	Harness Bag	1	101001	101001	101001

Unique Options for this harness



- Deluxe bridle
- Flash noseband
- False martingale
- Quick release shaft tugs
- Empathy collar (Shetland and Small Pony)
- Saddle: Flexi-Tree or Deluxe



SL Single Sliding Backband

For two or four-wheeled vehicles with fixed shafts.

Mini	449034
Shetland	448034
Small Pony	447034

Deluxe saddle with sliding backband. Allows fixed shafts to self-level and move to improve pony comfort, especially on hilly terrain.

	Components	Qty	Mini	Shetland	Small Pony
1	Extended Head Bridle (Complete)	1	449304	448304	447304
2	SL S-Grip Single Reins	1	449504	448504	448504
3	SL Breastplate	1	449104	448104	448104
4	SL 25mm (1") Traces	1	449603	448604	447604
5	SL Saddle with sliding backband	1	449554	448554	448554
6	SL Shaft Loops 25mm (1")	1	448580	448580	448580
7	SL Girth (25mm (1") buckles)	1	449464	448464	448464
8	SL False Belly Band 25mm (1")	1	449444	448444	448444
9	SL Crupper	1	449404	448404	448404
10	SL Breeching	1	449204	448204	444358
11	SL Breeching Straps	1	449220	448220	448220
12	Shetland/Mini Trace Carry Straps (Pair)	1	445033	445033	445033
-	Harness Bag	1	101001	101001	101001

Unique Options for this harness



- Quick release shaft tugs
- Deluxe bridle
- False martingale
- Flash noseband
- Empathy collar (Shetland & Small Pony)



SL Pair

Complete Pair Set

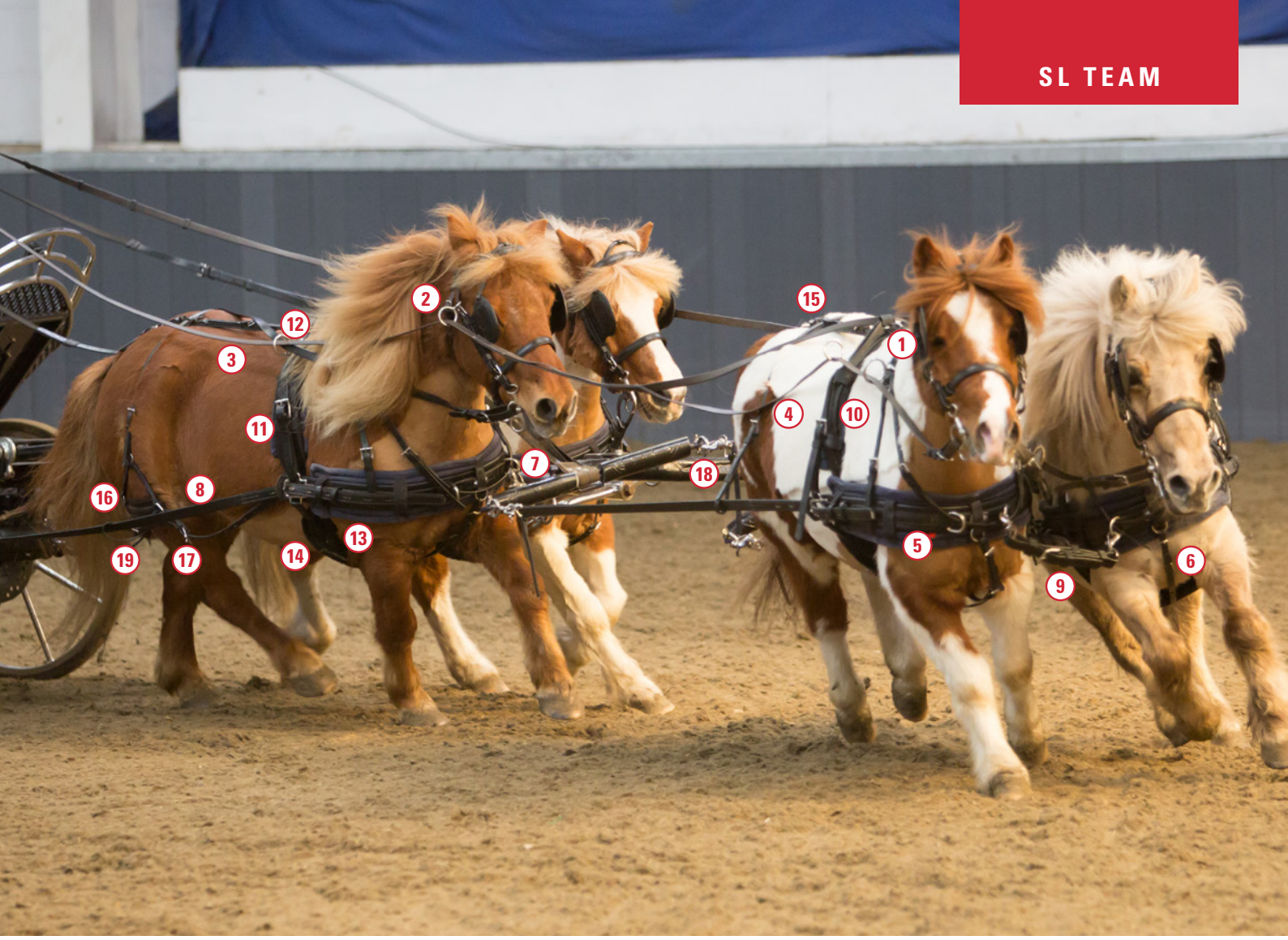
Mini	449024
Shetland	448024
Small Pony	447024

	Components	Qty	Mini	Shetland	Small Pony
1	Extended Head Bridle (Complete)	2	449304	448304	447304
2	SL S-Grip Pair Reins	1	449524	448524	448524
3	SL Pair Breastplate & Retainer Strap	2	449144	448144	447144
4	SL False Martingale	2	449482	448482	448482
5	SL Pole Straps	1	448750	448750	448750
6	SL 25mm (1") Traces	2	449603	448604	447604
7	Shetland/Mini Trace Carry Straps (Pair)	2	445033	445033	445033
8	SL Treeless Saddle (25mm (1") girth points)	2	449564	448564	447564
9	SL Girth (25mm (1") buckles)	2	449464	448464	448464
10	SL False Belly Band	2	449444	448444	448444
11	SL Crupper	2	449404	448404	448404
12	SL Breeching	2	449204	448204	444358
13	SL Pairs Breeching Straps	2	448230	448230	447230
-	Harness Bag	2	101001	101001	101001

Unique Options for this harness



- Deluxe bridles
- Flash nosebands
- Empathy collar (Shetland and Small Pony)
- Saddles: Flexi-Tree or Deluxe



SL Team

Complete Team Set

Mini	449044
Shetland	448044
Small Pony	447044

	Components	Qty	Mini	Shetland	Small Pony
1	Extended Head Bridle (Complete)	4	449304	448304	447304
2	Roger Rings - Small (Pair)	1	445162	445162	445162
3	SL S-Grip Pair Reins	1	449524	448524	448524
4	S-Grip Team Leader Reins (fixed)	1	448544	448544	434313
5	SL Pair Breastplate & Retainer Strap	4	449144	448144	447144
6	SL False Martingale	4	449482	448482	448482
7	SL Pole Straps	1	448750	448750	448750
8	SL 25mm (1") Traces	4	449603	448604	447604
9	Leader Coupling Strap	1	445567	445567	445567
10	SL Treeless Saddle (leaders)	2	449564	448564	447564
11	SL Deluxe Saddle (wheelers)	2	449574	448574	447574
12	Team Pedestal Terret	2	476022	476022	476022
13	SL Girth (25mm (1") buckles)	4	449464	448464	448464
14	SL False Belly Band	4	449444	448444	448444
15	SL Crupper	4	449404	448404	448404
16	SL Breeching	2	449204	448204	444358
17	SL Pairs Breeching Straps	2	448230	448230	447230
18	Leader Trace Carry Strap	2	445593	445593	445593
19	Shetland/Mini Trace Carry Straps (Pair)	2	445033	445033	445033
-	Harness bag	4	101001	101001	101001

Unique Options for this harness



- Deluxe Bridles
- Flash nosebands
- Wheeler saddles with a Figure 8 terret on request.
- Deluxe saddles for leaders
- Empathy collars (Shetland & Small Pony)



WEBZ HARNESS

Single and Pair.

Photo: Serge Armenian

WebZ Harness

WEBZ is a pliable woven harness, strong and light.

Why choose WebZ?

WebZ is a lightweight harness made from quality multi-ply woven webbing, with heavyweight capabilities for work and leisure driving. Super easy to adjust in all weather conditions. Combination breastcollar for easy change between single and pair.

Parts are available separately. Suitable for all driving activities, including tough marathon conditions.

Average weight per standard single set:

- Pony 7.4kg
- Cob/Full 9.5kg
- Extra Full 10.5kg

Each Webz set is supplied in a brown trimmed ventilated harness bag.

Sizes:

Pony, Cob, Full and Extra Full.

Soft handling qualities combined with super strength and pliability.

Combinations

Single and pair.

Key Features

- Combination Breastplate
- Soft Flexi webbing
- High quality stainless steel fittings

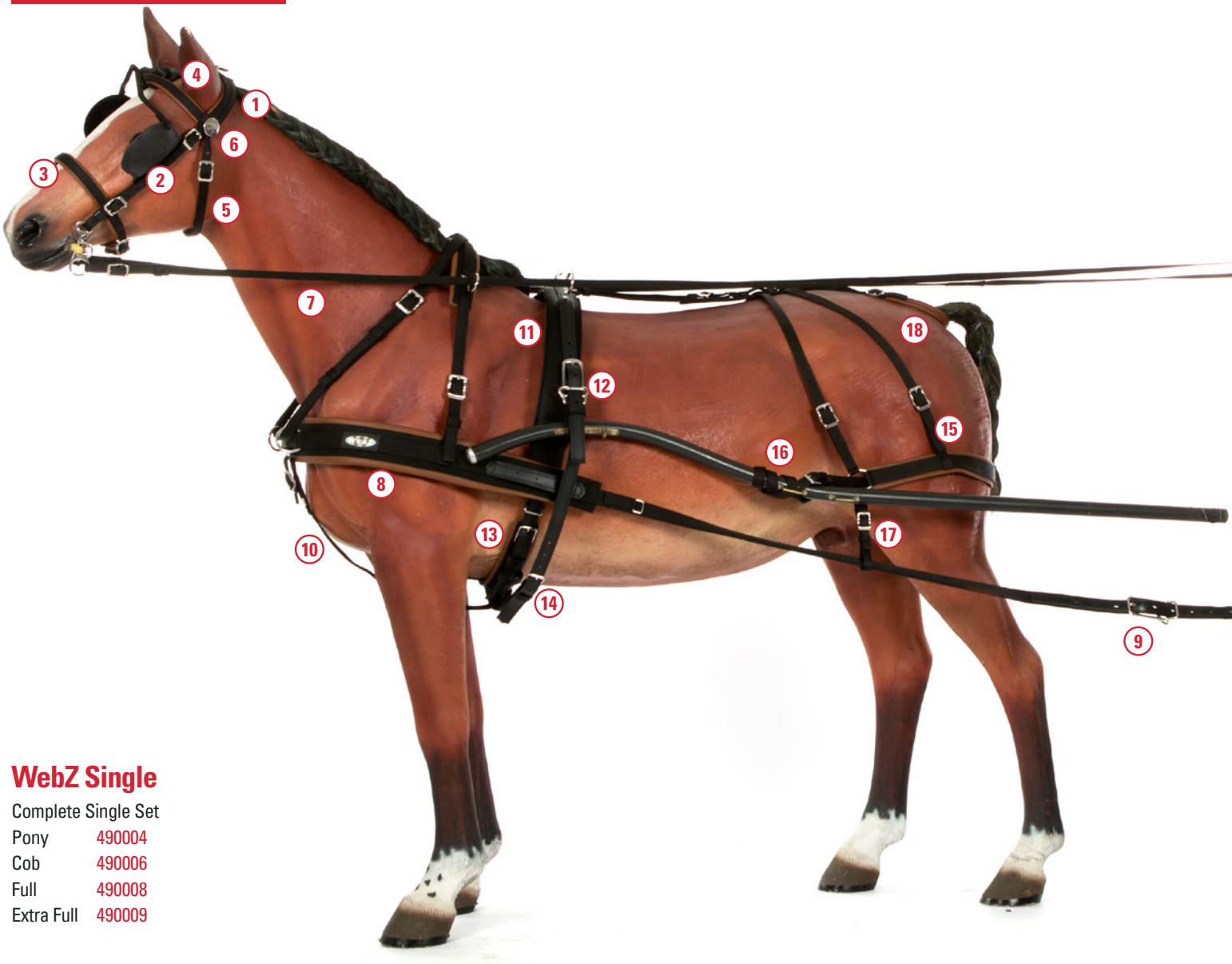
Webz Standard Specifications

STRAPPING	Purpose designed PP multi-ply webbing. Heat sealed holes. Reinforced stress points.
LININGS	Webz soft brown synthetic lining for comfort and easy cleaning.
BRIDLE	Webz soft brown padded headpiece and noseband.
BLINKERS	Well shaped for good eye clearance. Winker stays with wire core for easy shaping.
REINS	S-Grip hand parts.
BREASTPLATE	Combo style for dual single or pair use with generous soft brown padded lining.
WITHER	Single padded wither strap with full neck brake strap.
TRACES	Integral with breastplate. Adjustment at the vehicle end via stainless steel combo buckles. Pony trace width 32mm (1 1/4"). Cob, Full and Extra Full 38mm (1 1/2").
SADDLE	Sprung steel tree.
SADDLE PADS	Detachable brown pads can be positioned to suit horse conformation.
GIRTH STRAPS	32mm (1 1/4") multi-ply and double stitched.
GIRTH	Webz soft brown padded lining. 32mm (1 1/4") roller buckles.
TUGS	Quick Release Tugs. 32mm (1 1/4").
BREECHING	Comfortable soft brown padded seat with double hip straps.
CRUPPER	Soft brown padded dock.
MAINTENANCE	Machine washable, tub wash or pressure hose.





Photo: MarionCOTTRET-Espritrait



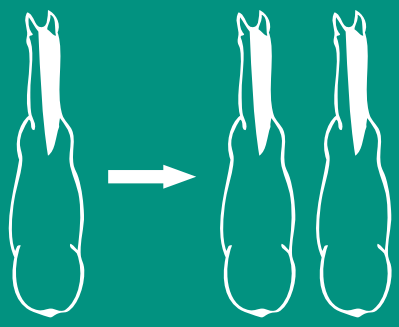
WebZ Single

Complete Single Set

Pony	490004
Cob	490006
Full	490008
Extra Full	490009

	Components	Qty	Pony	Cob	Full	Extra Full
1	Bridle headpiece	1	490114	490116	490118	490119
2	Blinkers and cheeks	1	490124	490126	490128	490129
3	Noseband	1	490154	490156	490158	490159
4	Browband	1	490134	490136	490138	490139
5	Throatlash	1	490144	490146	490148	490149
6	Rosettes (Pair)	1	523180	523190	523190	523190
7	Reins for single - S-Grip	1	490204	490206	490208	490209
8	Combo breastplate & traces	1	490304	490306	490308	490309
9	Combo trace buckles	2	474247	474248	474248	474248
10	False martingale	1	490344	490346	490348	490349
11	Saddle	1	490364	490366	490368	490369
12	Quick Release Tugs (Pair)	1	490380	490380	490380	490380
13	Girth	1	490404	490406	490408	490409
14	False bellyband	1	490424	490426	490428	490429
15	Breeching	1	490464	490466	490468	490469
16	Breeching straps (Pair)	1	490481	490483	490483	490483
17	Trace carriers (Pair)	1	490485	490485	490485	490485
18	Crupper	1	490444	490446	490448	490449
-	Harness bag	1	101005	101005	101005	101005

Single to pair conversion



Extra parts required to convert 2 x WebZ singles into one pair:

1 Set of Pair Reins

1 Set of Pole Straps

2 Pairs of Breastplate-to-Saddle Straps (490390)

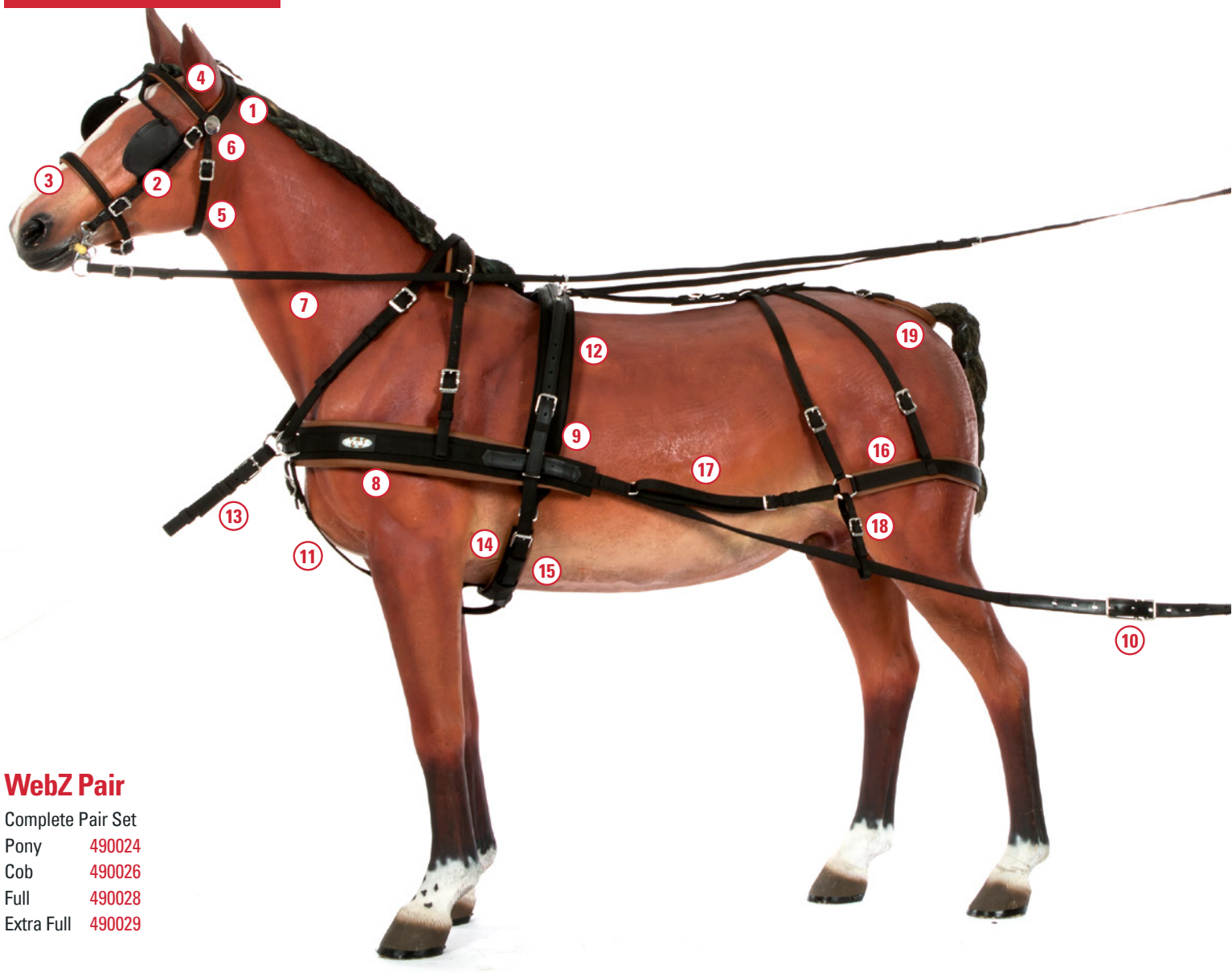
Photo: MarionCOTTRET-Espritrait



Made from quality multi-ply woven webbing.



Photo: MarionCOTTRET-Espritrait



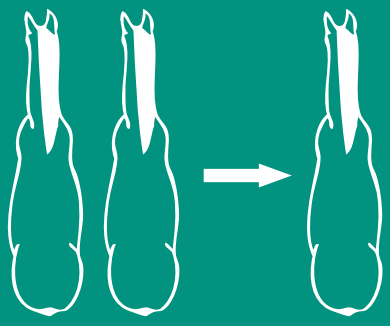
WebZ Pair

Complete Pair Set

Pony	490024
Cob	490026
Full	490028
Extra Full	490029

	Components	Qty	Pony	Cob	Full	Extra Full
1	Bridle headpiece	2	490114	490116	490118	490119
2	Blinkers and cheeks	2	490124	490126	490128	490129
3	Noseband	2	490154	490156	490158	490159
4	Browband	2	490134	490136	490138	490139
5	Throatlash	2	490144	490146	490148	490149
6	Rosettes (Pair)	2	523180	523190	523190	523190
7	Reins for pair - S-Grip	1	490244	490246	490248	490249
8	Combo breastplate & traces	2	490304	490306	490308	490309
9	Breastplate to Saddle Strap	2	490390	490390	490390	490390
10	Combo trace buckles	4	474247	474248	474248	474248
11	False martingale	2	490344	490346	490348	490349
12	Saddle	2	490364	490366	490368	490369
13	Pole straps (Pair)	1	490487	490487	490488	490488
14	Girth	2	490404	490406	490408	490409
15	False bellyband	2	490424	490426	490428	490429
16	Breeching	2	490464	490466	490468	490469
17	Breeching straps (Pair)	2	490481	490483	490483	490483
18	Trace carriers (Pair)	2	490485	490485	490485	490485
19	Crupper	2	490444	490446	490448	490449
-	Harness bag	2	101005	101005	101005	101005

Pair to single conversion



Extra parts required to convert one side of a WebZ pair harness into one single:

1 Set of Single Reins

1 Pair of 32mm (1 1/4") Quick Release Tugs

Photo: Stan Fontaine



Made from quality multi-ply woven webbing.





TEDEX HARNESS

Single only.

Photo: Paul Orchard

Tedex Harness

An economical choice for entry level and pleasure drivers.

Why choose Tedex?

Tedex has been a firm favourite among pleasure drivers for over 30 years. Suitable for all driving activities, including competition conditions.

Light and easy to handle. Tedex is available in sets and parts, with compatibility throughout the sizes.

Average weight per standard single set:
- Shetland 5.3kg
- Pony 6kg
- Cob/Full 6.7kg
- Extra Full 7kg

Each Tedex set is supplied in a ventilated harness bag.

Sizes:

Shetland, Pony, Cob, Full and Extra Full.

Economical choice for drivers who prefer a simple, supple lightweight harness.

Combinations

Single only.

Key Features

- Soft flexible strapping.
- Sliding backband saddle.
- Quick release tugs.

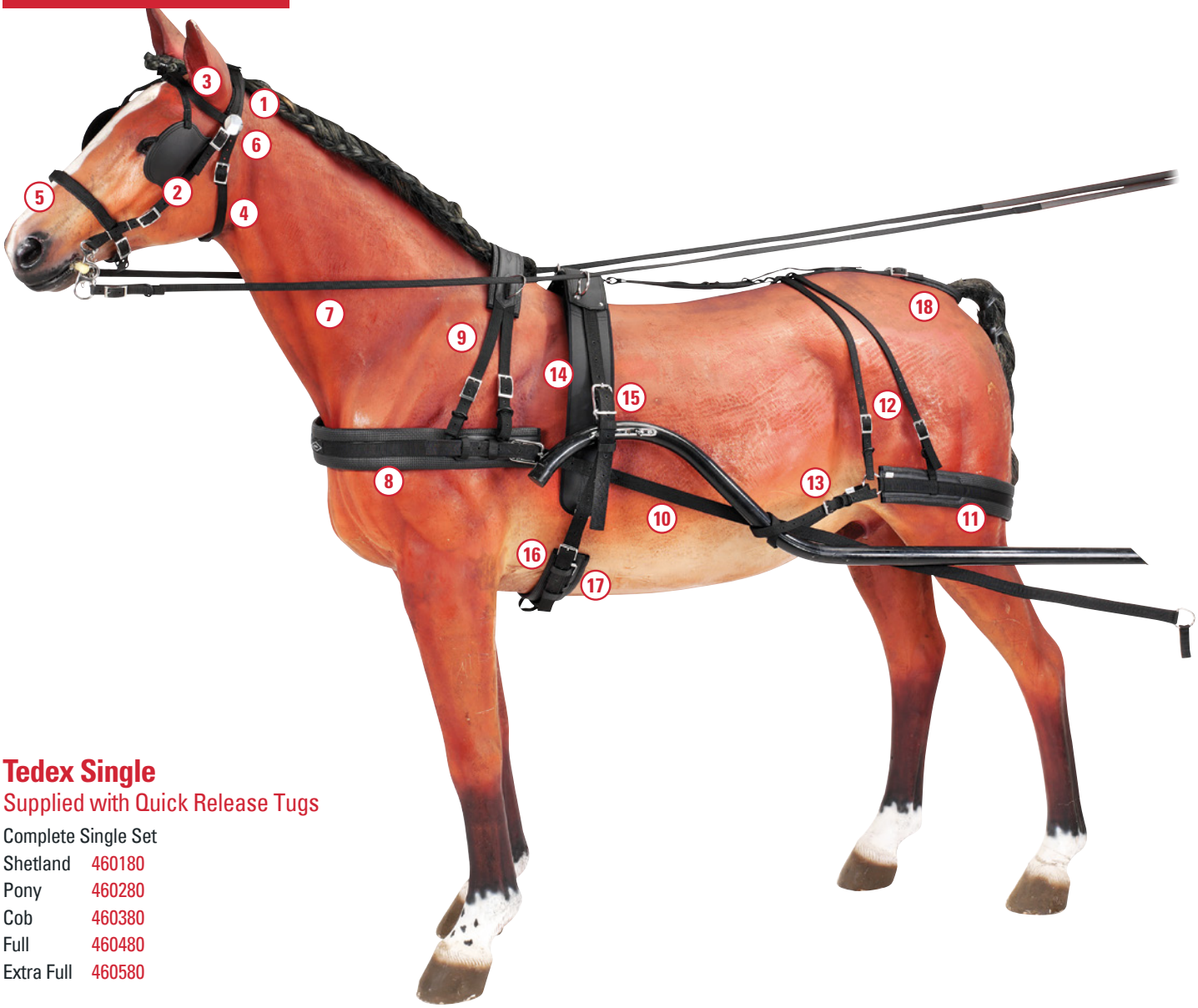
Tedex Standard Specifications

STRAPPING	Stitched multi-ply woven webbing. Heat sealed holes. Reinforced extra stitching on stress points of traces and backbands.
LININGS	Soft waffle textured anti-gall PVC with padded foam core for comfort and easy cleaning.
BRIDLE	Waffle lined headpiece and noseband. All bridle strapping is 19mm (3/4").
BLINKERS	Well shaped for good eye clearance. Features an adjustable Winker Stay.
REINS	S-Grip hand parts.
BREASTPLATE	Waffle lined and padded.
WITHER	Double wither straps on pony, cob, full and extra full. Single wither on Shetland. 25mm (1").
TRACES	Four ply webbing with reinforcement stitching around holes. Dee end. 32mm (1 1/4").
SADDLE	Steel tree. Sliding backband.
SADDLE PADS	Saddle pads are attached by hook and loop. Can be positioned to suit horse conformation.
GIRTH STRAPS	25mm (1") multi-ply and double stitched.
GIRTH	Waffle lined and padded. Roller buckles.
TUGS	Quick release 32mm (1 1/4").
BREECHING	Comfortable waffle padded seat with double hip straps.
CRUPPER	Soft waffle dock.
MAINTENANCE	Machine washable, tub wash or pressure hose.





Photo: Paul Orchard



Tedex Single

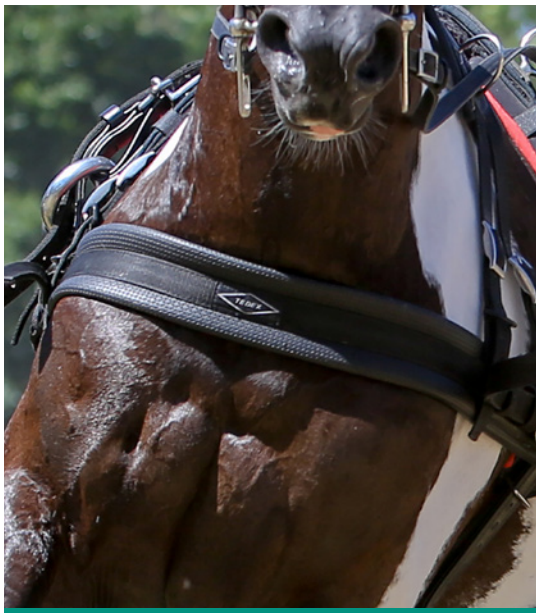
Supplied with Quick Release Tugs

Complete Single Set

Shetland	460180
Pony	460280
Cob	460380
Full	460480
Extra Full	460580

	Components	Shetland	Pony	Cob	Full	Extra Full
1	Tedex Headpiece	460102	460202	460302	460402	460502
2	Tedex Blinkers & Cheeks	460103	460203	460303	460403	460503
3	Tedex Browband	460104	460204	460304	460404	460504
4	Tedex Throatlash	460105	460205	460305	460405	460505
5	Noseband	460106	460206	460306	460406	460506
6	Plain Rosettes - Small (Pair)	523180	523180	523190	523190	523190
7	Tedex Reins	460111	460211	460311	460411	460511
8	Tedex Breast collar Front	460120	460220	460320	460420	460520
9	Tedex Wither Strap	460121	460221	460321	460421	460521
10	Tedex Traces	460130	460230	460330	460430	460530
11	Tedex Breeching Seat	460140	460240	460340	460440	460540
12	Tedex Hip Strap	460141	460241	460341	460441	460541
13	Tedex Breeching Strap	460142	460242	460342	460442	460542
14	Tedex Saddle (includes backband)	460150	460250	460350	460450	460550
15	Tedex Tugs - Quick Release	460065	460065	460065	460065	460065
16	Tedex Girth	460151	460251	460351	460451	460551
17	Tedex Bellyband	460161	460261	460361	460461	460561
18	Tedex Crupper	460170	460270	460370	460470	460570
-	Harness bag	101002	101002	101002	101002	101002

Tedex Sets are supplied pre-assembled. For this reason, sets cannot be customised. However all individual parts are available separately.



Made from quality multi-ply woven webbing.





Tedex traces are compatible with Empathy Collars (page 82).



Experience

Zilco was established in the early 1960's for the design and production of equestrian equipment using modern synthetic materials to replace leather.

The first Zilco racing harness was produced in Sydney, Australia in 1963. The design and manufacture of regular driving harness began in the 1970's as Zilco's modern materials became increasingly popular.

Production was transferred to Christchurch, New Zealand in 1982.

In 2002, high tech manufacturing facilities were developed in Asia to facilitate increased production capability.

In the same year, Zilco's European office was established to facilitate distribution and customer care for the European driving market.

Collaboration

Successful drivers have contributed to the design and development of Zilco harness over the years. Highly respected and successful horseman George Bowman Snr. has worked closely on the early modernisation of Zilco harness systems.

Today, top Australian horseman, and Zilco brand ambassador Boyd Exell continues to collaborate and input with generous and practical ideas for the refinement and development required to keep Zilco at the forefront of driving.

Boyd Exell needs no introduction to the driving world, and has contributed to raising standards of training and competition through skill, single minded dedication and attention to detail. He is current World Champion having won this title five times and is FEI World Cup Driving Champion for the record breaking ninth time.

Distribution

Zilco harness is available through a worldwide network of approved dealers. Zilco dealers are carefully selected for their knowledge and experience of driving.

Most are enthusiastic drivers themselves, enabling them to understand the requirements of both new and experienced drivers.

Correct harnessing is important for the comfort and well being of the horse.

Zilco dealers can advise on measuring and fitting the correct type of harness for your driving activity.

Establishing a good relationship with your Zilco dealer is key to after sales service and ongoing support for your present and future requirements.

Scan the code and watch how to fit your Harness Driving Bridle with our short video on YouTube.



Bridle fitting.

When fitting a bridle for the first time, assemble the bridle loosely and attach a bit.

The very first step is to adjust the height of the blinkers via the buckle at the top of the cheek, so that the eyes sit centrally in the blinkers, where the blinker is the most shaped, to give space to the eyes.

Secondly, adjust the height of the bit via the buckle at the bottom of the cheek, so the bit sits correctly in the corner of the lip. Then the winker stays can be shaped and adjusted to suit the conformation of the head. Form them into shape so the blinkers maintain the required clearance over the eyes whilst looking neat and tidy. The winker stays normally sit underneath the browband, and the length is adjustable via the small buckle at the top of the headpiece.

Thereafter, buckle up the noseband and throatlash. The noseband should be tight enough to prevent the cheeks from bulging outwards when there is contact on the bit via the reins, but comfortable enough to allow the horse to flex the jaw to facilitate swallowing and salivation. Two fingers clearance is a good guide. The flash noseband, if used, can be fitted with the same rules.

The throatlash should be tighter than on a riding bridle because it is vitally important that the bridle cannot be accidentally pulled off over the ears. But it must also allow the horse room to swallow and flex the jaw even when there is flexion at the poll. If in doubt, push the nose inwards to check that the throatlash does not restrict the throat during poll flexion.

Check the browband particularly just behind the ears. Driving horses need to be able to swivel their ears comfortably in order to hear verbal instructions from the driver behind them. Therefore the browband should not cramp the ears or restrict them in any way. Horses with a wide forehead, or those with thick forelocks sometimes need a browband one size up to allow extra room.

Photo: Louise Allen Photography



Standard
Bridle Complete

Supplied with Classic, Elite and ZGB harness. All bridle parts are interchangeable between Cob, Full and Extra Full sizes. Pony size has finer straps, which can be interchanged with SL parts.

Pony	444084
Cob	432316
Full	432320
Extra Full	432322



Brun
Bridle Complete

Supplied with Brun harness. Bridle parts are interchangeable between Cob and Full sizes. Pony bridles have thinner straps for a finer look.

Pony	430102
Cob	430104
Full	430106



Pony Blinkers



SL Plus
Bridle Complete

Supplied with SL Plus harness. Cob and Full Size bridles feature moulded blinkers. The Pony size features more delicately proportioned blinkers and thinner strapping for a finer appearance on small pony heads.

Pony	483104
Cob	483106
Full	483108



SL
Bridle Complete

The SL Shetland bridle has special design features to suit shetland and small pony heads. Extra length browband and independent throatlash. Slotted noseband.

Mini	449304
Shetland	448304
Small Pony	447304



WebZ
Bridle Complete

Supplied with WebZ harness. This bridle is made from purpose woven two ply polypropylene webbing, and is lined on the nose, brow and poll with soft easy care PVC padding.

Pony	490104
Cob	490106
Full	490108
Extra Full	490109



Adjustable Winker Stay

Tedex
Bridle Complete

Supplied with Tedex harness. Made from stitched, double-layer poly web. It features a padded headpiece, lined with anti-gall PVC material.

Shetland	460101
Pony	460201
Cob	460301
Full	460401
Extra Full	460501





Deluxe SL
Bridle Complete

Independent hanging noseband. Wire winker stays. Decorative rosettes. Padded headpiece. Available with traditional plain blinkers and elegantly proportioned, patent finish blinkers.

	A Plain Blinkers	**B** Patent Blinkers
Mini	444080	-
Shetland	444082	444272
Small Pony	-	444273
Pony	-	444274



SL Open
Bridle Complete

The SL Shetland bridle has special design features to suit shetland and small pony heads. Supplied without Blinkers.

Shetland	448314



Patent Blinkers

Rolled, wire-filled stays may be shaped for a customised view. Patent blinkers with 19mm (3/4") straps are compatible with cob and full Zilco bridles.

	Length Min.	Length Max.	Cheek Width	
Shetland	20cm (7 3/4")	24cm (9")	13mm (1/2")	444282
Pony	24cm (9")	31cm (12")	13mm (1/2")	444284
Cob	27cm (11")	35cm (14")	19mm (3/4")	431536
Full	30cm (12")	38cm (15")	19mm (3/4")	431538



Standard Blinkers

Mini and Shetland available as an optional upgrade to SL harness sets. Pony - Extra Full supplied with Classic, Elite and ZGB harness. Rolled wire-filled stays can be shaped for a customised view. Pony and Large Pony size are proportioned to suit smaller heads.

	Length Min.	Length Max.	Cheek Width	
Mini	19cm (7 1/2")	21cm (8")	13mm (1/2")	444135
Shetland	20cm (7 3/4")	24cm (9")	13mm (1/2")	444137
Pony	24cm (9")	31cm (12")	13mm (1/2")	444139
Large Pony	27cm (11")	35cm (14")	19mm (3/4")	431415
Cob	27cm (11")	35cm (14")	19mm (3/4")	431417
Full	30cm (12")	38cm (15")	19mm (3/4")	431421
Extra Full	34cm (13")	42cm (17")	19mm (3/4")	431426



Ground View Plus Blinkers

Cut away lower edge for better visibility downwards and forwards, to negotiate uneven ground and obstacles. Particularly suited for Team & Tandem Wheelers.

	Length Min.	Length Max.	Cheek Width	
Pony	24cm (9")	31cm (12")	13mm (1/2")	444159
Cob	27cm (11")	35cm (14")	19mm (3/4")	431517
Full	30cm (12")	38cm (15")	19mm (3/4")	431521
X Full	34cm (13")	42cm (17")	19mm (3/4")	431526



Brun Blinkers

Supplied as standard with all Brun harness sets. The wire-filled stays can be shaped to achieve a customised view - wide visibility, or narrow.

	Length Min.	Length Max.	Cheek Width	
Pony	24cm (9")	31cm (12")	13mm (1/2")	430412
Cob	27cm (11")	35cm (14")	19mm (3/4")	430417
Full	30cm (12")	38cm (15")	19mm (3/4")	430421



WebZ Blinkers

Made from purpose woven two ply polypropylene webbing, and is supplied as standard with all WebZ harness sets. The wire-filled stays can be shaped to achieve a customised view.

	Length Min.	Length Max.	Cheek Width	
Pony	22cm (8 5/8")	30cm (12")	19mm (3/4")	490124
Cob	27cm (10 1/2")	34cm (13")	19mm (3/4")	490126
Full	29cm (11 1/2")	37cm (14 1/2")	19mm (3/4")	490128
Extra Full	31cm (12")	40cm (16")	19mm (3/4")	490129



Adjustable Winker Stay

Tedex Blinkers

Made from stitched, double-layer woven poly-web and supplied with all Tedex harness sets. Keeper on winker stays can be adjusted to achieve a customised view.

	Length Min.	Length Max.	Cheek Width	
Shetland	22cm (8 5/8")	25cm (9 3/4")	19mm (3/4")	460103
Pony	23cm (9")	29cm (11 1/2")	19mm (3/4")	460203
Cob	28cm (11")	36cm (14 1/4")	19mm (3/4")	460303
Full	32cm (12 1/2")	40cm (15 3/4")	19mm (3/4")	460403



Dolly Varden Blinkers

Partially cut away give better visibility downwards and forwards. Allows wider peripheral vision, while restricting rear vision.

	Length Min.	Length Max.	Cheek Width	
Pony	24cm (9")	31cm (12")	13mm (1/2")	444149
Cob	27cm (11")	35cm (14")	19mm (3/4")	431435
Full	30cm (12")	38cm (15")	19mm (3/4")	431436

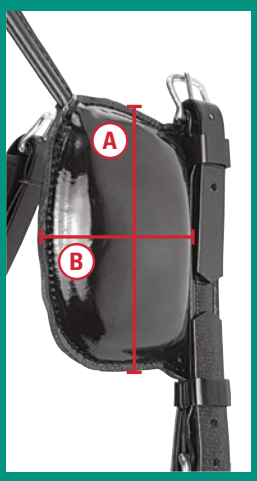


Open Cheek Straps

For driving bridles without blinkers. Permits full vision for the horse.

Warning: Open cheeks should only be used on horses that have been specifically trained to work in an open bridle. It is dangerous to use them on a horse that has always been trained in full blinkers.

	Length Min.	Length Max.	Cheek Width	
Pony	24cm (9")	31cm (12")	13mm (1/2")	444045
Cob	27cm (11")	35cm (14")	19mm (3/4")	431306
Full	30cm (12")	38cm (15")	19mm (3/4")	431308



Blinker Dimensions

Width measurement does not include cheek strap.

A Length

B Width

	Standard Blinkers	
	A	**B**
Mini	9.5cm (3 3/4")	8.5cm (3 1/3")
Shetland	11.5cm (4 1/2")	11.5cm (4 1/2")
Pony	12cm (4 3/4")	11.5cm (4 1/2")
Large Pony	12cm (4 3/4")	11.5cm (4 1/2")
Cob	15cm (6")	13cm (5 1/4")
Full	15cm (6")	13cm (5 1/4")
Extra Full	15cm (6")	13cm (5 1/4")



Standard Bridle Headpiece

Supplied as standard in all Classic, Elite and ZGB Harness bridles.

	Length Min.	Length Max.	Cheeks	
Cob	33cm (13")	56cm (22")	19mm (3/4")	444056
Full	38cm (15")	61cm (24")	19mm (3/4")	444058
Extra Full	51cm (20")	74cm (29")	19mm (3/4")	444060



Brun Bridle Headpiece

Supplied as standard in Brun Harness sets.

	Length Min.	Length Max.	Cheeks	
Pony	28cm (11")	51cm (20")	13mm (1/2")	430012
Cob	33cm (13")	56cm (22")	19mm (3/4")	430016
Full	38cm (15")	61cm (24")	19mm (3/4")	430020



Fine Bridle Headpiece

Supplied in Classic Pony & SL Deluxe Bridles.

	Length Min.	Length Max.	Cheeks	
Mini	23cm (9")	46cm (18")	13mm (1/2")	444290
Shetland	28cm (11")	51cm (20")	13mm (1/2")	444292
Pony	27cm (10 1/2")	51cm (20")	13mm (1/2")	444294



WebZ Bridle Headpiece

Supplied as standard in the WebZ Harness sets.

	Length Min.	Length Max.	Cheeks	
Pony	28cm (11")	48.5cm (19")	19mm (3/4")	490114
Cob	33cm (13")	53.5cm (21")	19mm (3/4")	490116
Full	37cm (14 1/2")	57cm (22 1/2")	19mm (3/4")	490118
Extra Full	46cm (18")	71cm (28")	19mm (3/4")	490119



Tedex Bridle Headpiece

Supplied as standard in the Tedex Harness sets.

	Length Min.	Length Max.	Cheeks	
Shetland	23.5cm (9 1/4")	39cm (15 1/2")	19mm (3/4")	460102
Pony	31cm (12 1/4")	47cm (18 1/2")	19mm (3/4")	460202
Cob	32cm (12 1/2")	52cm (20 1/2")	19mm (3/4")	460302
Full	35cm (13 3/4")	55cm (21 1/2")	19mm (3/4")	460402
Extra Full	41cm (16 1/4")	58cm (22 3/4")	19mm (3/4")	460502



Silver Clincher Browband

Embedded with attractive stainless steel clinchers, is available as an option in all Classic, Elite and ZGB Harness Sets.

	Length	Width	
Shetland	37cm (14 1/2")	19mm (3/4")	432130
Small Pony	39cm (15 1/2")	19mm (3/4")	432131
Pony	41cm (16")	19mm (3/4")	432132
Cob	43cm (17")	19mm (3/4")	432134
Full	45cm (17 1/2")	19mm (3/4")	432136
Extra Full	51cm (20")	19mm (3/4")	432138



Standard Browband

Supplied as standard with all Classic, Elite and ZGB Harness sets.

	Length	Width	
Cob	43cm (17")	19mm (3/4")	432110
Full	45cm (17 1/2")	19mm (3/4")	432111
Extra Full	51cm (20")	19mm (3/4")	432112



Brun Browband

Supplied as standard in Brun Harness sets.

	Length	Width	
Pony	37cm (14 1/2")	13mm (1/2")	430052
Cob	43cm (17")	19mm (3/4")	430054
Full	45cm (17 1/2")	19mm (3/4")	430056



Fine Browband

Based on Classic browband, with more elegant proportions. Suited to ponies with more delicately shaped heads.

	Length	Width	
Mini	35cm (13 3/4")	13mm (1/2")	444030
Shetland	37cm (14 1/2")	13mm (1/2")	444032
Small Pony	39cm (15 1/2")	13mm (1/2")	444031
Pony	41cm (16")	13mm (1/2")	444033



Webz Browband

Supplied as standard with WebZ Harness Sets.

	Length	Width	
Pony	39cm (15 1/2")	25mm (1")	490134
Cob	43cm (17")	32mm (1 1/4")	490136
Full	45cm (17 3/4")	32mm (1 1/4")	490138
Extra Full	53cm (21")	32mm (1 1/4")	490139



Tedex Browband

Supplied as standard with Tedex Harness Sets.

	Length	Width	
Shetland	36cm (14")	19mm (3/4")	460104
Pony	38cm (15")	19mm (3/4")	460204
Cob	42cm (16 1/2")	19mm (3/4")	460304
Full	45cm (17 3/4")	19mm (3/4")	460404
Extra Full	48cm (19")	19mm (3/4")	460504



Coloured Browband

Available as an option with any Zilco harness set. All with black lining.

Pony: 37cm (14 1/2") x 13mm (1/2")

Cob: 43cm (17") x 19mm (3/4")

Full: 45cm (17 1/2") x 19mm (3/4")

Extra Full: 51cm (20") x 19mm (3/4")

	Pony	Cob	Full	Extra Full
Dark Blue	432202	432222	432242	432282
Brown	432203	432223	432243	432283
Yellow	432204	432224	432244	432284
Dark Green	432205	432225	432245	432285
Purple	432206	432226	432246	432286
Red	432207	432227	432247	432287
White	432208	432228	432248	432288
Royal	432212	432232	432252	432292
Light Green	432215	432235	432255	-



Standard Noseband



Cavesson noseband with double buckle adjustments and chin pad. Padded under the lower jaw and over the bridge of the nose. Supplied as standard in all Classic, Elite and ZGB Harness bridles. Width size does not including padding.

	Length Min.	Length Max.	Width	
Cob	53cm (21")	71cm (28")	19mm (3/4")	431412
Full	61cm (24")	78cm (31")	19mm (3/4")	431418
Extra Full	68cm (26 3/4")	87cm (34 1/4")	19mm (3/4")	431419

Brun Noseband



Cavesson noseband with double buckle adjustments and chin pad. Padded under the lower jaw and over the bridge of the nose. Supplied as standard in Brun Harness sets. Width size does not including padding.

	Length Min.	Length Max.	Width	
Pony	48cm (19")	63cm (25")	13mm (1/2")	430032
Cob	53cm (21")	71cm (28")	19mm (3/4")	430034
Full	61cm (24")	78cm (31")	19mm (3/4")	430036

Fine Noseband



Cavesson noseband that threads through the cheek strap loops on the inside of the bridle cheeks. Width size does not including padding.

	Length Min.	Length Max.	Width	
Mini	41cm (16")	54cm (21 1/4")	13mm (1/2")	444103
Shetland	48cm (19")	63cm (25")	13mm (1/2")	444105
Pony	48cm (19")	63cm (25")	13mm (1/2")	444108

WebZ Noseband



Cavesson noseband, fitted via loops through which the bridle cheeks are threaded. Supplied as standard in WebZ Harness sets. Width size does not including padding.

	Length Min.	Length Max.	Width	
Pony	55cm (22")	63cm (25")	16mm (5/8")	490154
Cob	60cm (24")	68cm (27")	19mm (3/4")	490156
Full	68cm (27")	78cm (30")	19mm (3/4")	490158
Extra Full	70cm (27 1/2")	82cm (32")	19mm (3/4")	490159

Tedex Noseband



Cavesson noseband with single buckle attachment. Designed with loops for the bridle cheek straps. Supplied as standard in Tedex Harness sets. Width size does not including padding.

	Length Min.	Length Max.	Width	
Shetland	49cm (19 1/4")	58cm (22 3/4")	19mm (3/4")	460106
Pony	51cm (20")	61cm (24")	19mm (3/4")	460206
Cob	55cm (21 1/2")	66cm (26")	19mm (3/4")	460306
Full	61cm (24")	73cm (28 3/4")	19mm (3/4")	460406
Extra Full	65cm (25 1/2")	77cm (30 1/4")	19mm (3/4")	460506



Crank on back

Euro-Style Noseband



Crank style noseband with 19mm width (not including padding) and 19mm cheek straps. Can be fitted with Flash Converter and Strap. Full size only.

431488

Noseband Hanger Straps



Suspends the noseband behind the bridle cheek. Allows noseband and cheeks to move independently of each other, enabling unrestricted bit movement.

	Length	Cheeks	
Shetland	23cm (9")	13mm (1/2")	431445
Pony	28cm (11")	13mm (1/2")	431446
Cob	33cm (13")	19mm (3/4")	431447
Full	36cm (14")	19mm (3/4")	431448
Extra Full	39cm (15")	19mm (3/4")	431449



GEL-Lite Noseband Relief Pad

Synthetic leather padded with Gel-lite impact absorption material. Touch tape straps attach to the noseband to dissipate pressure points. 150mm x 45mm

197199

Standard Throatlash

Supplied as standard with Classic, Elite and ZGB harness sets.

	Length	Width	
Cob	50cm (19 1/2")	19mm (3/4")	432186
Full	55cm (21 1/2")	19mm (3/4")	432188
Extra Full	65cm (25 1/2")	19mm (3/4")	432190



Brun Throatlash

Supplied as standard with Brun harness sets.

	Length	Width	
Pony	44cm (17 1/2")	13mm (1/2")	430062
Cob	50cm (19 1/2")	19mm (3/4")	430064
Full	55cm (21 1/2")	19mm (3/4")	430066



Fine Throatlash

Supplied with Pony Classic and SL Deluxe bridle.

	Length	Width	
Mini	38cm (15")	13mm (1/2")	444061
Shetland	43cm (17")	13mm (1/2")	444063
Pony	44cm (17 1/2")	13mm (1/2")	444065



WebZ Throatlash

Supplied as standard with WebZ harness sets.

	Length	Width	
Pony	44cm (17 1/2")	19mm (3/4")	490144
Cob	49cm (19 1/2")	19mm (3/4")	490146
Full	53cm (21")	19mm (3/4")	490148
Extra Full	63cm (25")	19mm (3/4")	490149



Tedex Throatlash

Supplied as standard with Tedex driving bridles.

	Length	Width	
Shetland	43cm (17")	19mm (3/4")	460105
Pony	48cm (19")	19mm (3/4")	460205
Cob	51cm (20")	19mm (3/4")	460305
Full	57cm (22 1/2")	19mm (3/4")	460405
Extra Full	59cm (23 1/4")	19mm (3/4")	460505





Flash Converter & Strap

Converts a regular cavesson noseband into a Hanoverian style noseband.

	Length	
Shetland	60cm (24")	431401
Pony	66cm (26")	431402
Cob	68cm (27")	431406
Full	71cm (28")	431408
Extra Full	75cm (30")	431410



Brun Flash Converter & Strap

Converts a regular cavesson noseband into a Hanoverian style noseband. Designed for Brun harness.

	Length	
Pony	66cm (26")	430042
Cob	68cm (27")	430044
Full	71cm (28")	430046



Driving Bit Lifter

Can help prevent the horse getting its tongue above the bit by suspending it higher in the mouth without the need to use a tight flash noseband (which may cause resistance). For team or tandem leaders, who are required to work up into the bit contact, the bit lifter can lighten the contact, enabling light-mouthed horses to have more confidence to work into the contact.

Small (Pony)	431392
Large (Cob/Full Size)	431398



GEL-Lite Bridle Relief Pad

Synthetic leather padded with Gel-lite impact absorption material. Touch tape straps attach to the bridle head or noseband to dissipate pressure points. 200mm (7 7/8") x 45mm (1 3/4").

197200



Patent Face Drop

For an attractive face decoration in the show ring or dressage arena. Keeper is slid onto the poll strap of the winker stay. Soft wire core allows for adjustability.

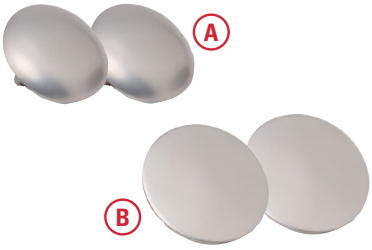
	Length	Width	
A Pony	20cm (8")	5cm (2")	444304
B Cob/Full	24cm (9 1/2")	6cm (2 1/2")	444308



Gullet Safety Strap

Attaches to underside of noseband and the throatlash. Prevents bridle from being pulled or rubbed off, particularly in multiples. Dee ring on noseband end to attach lead.

	Length Min.	Length Max.	Width	
Pony	16cm (6 1/3")	20cm (7 3/4")	13mm (1/2")	444070
Cob/Full	18cm (7")	22cm (9")	16mm (5/8")	432180



Plain Bridle Rosette

Stainless steel, Small is slightly rounded, Large has a flatter, wider face.

	Diametre	
A Small	34mm (1 1/3")	523180
B Large	42mm (1 2/3")	523190



Zilco Bridle Rosette

Stainless steel, elegantly styled with etched filigree pattern and subtle Zilco logo.

	Diametre	
Small	40mm (1 1/2")	446841
Medium	47mm (1 4/5")	446842
Large	54mm (1 1/8")	446843





Rein selection.

Rein choice is based on driver preference, it is governed by hand size/strength, and the horse's way of going.

Zilco reins come in a selection of materials to suit different drivers. Some often prefer a wider rein with a more solid feel in the hand, while those with smaller or less strong hands may prefer softer or more pliable materials. Contact with the horse can also play a part - a stronger horse can be uncomfortable to drive with reins that are too soft or narrow. A light mouthed horse may be harder to drive lightly if the reins are too heavy or bulky.

Zilco's versatile range of reins, ensure there is a perfect solution for each driver's preference.

Z-Grip

Z-Grip looks and feels like leather, made from non-stretch synthetic, with sew-in stops to avoid pulling through fingers.

S-Grip

S-Grip features a tightly woven weave with rubberised thread for a strong, non-slip feel.

R-Grip

R-Grip is made from pliable contoured rubber with pimpled texture for a powerful grip.

Photo: Majorie Gache



Z-Grip Single Reins - All Brown

Z-Grip hand section. A rein coupler with finger loop fitted at the centre. All Brown. 19mm (3/4") wide hand grips for Pony, 22mm (7/8") wide hand grips for Cob and Full.

	Length	
Pony	357cm (11'9")	434003
Cob	420cm (13'9")	434005
Full	450cm (14'9")	434007

S-Grip Single Reins - Black Front Part

S-Grip hand section. A rein coupler with finger loop fitted at the centre. Black with Brown grips. 22mm (7/8") wide hand grips.

	Length	
Pony	357cm (11'9")	434023
Cob	420cm (13'9")	434025
Full	450cm (14'9")	434027
Extra Full	540cm (17'9")	434029

R-Grip Single Reins - Black Front Part

R-Grip hand section. A rein coupler with finger loop fitted at the centre. Black with Brown grips. 20mm (3/4") wide hand grips.

	Length	
Pony	357cm (11'9")	434053
Cob	420cm (13'9")	434055
Full	450cm (14'9")	434057



R-Grip
Single Reins - All Brown

Same design as the R-Grip Single Reins in Brown with Brown grips. 20mm (3/4") wide hand grips.

	Length	
Pony	357cm (11'9")	434063
Cob	420cm (13'9")	434065
Full	450cm (14'9")	434067



Z-Grip
Single Reins - All Brown (16mm)

Same design as the Z-Grip Single Reins, with 16mm (5/8") wide hand grips suitable for those with smaller hands. Smooth without sewn stops.

	Length	
Pony	357cm (11'9")	434073
Cob	420cm (13'9")	434075
Full	450cm (14'9")	434077



Z-Grip
Single Reins - All Brown (No Stops)

Z-Grip hand section with NO sewn-in stops. A rein coupler with finger loop is fitted at the centre. All Brown. 22mm (7/8") wide hand grips.

	Length	
Full	450cm (14'9")	434017



SL S-Grip Single Reins - All Black

20mm (3/4") S-Grip hand section and lighter 16mm (5/8") Apollo front. Black with Black grips. Features a quick and easy snap fitting at the centre. Shetland and Mini Included in SL Harness sets, Pony, Cob and Full Included in SL Plus Harness sets.

	Length	
Mini	292cm (9'7")	449504
Shetland	345cm (11'4")	448504
Pony	357cm (11'9")	483204
Cob	420cm (13'9")	483206
Full	450cm (14'9")	483208



WebZ
Single Reins - Black Front Part

S-Grip hand section. Fitted at centre with touch tape strap that threads through a stainless steel loop. Black with Brown grips. 22mm (7/8") wide hand grips. Supplied with all WebZ single harness sets.

	Length	
Pony	357cm (11'9")	490204
Cob	420cm (13'9")	490206
Full	450cm (14'9")	490208
Extra Full	540cm (17'9")	490209



Tedex
Single Reins - Black Front Part

Rubber weave hand section. Supplied with all Tedex single harness sets.

	Length	
Shetland	345cm (11'4")	460111
Pony	357cm (11'9")	460211
Cob	420cm (13'9")	460311
Full	450cm (14'9")	460411
Extra Full	540cm (17'9")	460511



Z-Grip Pairs Reins - All Brown

Z-Grip hand section. A rein coupler with finger loop fitted at the centre. All Brown. 22mm (7/8") wide hand grips.

	Length	Couplings*	
Pony	433cm (14'2")	190cm (75")	434103
Cob	460cm (15'1")	213cm (84")	434105
Full	500cm (16'5")	244cm (96")	434107



S-Grip Pairs Reins - Black Front Part

S-Grip hand section. A rein coupler with finger loop fitted at the centre. Black with Brown grips. 22mm (7/8") wide hand grips.

	Length	Couplings*	
Pony	433cm (14'2")	190cm (75")	434123
Cob	460cm (15'1")	213cm (84")	434125
Full	500cm (16'5")	244cm (96")	434127



R-Grip Pairs Reins - Black Front Part

R-Grip hand section. A rein coupler with finger loop fitted at the centre. Black with Brown grips. 20mm (3/4") wide hand grips.

	Length	Couplings*	
Pony	433cm (14'2")	190cm (75")	434153
Cob	460cm (15'1")	213cm (84")	434155
Full	500cm (16'5")	244cm (96")	434157



R-Grip Pairs Reins - All Brown

Same design as the R-Grip pairs Reins, in Brown with Brown grips. 20mm (3/4") wide hand grips.

	Length	Couplings*	
Pony	433cm (14'2")	190cm (75")	434163
Cob	460cm (15'1")	213cm (84")	434165
Full	500cm (16'5")	244cm (96")	434167



SL S-Grip Pairs Reins - All Black

20mm (3/4") S-Grip hand section and lighter 16mm (5/8") Apollo front. Black with Black grips. Features a quick and easy snap fitting at the centre. Shetland and Mini Included in SL Harness sets, Pony, Cob and Full Included in SL Plus Harness sets.

	Length	
Mini	360cm (11'10")	449524
Shetland	394m (12'11")	448524
Pony	357cm (11'9")	483244
Cob	420cm (13'9")	483246
Full	450cm (14'9")	483248

WebZ Pairs Reins - Black Front Part

S-Grip hand section. Fitted at centre with touch tape strap that threads through a stainless steel loop. Black with Brown grips. 22mm (7/8") wide hand grips. Supplied with all WebZ Pairs harness sets.

	Length	
Pony	357cm (11'9")	490244
Cob	420cm (13'9")	490246
Full	450cm (14'9")	490248
Extra Full	520cm (17'1")	490249

* Couplings are measured from the turn on the coupling buckle to the tip of the billet.

The Synthetic suede sewn strip on the S-Grip hand part, enables easier and neater punching of holes should rein joiners be required. It also gives a slightly fuller feel in the hand, which some drivers prefer for driving multiples.

REINS TEAM WHEELER/PAIR



S-Grip Team Wheeler/Pairs Reins - Black Front Part

S-Grip hand section with stitched-in synthetic suede strip. A rein coupler with finger loop fitted at the centre. Black with Brown grips. 22mm (7/8") wide hand grips.

	Length	
Pony	433cm (14'2")	434523
Cob	460cm (15'1")	434525
Full	490cm (16'1")	434527



Z-Grip Team Wheeler/Pairs Reins - All Brown

Z-Grip hand section, smooth with no stops. A rein coupler with finger loop fitted at the centre. All Brown. 22mm (7/8") wide hand grips.

	Length	
Full	490cm (16'1")	434507



Z-Grip Team Leader Reins - All Brown (Buckle)

Z-Grip hand section. A rein coupler with finger loop fitted at the centre. Traditionally made, with a coupling buckle on the draught reins. All Brown. 22mm (7/8") wide hand grips.

Buckle coupling

	Length	
Pony	626cm (20'6")	434333
Cob	718cm (23'7")	434335
Full	848cm (27'10")	434337



Z-Grip Team Leader Reins - All Brown (Fixed)

Z-Grip hand section. A rein coupler with finger loop fitted at the centre. Leaders' coupling reins sewn securely into the draught rein. Fixed leader reins are made with extra holes on the billet for adjustment from the front end. All Brown. 22mm (7/8") wide hand grips.

Fixed coupling

	Length	
Pony	630cm (20'8")	434303
Cob	722cm (23'8")	434305
Full	852cm (27'11")	434307



SL S-Grip Team Leader Reins - All Black (Fixed)

20mm (3/4") S-Grip hand section and lighter 16mm Apollo front. Black with Black grips. Features a quick and easy snap fitting at the centre. For SL Shetland Team Leader Harness.

	Length	
Shetland	615cm (20'2")	448544



S-Grip Team Leader Reins - Black Front part (Fixed)

S-Grip hand section with stitched-in synthetic suede strip and leatherette stops. A rein coupler with finger loop fitted at the centre. Leaders' coupling reins sewn securely into the draught rein. Fixed leader reins are made with extra holes on the billet for adjustment from the front end. Black with Brown grips. 22mm (7/8") wide hand grips.



Fixed coupling



Synthetic suede strip & leatherette stops

	Length	
Pony	630cm (20'8")	434313
Cob	722cm (23'8")	434315
Full	852cm (27'11")	434317



Z-Grip Tandem Leader Reins - All Brown

Z-Grip hand section. A rein coupler with finger loop fitted at the centre. All Brown. 22mm (7/8") wide hand grips.

	Length	
Pony	600cm (16'8")	434203
Cob	705cm (23'2")	434205
Full	750cm (24'7")	434207



S-Grip Tandem Leader Reins - Black Front Part

S-Grip hand section. A rein coupler with finger loop fitted at the centre. Black with Brown grips. 22mm (7/8") wide hand grips.

	Length	
Pony	600cm (16'8")	434223
Cob	705cm (23'2")	434225
Full	750cm (24'7")	434227



SL S-Grip Tandem Leader Reins - All Black

20mm (3/4") S-Grip hand section and lighter 16mm (5/8") Apollo front. Black with Black grips. Features a quick and easy snap fitting at the centre.

	Length	
Shetland	538cm (17'8")	448534



Z-Grip 6-In-Hand Leader Reins - All Brown

For 6-in-Hand Leader Harness. Z-Grip hand section. A rein coupler with finger loop fitted at the centre. All Brown. 22mm (7/8") wide hand grips.

	Length	
Full	1222cm (40'1")	434407

REIN ACCESSORIES



Fitted to reins

Rein Coupler

Complete with finger loop, the coupler joins the end of all Zilco driving reins.

- Black 434601
- Brown 434603



Fitted to rein

Rein Joiner

For joining tandem or team reins used by single or pair drivers who may find gripping difficult.

434000



Elastic Rein Retainer

The end of the retainer loops around the carriage frame-work and buckles to the rein end. Can easily be retrieved to regain control and avoid an accident.

434611

BREASTPLATES



Breastplates marked with FP are also available as the Front Part only, without wither straps.

ZGB Combo
Breastplate & Traces

Can be used in both single and pair combinations. Features a padded wither strap with adjustable rein drops and 50mm (2") wide traces. The soft detachable padding on the 10cm (4") wide bearing surface has rounded edges for the horse's comfort.

	Length	
Cob	225cm (88 1/2")	431603
Full	250cm (98 1/2")	431604
Extra Full	280cm (110 1/4")	431619

Front part only (includes traces)

Cob	410014
Full	410015
Extra Full	410016



Brun Combo
Breastplate & Traces

Can be used in both single and pair combinations. Features a padded wither strap with swivel rein rings and 32mm (1 1/4") wide traces. The soft detachable padding on the 85mm (3 1/3") wide bearing surface has rounded edges for the horse's comfort.

	Length	
Pony	185cm (72 3/4")	430252
Cob	225cm (88 1/2")	430254
Full	250cm (98 1/2")	430256



SL Plus Combo
Breastplate & Traces

Can be used in both single and pair combinations. Features a padded wither strap with swivel rein rings and 32mm (1 1/4") wide traces. The soft padding on the 80mm (3") wide bearing surface has rounded edges for the horse's comfort.

	Length	
Pony	185cm (72 3/4")	483304
Cob	225cm (88 1/2")	483306
Full	250cm (98 1/2")	483308



*Length is measured from the centre of the Breastplate to the furthest trace hole.



SL Combo
Breastplate & Traces

Can be used in both single and pair combinations. Features a padded wither strap with swivel rein rings and 25mm (1") wide traces. The soft detachable padding on the 50mm (2") wide bearing surface has rounded edges for the horse's comfort.

	Length	
Shetland	190cm (75")	448164
Mini	150cm (59")	449164



Requires Empathy Wither Strap Shetland/Small Pony
(448704 page 84)



SL Sportz
Breastplate & Traces

Contoured breastplate with integrated traces, particularly suited to ponies with a low-set neck. 25mm (1") wide traces. The buckle-in D end fitting allows adjustment in the trace length and can be removed. 153cm (60 1/4") to 187cm (73 3/4") length.

Shetland 448124



WebZ Combo
Breastplate & Traces

Can be used in both single and pair combinations. Traces are 32mm (1 1/4") wide on Pony size, 38mm (1 1/2") on Cob/Full/Extra Full sizes, and come fitted with a Combo Buckle trace coupler.

	Length	
Pony	185cm (72 3/4")	490304
Cob	225cm (88 1/2")	490306
Full	250cm (98 1/2")	490308
Extra Full	280cm (110 1/4")	490309

*Length is measured from the centre of the Breastplate to the furthest trace hole.



Elite Single Breastplate

Padded wither strap with adjustable rein drops. Soft detachable padding on 100mm (4") wide bearing surface with rounded edges for comfort. 50mm (2") stainless steel trace buckles.

	Length		Front part only	
Cob	112cm (44")	444186	Cob	410034
Full	124cm (49")	444188	Full	410035
Extra Full	134cm (53")	444189	Extra Full	410036



Classic Single Breastplate

85mm (3 1/3") wide breastplate with detachable padded lining and a padded wither strap with swivel rein rings. 32mm (1 1/4") stainless steel trace buckles.

	Length		Front part only	
Pony	80cm (31")	444213	Pony	410113
Cob	110cm (43")	444217	Cob	410114
Full	120cm (47")	444221	Full	410115



Tedex
Breastplate Front

Softly padded anti-gall lining on the bearing surface and reinforced with strong poly-web. All sizes except Shetland have two uptugs each side (pictured) to fit a double wither strap. Shetland is designed for use with a single wither strap.

	Length	
Shetland	76cm (30")	460120
Pony	86cm (34")	460220
Cob	101cm (40")	460320
Full	112cm (44")	460420
Extra Full	122cm (48")	460520



SL Single Breastplate

Padded, fixed ring wither strap. 25mm (1") stainless steel trace buckles. Fine design and elegant look to suit smaller ponies. 60mm (2 1/3") (Shetland/Small Pony) or 50mm (2") (Mini) wide breastplate, padded lining with rounded edges for comfort.

	Length	
Mini	68cm (27")	449104
Shetland	82cm (32")	448104

Elite Pairs
Breastplate

Same design as the Elite Single, fitted with 50mm (2") stainless steel trace buckles with removable uptugs and saddle connecting straps.

	Length	
Cob	140cm (55")	444948
Full	154cm (61")	444949
Extra Full	160cm (63")	444950

Front part only

Cob	410054
Full	410055
Extra Full	410056



Classic Pairs
Breastplate

Same design as the Classic Single, plus padded wither strap with swivel rein rings, and retainer strap fitted. 32mm (1 1/4") Stainless steel trace buckles with removable uptugs and saddle connecting straps.

	Length	
Pony	120cm (47")	445009
Cob	138cm (54")	445012
Full	150cm (59")	445017

Front part only

Pony	410133
Cob	410134
Full	410135



SL Pairs
Breastplate

Same design as the SL Single, plus padded, fixed ring wither strap with a retainer strap fitted. 25mm (1") Stainless steel trace buckles with removable uptugs and saddle connecting straps.

	Length	
Mini	82cm (32")	449144
Shetland	96cm (38")	448144
Small Pony	109cm (43")	447144





Breastplate fitting.

The breastplate should sit at a height on the shoulders above the boney point of the shoulder, and below the softer underneath of the lower part of the neck. The height is adjusted via the wither strap on each side. Once adjusted at the right height, the brake strap can be adjusted so that it helps the breastplate maintain the right position, comfortably suspended between the wither strap and the false martingale.

The false martingale on a driving breastplate should not be too tight, as this would pull the girth forwards into the elbows. Its function is to avoid too much upward bounce, for example when a horse has extravagant shoulder action, or when cantering. The false martingale also supports the breastplate of a pair or team, by helping to minimize adverse pull from the pole straps.

When fitting for the first time, be prepared to make adjustments after the horse has been put to the carriage. Check that the collar is maintaining the correct position when the weight of the carriage is bearing onto the shoulders. This is impossible to see from the driver's perspective, so if in doubt, ask someone to video from the ground to observe the breastplate while the carriage is in motion and taking weight.

Scan the code and watch how to fit your Breastplate with our short video on YouTube.

Photo: Louise Allen Photography

EMPATHY BREASTPLATES



The Empathy Contour Breastplate is a careful blend of ancient and proven harness systems, with lightweight materials that combine strength, with low maintenance and maximum comfort.

It works with the horse's shape by allowing greater freedom of movement through the shoulder, enabling them to pull a load with minimum restriction to limb movement or joint pressure.

The trace buckle features a pivoting ring which allows a more comfortable fit across the shoulder, regardless of the line of draft. Made with a central core of Zilco strapping for maximum strength and maintaining its shape. It has soft padded waffle lining on the bearing surfaces and quick release, stainless steel fittings.

The Empathy Breastplate can be customised with 25mm or 32mm QR trace fittings.

Scan the code to learn how to correctly fit your Zilco Empathy Collar, with our short video on YouTube.



Empathy Single Collar Set

Complete with Breastplate, Wither Strap, Brake Strap, Martingale and Quick Release Trace fittings - 32mm (1 1/4"). Can also be used for Pairs by adding a pair of Quick Release Trace fittings and a Retainer Strap.

Pony	480222
Cob	480322
Full	480422



Empathy Single Collar Set (Shetland/Small Pony)

Complete with Breastplate, Wither Strap, Martingale and Quick Release Trace fittings - 25mm (1"). Unlike the larger sizes, Small Pony can not be converted between Single and Pairs configuration.

480122



Empathy Pairs Collar Set

Complete with: Breastplate, Wither Strap, Brake Strap, Retainer Strap, Martingale and Quick Release Trace fittings - 32mm (1 1/4"). Can also be used for Single by adding a pair of Quick Release Trace fittings.

Pony	481222
Cob	481322
Full	481422



Empathy Pairs Collar Set (Shetland/Small Pony)

Complete with: Breastplate, Wither Strap, Brake Strap and Martingale. Two size positions: The uprights to the saddle are adjustable to suit pony size and type. The uprights can be removed completely to convert the pairs collar for use as a single.

481122



Empathy Breastplate Front

Padded with anti-gall material and features pivoting trace buckle to allow a more comfortable fit across the shoulder, regardless of the line of draft.

	Length	
A Small Pony (Single)	70cm (27 1/2")	480024
B Small Pony (Pairs)	85cm (33 1/3")	481123
C Pony	85cm (33 1/3")	481223
C Cob	100cm (39 1/3")	481323
C Full	112cm (44")	481423



Classic Wither Strap

Padded and features swivel rein rings. Suits Classic Breastplates.

	Length	
Pony	104cm (41")	480228
Cob	120cm (47 1/4")	480328
Full	127cm (50")	480428



ZGB/Elite Wither Strap

Padded and features adjustable rein rings. Suits ZGB and Elite Breastplates.

	Length	
Cob	110cm (43 1/3")	431654
Full	125cm (49")	431655
Extra Full	163cm (64")	431656



Empathy Wither Strap

Padded with anti-gall material. Double straps with lots of adjustment. Rein rings are sewn in for added security.

	Length	
Pony	86cm (34")	480228
Cob	95cm (37 1/2")	480328
Full	105cm (41 1/3")	480428



Empathy Wither Strap Shetland/Small Pony

Padded and features fixed rein rings. Supplied as standard with all shetland/small pony Empathy Breastplates. 63cm (24 3/4") Length. Straps 16mm (5/8") wide.

448704





Tedex Wither Strap

Padded anti-gall lining on wither. For Tedex Breastplate Front, Shetland size has single straps, for use only with Shetland Tedex Breastplate Front.

	Length	
Shetland	79cm (31")	460121
Pony	96cm (37 3/4")	460221
Cob	112cm (44")	460321
Full	121cm (47 1/2")	460421
Extra Full	129cm (50 3/4")	460521



Empathy Pairs Trace Fittings

Loops over the male part of the trace buckle, the tail threads through the trace fitting into the keeper on the breastplate. Uptug buckles into the saddle top-strap, while the tail buckles to the false belly band. Sold as a pair.

32mm (1 1/4") 481022



Empathy Single Quick Release Trace Fittings

Female part fits over the male Quick Release fitting on the Empathy collar, and the traces buckle through to retain them together. Trace tail threads through the trace fitting into the keeper on the breastplate. Sold as a pair.

25mm (1") 480020
32mm (1 1/4") 480022



Elite Breastplate Uptug

Replacement for Elite Pairs Breastplates. Sold as a pair. 32mm (1 1/4") wide.

445079



Empathy Breastplate Uptug

Required when an uptug is lost, damaged, or where a different sized wither strap is required. Sold as each.

16mm (2/3") 480010
25mm (1") 480011



ZGB Saddle to Breastplate Fittings

Allows breastplate to swivel with the action of the horse Buckles to the connecting strap on the saddle to support the breastplate. 32mm (1 1/4") wide. Sold as a pair.

420320



Brun Breastplate to Saddle Fittings

Buckles to the connecting strap on the saddle to support the breastplate. 25mm (1") wide. Sold as a pair.

430280



SL Plus Saddle to Breastplate Fittings

Allows breastplate to swivel with the action of the horse Buckles to the connecting strap on the saddle to support the breastplate. 25mm (1") wide. Sold as a pair.

483390



SL Breastplate to Saddle Fittings

Buckles to the connecting strap on the saddle to support the breastplate. Suits SL Combo Breastplates. 25mm (1") wide. Sold as a pair.

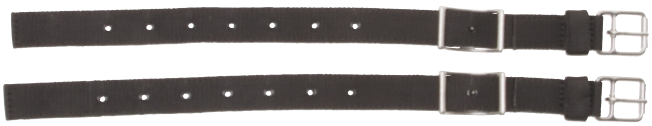
448590



Empathy Saddle to Breastplate Fittings

Buckles to the connecting strap on the saddle to support the breastplate. Suits the Small Pony Pair Empathy Breastplate. 25mm (1") wide. Sold as a pair.

481024



WebZ Saddle to Breastplate Fittings

Converts the WebZ breastplate from single to pairs use. 32mm (1 1/4"). Sold as a pair.

490390

BREASTPLATE PARTS





Brake Strap

To support and balance the breastplate. Small Pony size for Small Pony Empathy (Pairs) Breastplates, all other sizes for ZGB, Elite, Classic and Empathy (Pairs) Breastplates.

	Length	Wide	
Small Pony	69cm (27")	16mm (5/8")	420224
Pony	48cm (19")	25mm (1")	420235
Cob	61cm (24")	25mm (1")	420245
Full	66cm (26")	25mm (1")	420255
Extra Full	82cm (32")	25mm (1")	420256

Retainer Strap

To prevent the wither strap from sliding forward. Small Pony size threads through, all other sizes use a snap clip.

	Length Min.	Length Max.	
A Small Pony	17cm (6 3/4")	21cm (8 1/4")	444922
B Pony	18cm (7")	23cm (9")	444923
B Cob	23cm (9")	28cm (11")	444924
B Full	25cm (10")	30cm (12")	444925
B Extra Full	30cm (12")	37cm (14")	444926



Brun Multi Trace Coupler

Used for connecting the traces to the vehicle where quick release or roller bolts are used. 32mm (1 1/4") wide x 35cm (13 3/4") long. Sold as a pair.

430270



Open Loop Trace Coupler

For ZGB Combined Breastplate and Traces. To connect to roller bolts or round swingle trees. 50mm (2") wide x 33cm (13") long. Sold as a Pair.

431629



Dee End Trace Coupler

For ZGB Combined Breastplate and Traces. Useful when a longer connection is required. 50mm (2") wide x 38cm (15") long. Sold as a Pair.

431633



Buckle Combo Trace Coupler

Stainless Steel. Combines the buckle and dee all-in-one. Sold as each.

Length	Wide	
95mm (3 3/4")	25mm (1")	474246
125mm (5")	32mm (1 1/4")	474247
130mm (5 1/8")	38mm (1 1/2")	474248
130mm (5 1/8")	50mm (2")	474250



Moveable Rein Drop

Fits 25mm (1") wither strap. Can be positioned to suit individual horses.

476200



Elite Velcro Breastplate Keeper

Handy replacement for keepers that wear out. 25mm (1") wide x 17cm (6 1/4") long. Sold as a Pair.

476220



Detachable Colour Trim

Easily fitted around the edges of the breastplate with the aid of hook and loop tape. Optional extra with ZGB, Elite or Classic Harness sets. Sold per metre.

Dark Blue	440002	Red	440007
Brown	440003	White	440008
Yellow	440004	Royal Blue	440012
Dark Green	440005	Light Green	440015
Purple	440006		

Dee & Slot End Traces - 25mm

The dee end allows a quick release connection to the vehicle, while the addition of the slot can also be used with a regular swingle tree. Supplied in all standard and sliding backband sets of SL single, pair and team harness.

	Length	Width	
Extra Mini	115cm (45 1/4")	25mm (1")	449601
Mini	130cm (51")	25mm (1")	449603
Shetland	145cm (57")	25mm (1")	448604
Small Pony	160cm (63")	25mm (1")	447604



Dee & Slot End Traces - 32mm

The dee end allows a quick release connection to the vehicle, while the addition of the slot can also be used with a regular swingle tree. Supplied in all standard sets of Classic single, pair and team harness.

	Length	Width	
Small	160cm (63")	32mm (1 1/4")	436003
Medium	180cm (71")	32mm (1 1/4")	436005
Large	195cm (77")	32mm (1 1/4")	436007
Extra Large	215cm (85")	32mm (1 1/4")	436008
XX Large	235cm (93")	32mm (1 1/4")	436009



Tandem Leader Traces

Stainless steel snaps for attaching to the wheeler breastplate (via a Tandem Spoon if desired), and anchor points for fitting the bungee tandem trace carriers. Extra Small suits SL Shetland breastplates, Small - Large suits Classic breastplates.

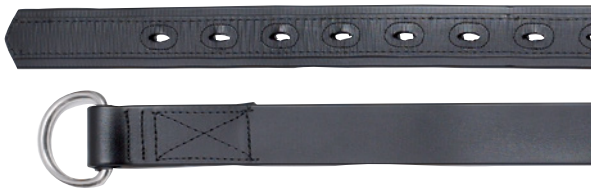
	Length	Width	
Extra Small	203cm (80")	25mm (1")	436401
Small	241cm (95")	32mm (1 1/4")	436403
Medium	264cm (104")	32mm (1 1/4")	436405
Large	302cm (119")	32mm (1 1/4")	436407



Dee End Traces - 50mm

The dee end allows a quick release connection to the vehicle. Supplied in all standard sets of Elite single, pair and team harness.

	Length	Width	
Medium	180cm (71")	50mm (2")	436205
Large	195cm (77")	50mm (2")	436207
Extra Large	215cm (85")	50mm (2")	436208
XX Large	235cm (93")	50mm (2")	436209
XXX Large	280cm (110")	50mm (2")	436210

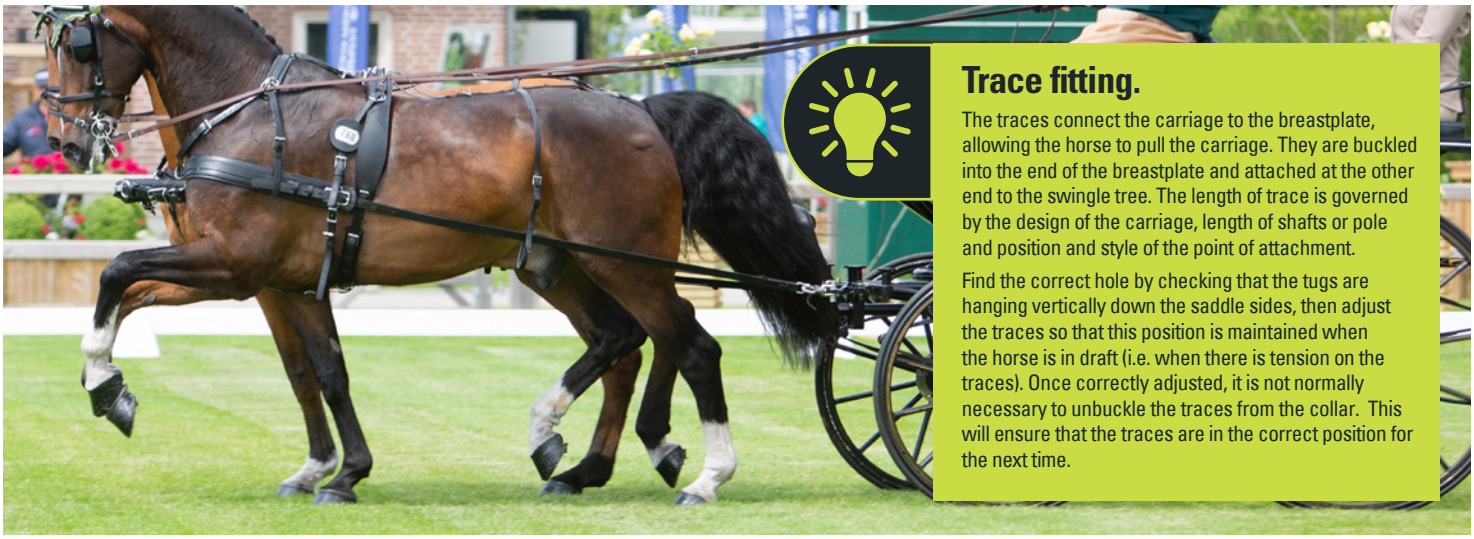


Tedex Traces

Two connection options for extra versatility. Dee connection allows a quick release connection to the vehicle, while the optional loop is designed for use with roller bolts or round swingle trees. Supplied in all Tedex sets.

	Length	Width	
Shetland	137cm (54")	32mm (1 1/4")	460130
Pony	157cm (62")	32mm (1 1/4")	460230
Cob	172cm (68")	32mm (1 1/4")	460330
Full	187cm (74")	32mm (1 1/4")	460430
Extra Full	202cm (79 1/2")	32mm (1 1/4")	460530





Trace fitting.

The traces connect the carriage to the breastplate, allowing the horse to pull the carriage. They are buckled into the end of the breastplate and attached at the other end to the swingle tree. The length of trace is governed by the design of the carriage, length of shafts or pole and position and style of the point of attachment.

Find the correct hole by checking that the tugs are hanging vertically down the saddle sides, then adjust the traces so that this position is maintained when the horse is in draft (i.e. when there is tension on the traces). Once correctly adjusted, it is not normally necessary to unbuckle the traces from the collar. This will ensure that the traces are in the correct position for the next time.



Quick Release Shackle Slot End

Converts traditional curl hook fittings into quick release. The slot end fitting makes a safe and easy connection between Dee End Traces and the curl hook. 18cm (7") Long. Sold as a pair.

446650



Quick Release Shackle Roller Bolt

Converts a traditional roller bolt into quick release. This makes a safe and easy connection between Dee End Traces and the roller bolt on the vehicle. 35cm (13 3/4") total length, unfolded. When in use, it adds 17-20cm (6 3/4"-7 3/4") of extra length to traces. Sold as a pair.

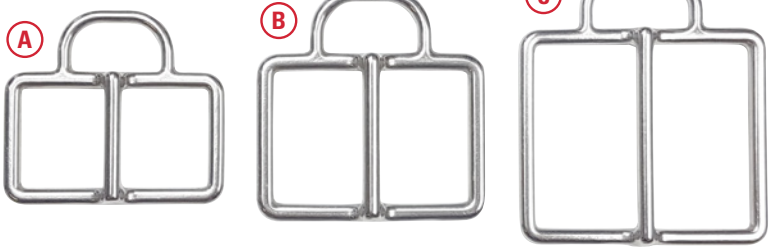
446630



Quick Release Shackle Curl Hook

Converts traditional curl hook fittings into quick release. This makes a safe and easy connection between Dee End Traces and the curl hook on the vehicle that will not chip the paintwork. 18cm (7") Long. Sold as a pair.

446640



Bungee Anchor Fitting

Attaches to pair or team traces as anchor position for bungee straps. Optimum position where needed, without having to punch any holes in traces. Slide and grip design allows variable positions. Sold as each.

A	For 25mm (1") Traces	474301
B	For 32mm (1 1/4") Traces	474303
C	For 50mm (2") Traces	474305



Tandem Spoon

Designed for Tandem Harness. Attaches tandem leader traces to the wheeler breastplate. High quality stainless steel. Sold as each.

446600



Fitted to the wheeler breastplate





Saddles with adjustable pads.

The gullet of the saddle should span the spine and allow the pads to bear on the more muscular part each side of the spine. The pad position when the harness leaves the factory may not be the right one for your horse. Therefore before using the harness for the first time, take care to position the pads so that the appropriate clearance is achieved to suit the individual conformation of the horse. Make sure that each pad is in exactly the same position on each side, so that the saddle sits absolutely level.

Photo: Thomas Lesprit

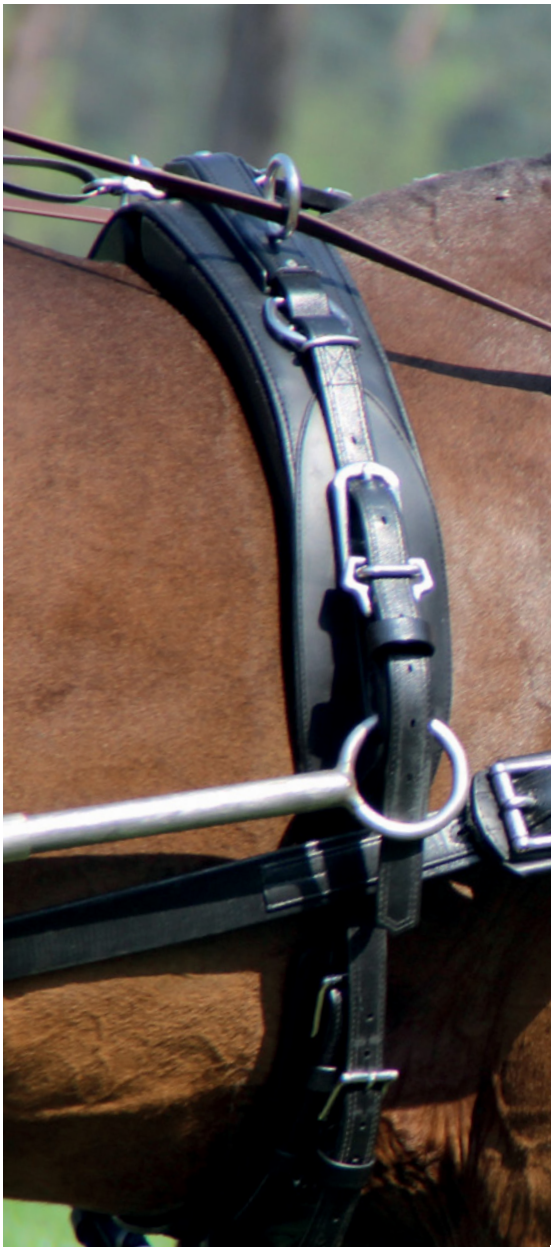


ZGB Saddle

The ZGB saddle, with its wider bearing surface is ideal for heavy duty driving, marathons and working horses.

Constructed using Zilco's unique elastomeric flexible tree, which conforms to the shape of most horses whilst giving good spine clearance. Fitted with 45mm (1 3/4") thick, high-density removable foam panels which can be positioned on the saddle via touch-tape backing for an optimum fit. Features purpose-moulded, abrasion resistant wear pads for greater durability. Saddle girth points are 32mm (1 1/4") wide and are lined for durability. 30mm (1 1/5") and 60mm (2 1/3") pads are available as an option.

	Width	Length Min.	Length Centre	Length Max.	
Cob	125mm (5")	105cm (41 1/3")	125cm (49 1/4")	145cm (57")	432847
Full	125mm (5")	115cm (45 1/4")	135cm (53")	155cm (61")	432848
Extra Full	125mm (5")	125cm (49 1/4")	145cm (57")	165cm (65 1/3")	432849





ZGB Team Wheeler Saddle (Figure 8)

Same sizing and features as the ZGB Saddle - Supplied as standard in ZGB and Elite Team harness. The Figure 8 terret gives a clear division between leader and wheel reins. Helps to hold the lead rein off the outside of wheeler's neck.

Cob	432853
Full	432854
Extra Full	432855

ZGB Team Wheeler Saddle (Pedestal)

Same sizing and features as the ZGB Saddle - Available as an option in ZGB and Elite Team Harness. Versatile traditional design which can be used on both near or off side wheeler without needing any adjustment.

Cob	432857
Full	432858
Extra Full	432859



ZGB Saddle Pads

Made using high-density foam, these removable panels are fully contoured to the horse's shape for greater comfort and performance. Designed to fit all models of the ZGB harness saddle range.
Sold as a pair.

A Medium - 30mm (1 1/5")	415020
B Thick - 45mm (1 3/4")	415010
C Extra Thick - 60mm (2 1/3")	415000

Note: ZGB Saddle connecting straps are required for attaching tugs. See page 95.



Classic Saddle

The Classic is a finer saddle, well suited for pleasure driving, dressage and marathon.

Constructed using Zilco's unique elastomeric flexible tree, which conforms to the shape of most horses whilst giving good spine clearance. 30mm (1 1/5") deep (Pony) and 45mm (1 3/4") deep (Cob and Full), high-density removable foam panels which can be positioned on the saddle via touch-tape backing for an optimum fit. Features purpose-moulded, abrasion resistant wear pads for greater durability. Saddle girth points are 25mm (1") wide and are lined for durability. The integrated back-strap means connecting straps are not required. This gives more room for adjustment of the shaft loop position.

	Width	Length Min.	Length Centre	Length Max.	
Pony	100mm (4")	100cm (39 1/3")	120cm (47 1/4")	140cm (55")	444845
Cob	100mm (4")	105cm (41 1/3")	125cm (49 1/4")	145cm (57")	444855
Full	100mm (4")	115cm (45 1/4")	135cm (53")	155cm (61")	444865



Special terrets allows the backband to slide

Classic Sliding Backband Saddle

Same sizing (varying widths) and features as the Classic Saddle - This model is designed for use with two or four wheeled vehicles that have rigid fixed shafts. Unique design Zilco saddle terrets for free movement of backband. Allows shafts to self balance for a more comfortable ride for both horse and passengers.

	Width	
Pony	100mm (4")	444885
Cob	125mm (5")	444890
Full	125mm (5")	444895



Team Wheeler Saddle with Centre Pedestal Terret Available as an option (by request)

Classic Team Saddle

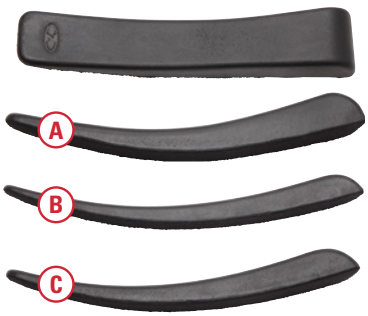
Same sizing and features as the Classic Saddle - Supplied as standard in Classic Team harness. The Figure 8 terret gives a clear division between leader and wheeler reins. Helps to hold the lead rein off the outside of wheeler's neck.

Pony	444872
Cob	444873
Full	444874

Classic Tandem Wheeler Saddle

Same sizing and features as the Classic Saddle - Figure 8 terrets give clear division between the wheeler reins (bottom ring) and the leader reins (top ring).

Pony	444877
Cob	444878
Full	444879



Classic Saddle Pads

Made using high-density foam, these removable panels are fully contoured to the horse's shape for greater comfort and performance. Designed to fit all models of the Classic harness saddle range.
Sold as a pair.

A	Cob/Full Size - 45mm (1 3/4")	415050
B	Cob/Full Size - 30mm (1 1/5")	415060
C	Pony - 30mm (1 1/5")	415080



Brun Saddle

The Brun is a finer saddle, well suited for pleasure driving, dressage and marathon.

Constructed using Zilco's unique elastomeric flexible tree, which conforms to the shape of most horses whilst giving good spine clearance. 30mm (1 1/5") deep (Pony) and 45mm (1 3/4") deep (Cob and Full), high-density removable foam panels which can be positioned on the saddle via touch-tape backing for an optimum fit. Features purpose-moulded, abrasion resistant wear pads for greater durability. Saddle girth points are 25mm (1") wide and are lined for durability. The integrated back-strap means connecting straps are not required. This gives more room for adjustment of the shaft loop position.

	Width	Length Min.	Length Centre	Length Max.	
Pony	100mm (4")	100cm (39 1/3")	120cm (47 1/4")	140cm (55")	430850
Cob	100mm (4")	105cm (41 1/3")	125cm (49 1/4")	145cm (57")	430855
Full	100mm (4")	115cm (45 1/4")	135cm (53")	155cm (61")	430865



Brun Team Wheeler Saddle

Same sizing and features as the Brun Saddle - Supplied as standard in Brun Team harness. The Figure 8 terret gives a clear division between leader and wheeler reins. Helps to hold the lead rein off the outside of wheeler's neck.

Pony	430872
Cob	430874
Full	430876



Conway Buckles.

Some drivers switch from two to four wheeled vehicles, or between different vehicles with fixed or independent shafts. In these circumstances, it is desirable to control or limit the amount of slide on the Sliding Backband Saddles from the Classic, SL and Tedex range.

The Conway buckle offers a simple solution that controls the amount of slide required to suit a particular vehicle. This allows complete flexibility to easily adapt to the individual design of the vehicle and achieve the desired amount of backband movement. The Conway is fitted above the tug, and can be adjusted up or down to allow more, or less sliding movement to suit the vehicle in use.

Conway buckle fitted to Classic sliding backband saddle, to control or limit the amount of slide required depending on the vehicle design. See page 114.



SL Plus Saddle

Constructed using Zilco's unique elastomeric flexible tree, which conforms to the shape of most horses whilst giving good spine clearance. Features built-in 30mm (1 1/5") thick waffle pads, for use with or without a saddle pad. Fitted with purpose-moulded, abrasion resistant wear pads for greater durability. The girth points are 25mm (1") wide and lined for added durability.

	Width	Length Min.	Length Centre	Length Max.	
Pony	95mm (3 3/4")	100cm (39 1/3")	120cm (47 1/4")	140cm (55")	483364
Cob	100mm (4")	105cm (41 1/3")	125cm (49 1/4")	145cm (57")	483366
Full	100mm (4")	115cm (45 1/4")	135cm (53")	155cm (61")	483368



SL Saddle

The SL Saddle is a treeless design making it more flexible and offers a comfortable fit for all types of conformation. Features in-built waffle pads, so they can be used with or without an extra saddle pad. 25mm (1") Wide girth points, lined for added durability. Supplied as standard in all SL Harness.

	Width	Length Min.	Length Centre	Length Max.	
Mini	65mm (2 1/2")	75cm (29")	95cm (37 1/2")	114cm (45")	449564
Shetland	65mm (2 1/2")	76cm (30")	106cm (41 1/2")	135cm (53")	448564
Small Pony	65mm (2 1/2")	86cm (34")	111cm (43 3/4")	136cm (54")	447564

Special terrets allows the backband to slide





SL Deluxe Saddle with Sliding Backband

Same features as the SL Deluxe Saddle - This model is designed for use with two or four wheeled vehicles that have rigid fixed shafts. Unique design Zilco saddle terrets for free movement of backband. Allows shafts to self balance for a more comfortable ride for both horse and passengers.

	Width	Length Min.	Length Max.	
Mini	85mm (3 1/3")	81cm (32")	116cm (45 3/4")	449554
Shetland/Small Pony	85mm (3 1/3")	89cm (35")	129cm (50 3/4")	448554

SL Deluxe Saddle

Same sizing and features as the SL Saddle - The SL Deluxe saddle features Zilco's unique elastomeric tree, that conforms to the shape of most ponies to give good spine clearance. Fitted with high-density removable foam panels which can be positioned on the saddle via touch-tape backing for an optimum fit. Features purpose-moulded, abrasion resistant wear pads for greater durability.

Mini	449574
Shetland	448574
Small Pony	447574



WebZ Saddle

Made from purpose woven polypropylene webbing in two and three ply. Sprung steel tree design which comes fitted with contoured pads that can be repositioned to suit different horse conformations. The pads are covered with an easy-clean PVC material that has a dimpled, leather-look finish. Top straps and girth billets are faced with PVC material for longer wear.

	Width	Length Min.	Length Centre	Length Max.	
Pony	100mm (4")	100cm (39 1/3")	120cm (47 1/4")	140cm (55")	490364
Cob	100mm (4")	105cm (41 1/3")	125cm (49 1/4")	145cm (57")	490366
Full	100mm (4")	115cm (45 1/4")	135cm (53")	155cm (61")	490368
Extra Full	100mm (4")	130cm (51")	155cm (61")	180cm (71")	490369



Tedex Saddle

Built on a steel tree and is fitted with high density adjustable saddle pads for an optimum fit. Sliding backband style saddle, designed for use with two or four wheeled vehicles that have rigid fixed shafts. The design allows the backband to slide freely. The backband can also be locked into position with a Conway Buckle when free movement is not required.

	Width	Length Min.	Length Centre	Length Max.	
Shetland	100mm (4")	102cm (40")	120cm (47 1/4")	138cm (54 1/3")	460150
Pony	100mm (4")	114cm (45")	131cm (51 1/2")	145cm (57")	460250
Cob	100mm (4")	122cm (48")	140cm (55 1/8")	157cm (62")	460350
Full	100mm (4")	134cm (53")	152cm (60")	168cm (66")	460450
Extra Full	100mm (4")	143cm (56")	160cm (63")	175cm (69")	460550



Photo: Paul Orchard



Sliding Backband Top Strap

To suit Classic saddles.

Long: Designed when Shaft Loops are being employed.

Short: Designed when Quick Release Shaft Loops are being employed.

	Length	
Long - Pony	192cm (75 1/2")	444901
Long - Cob	200cm (79")	444902
Long - Full	205cm (81")	444903
Short - Pony	100cm (39")	444907
Short - Cob	105cm (41")	444908
Short - Full	125cm (49")	444909

ZGB Saddle Connecting Straps

32mm (1 1/4") straps that loop onto the saddle dee. Designed to secure the shaft loops/tugs in place. Supplied with all ZGB and Elite Harness Sets.

	Length	
Cob	47cm (18 1/2")	433027
Full	52cm (20 1/2")	433028
Extra Full	57cm (22 1/2")	433029



Team Centre Pedestal Saddle Terret

For use on team wheeler saddles, and carries the leader reins in the traditional style.

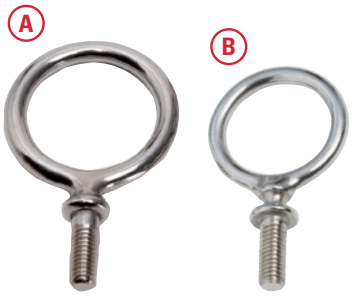
476022



Figure 8 Saddle Terret

For use on wheeler saddles in team sets. Should be attached on the near side of the saddle for the near-side wheeler, or on the off-side for the off-side wheeler. The wheeler rein is fed through the bottom loop, and the leader rein through the top loop - to prevent them from becoming tangled. Stainless Steel. Sold as each.

476020

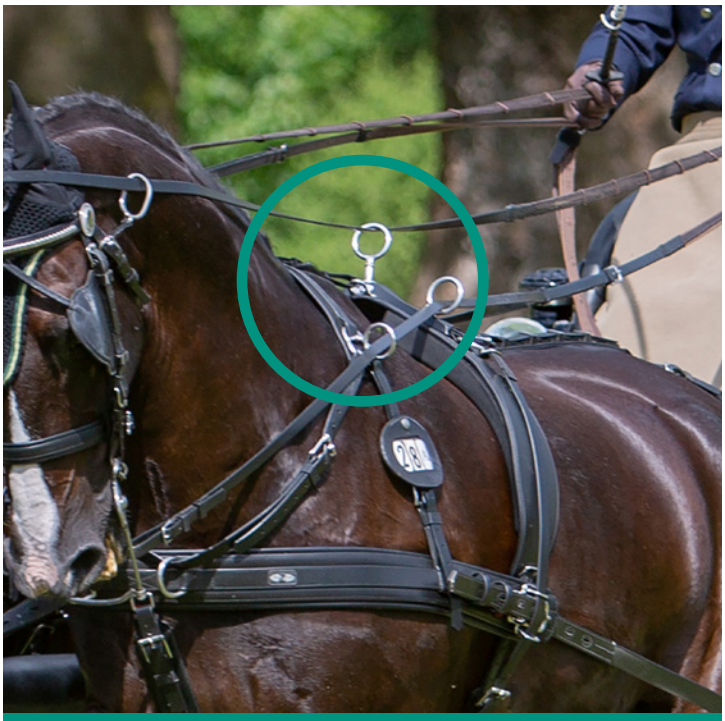


Saddle Terrets

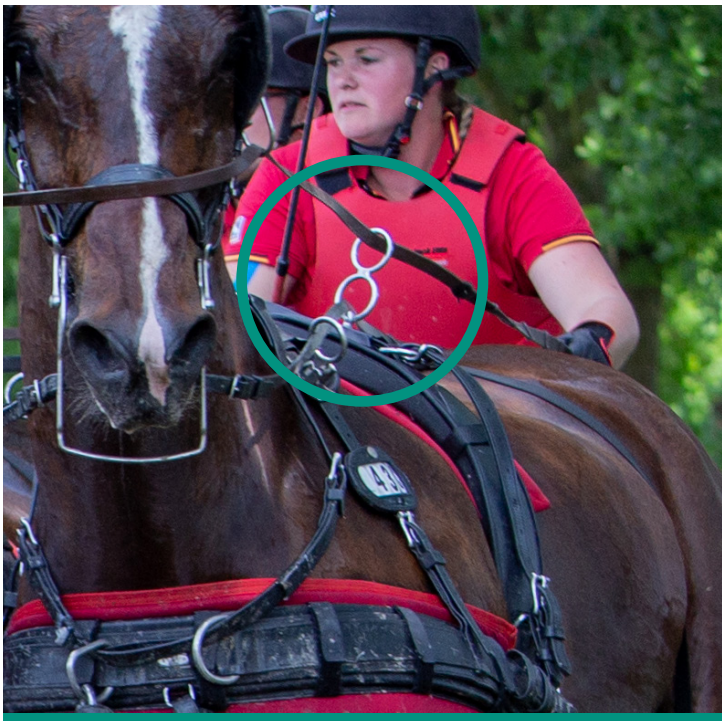
To suit various Zilco Harness saddles Stainless Steel. Sold as a pair.

A Large 433590

B Small 525055



Classic Team harness fitted with Team Centre Pedestal Saddle Terrets.



Elite Team harness fitted with Figure 8 Saddle Terrets.



Standard Quick Release Tugs

25mm (1") to suit Classic Saddles, 32mm (1 1/4") to suit ZGB and Elite Saddles. Sold as a pair.

25mm	444813
32mm	444815



Brun Quick Release Tugs

To suit Brun Saddles. 25mm (1"). Sold as a pair.

430813





Features two extra straps. One wraps around the saddle to prevent horizontal movement, and one anchors the tug to the D-ring on the bottom of the saddle to prevent vertical movement.



SL Plus Quick Release Tugs

Suits SL Plus Saddles, but may be used on most saddles with 25mm (1") top straps. Sold as a pair.

483380



SL Quick Release Tugs

Suits SL Saddles. 25mm (1"). Sold as a pair.

444811

Quick Release Marathon Tugs

Designed specifically for marathon, 32mm to fit ZGB Saddles, 25mm to fit Classic Saddles.

25mm (1")	444823
32mm (1 1/4")	444825



WebZ Quick Release Tugs

Standard with all WebZ Harness sets. 32mm (1 1/4"). Sold as a pair.

490380



Tedex Quick Release Tugs

Standard with all Tedex Harness sets. 32mm (1 1/4"). Sold as a pair.

460065



SL Marathon Style Shaft Loops

Standard in all Single SL, Single SL SportZ and Single SL Sliding Backband Harness sets. 25mm (1"). Sold as a pair.

448580



Tedex Shaft Loops

Optional extra for Tedex Harness sets. 32mm (1 1/4"). Sold as a pair.

460062



Tilbury Tugs

25mm (1") to suit Classic Saddles, 32mm (1 1/4") to suit ZGB and Elite Saddles. Sold as a pair.

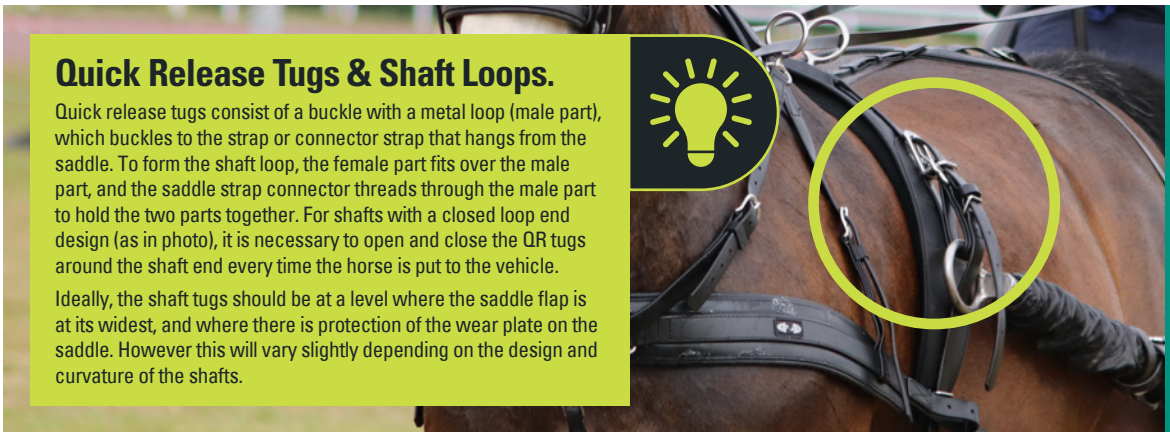
25mm	433010
32mm	433011



Shaft Loops

Optional extra for use with Classic Sliding Backband Harness. Requires Long Sliding Backband Top Strap (page 95) to function. 25mm (1"). Sold as a pair.

444795



Quick Release Tugs & Shaft Loops.

Quick release tugs consist of a buckle with a metal loop (male part), which buckles to the strap or connector strap that hangs from the saddle. To form the shaft loop, the female part fits over the male part, and the saddle strap connector threads through the male part to hold the two parts together. For shafts with a closed loop end design (as in photo), it is necessary to open and close the QR tugs around the shaft end every time the horse is put to the vehicle.

Ideally, the shaft tugs should be at a level where the saddle flap is at its widest, and where there is protection of the wear plate on the saddle. However this will vary slightly depending on the design and curvature of the shafts.

Scan the code and watch how to fit your Quick Release Marathon Tugs with our short video on YouTube.

Driving girths don't need to be as tight as a riding girth. The horse needs to be able to breathe comfortably without restriction, and it shouldn't be cramped close in the elbows. Fit tight enough to allow saddle stability and position without over tightening.

ZGB Driving Girth

Suitable for all ZGB & Elite Harness Saddles. 32mm buckles.

	Length	
Cob	50cm (20")	432406
Full	60cm (24")	432407
Extra Full	70cm (28")	432408



Classic Driving Girth

Suitable for all Classic Harness Saddles. 25mm buckles.

	Length	
Pony	40cm (16")	444583
Cob	50cm (20")	444585
Full	60cm (24")	444587
Extra Full	70cm (28")	444589



Brun Driving Girth

Suitable for all Brun Harness Saddles. 25mm buckles.

	Length	
Pony	40cm (16")	430582
Cob	50cm (20")	430585
Full	60cm (24")	430587



SL Plus Driving Girth

Suitable for all SL Plus Harness Saddles. 25mm buckles.

	Length	
Pony	40cm (16")	483404
Cob	50cm (20")	483406
Full	60cm (24")	483408



SL Driving Girth

Suitable for all SL Harness Saddles. 25mm buckles.

	Length	
Mini	30cm (12")	449464
Shetland	35cm (14")	448464



SL Girth with central dee

Used with Empathy breastplates on SL Harness. 25mm buckles.

	Length	
Pony	35cm (14")	528031



Webz Driving Girth

Suitable for all WebZ Harness Saddles. 32mm buckles.

	Length	
Pony	40cm (16")	490404
Cob	50cm (20")	490406
Full	60cm (24")	490408
Extra Full	70cm (28")	490409



Tedex Driving Girth

Suitable for all WebZ Harness Saddles. 25mm buckles.

	Length	
Shetland	28cm (11")	460151
Pony	31cm (12")	460251
Cob	48cm (19")	460351
Full	53cm (19")	460451
Extra Full	58cm (23")	460551



Empathy girths feature a cutaway shape to allow more freedom of movement behind the elbow.

Scan the code to learn more about the Empathy Girth with our short video on YouTube.



Empathy Girth

A For use with ZGB Harness Saddles with 32mm girth points.

B For use with Classic Harness Saddles with 25mm girth points.

	Length	
A Cob	50cm (20")	432396
A Full	60cm (24")	432397
A Extra Full	70cm (28")	432398
B Pony	40cm (16")	444553
B Cob	50cm (20")	444555
B Full	60cm (24")	444557



Girth Extender

For when added length is required. Sold as a pair.

	Length	Width	
25mm	28cm (11")	25mm (1")	444575
32mm	30cm (11 1/2")	32mm (1 1/4")	432400

FALSE BELLY BANDS



ZGB
False Belly Band

Suitable for all ZGB & Elite Harness. Sold as each.

	Length	Width	
Cob	50cm (20")	32mm (1 1/4")	432426
Full	60cm (24")	32mm (1 1/4")	432427
Extra Full	70cm (28")	32mm (1 1/4")	432428



Classic
False Belly Band

Suitable for all Classic Harness. Sold as each.

	Length	Width	
Pony	40cm (16")	25mm (1")	444593
Cob	50cm (20")	25mm (1")	444595
Full	60cm (24")	25mm (1")	444597
Extra Full	70cm (28")	25mm (1")	444599



Brun
False Belly Band

Suitable for all Brun Harness. Sold as each.

	Length	Width	
Pony	40cm (16")	25mm (1")	430592
Cob	50cm (20")	25mm (1")	430595
Full	60cm (24")	25mm (1")	430597



SL Plus
False Belly Band

Suitable for all SL Plus Harness. Sold as each.

	Length	Width	
Pony	40cm (16")	25mm (1")	483424
Cob	50cm (20")	25mm (1")	483426
Full	60cm (24")	25mm (1")	483428



SL False Belly Band

Suitable for all SL Harness. Sold as each.

	Length	Width	
Mini	30cm (11 3/4")	25mm (1")	449444
Shetland	35cm (14")	25mm (1")	448444



WebZ
False Belly Band

Suitable for all WebZ Harness. Sold as each.

	Length	Width	
Pony	41cm (16")	32mm (1 1/4")	490424
Cob	51cm (20")	32mm (1 1/4")	490426
Full	61cm (24")	32mm (1 1/4")	490428
Extra Full	71cm (28")	32mm (1 1/4")	490429



Tedex
False Belly Band

Suitable for all Tedex Harness. Sold as each.

	Length	Width	
Shetland	36cm (14")	32mm (1 1/4")	460161
Pony	48cm (19")	32mm (1 1/4")	460261
Cob	56cm (22")	32mm (1 1/4")	460361
Full	66cm (26")	32mm (1 1/4")	460461
Extra Full	76cm (30")	32mm (1 1/4")	460561

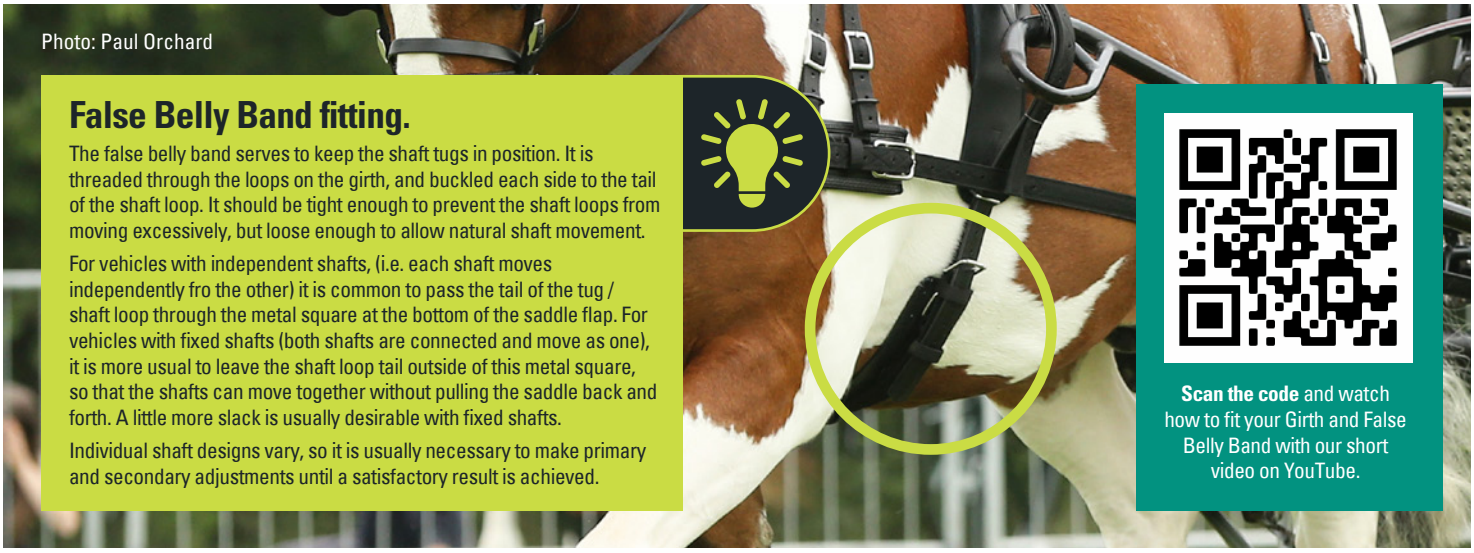


Photo: Paul Orchard

False Belly Band fitting.

The false belly band serves to keep the shaft tugs in position. It is threaded through the loops on the girth, and buckled each side to the tail of the shaft loop. It should be tight enough to prevent the shaft loops from moving excessively, but loose enough to allow natural shaft movement.

For vehicles with independent shafts, (i.e. each shaft moves independently fro the other) it is common to pass the tail of the tug / shaft loop through the metal square at the bottom of the saddle flap. For vehicles with fixed shafts (both shafts are connected and move as one), it is more usual to leave the shaft loop tail outside of this metal square, so that the shafts can move together without pulling the saddle back and forth. A little more slack is usually desirable with fixed shafts.

Individual shaft designs vary, so it is usually necessary to make primary and secondary adjustments until a satisfactory result is achieved.

Scan the code and watch how to fit your Girth and False Belly Band with our short video on YouTube.

False Martingales keep the breastplate in place. It is fitted by attaching the stainless steel clip to the small dee at the girth's centre, and looping the strap onto the breastplate fitting.

FALSE MARTINGALES

ZGB False Martingale

Suitable for all ZGB & Elite Harness. Sold as each.

	Length Min.	Length Max.	Width	
Cob	70cm (28")	80cm (31")	25mm (1")	431636
Full	75cm (30")	90cm (35")	25mm (1")	431638
Extra Full	90cm (35")	105cm (41")	25mm (1")	431639



Classic False Martingale

Suitable for all Classic Harness. Sold as each.

	Length Min.	Length Max.	Width	
Pony	63cm (25")	75cm (29 1/2")	19mm (3/4")	444230
Cob	68cm (27")	80cm (31 1/2")	19mm (3/4")	444234
Full	73cm (28 1/2")	85cm (33 1/2")	19mm (3/4")	444239



Brun False Martingale

Suitable for all Brun Harness. Sold as each.

	Length Min.	Length Max.	Width	
Pony	63cm (25")	75cm (29 1/2")	19mm (3/4")	430632
Cob	68cm (27")	80cm (31 1/2")	19mm (3/4")	430636
Full	73cm (28 1/2")	85cm (33 1/2")	19mm (3/4")	430638



SL Plus False Martingale

Suitable for all SL Plus Harness. Sold as each.

	Length Min.	Length Max.	Width	
Pony	46cm (18")	68cm (27")	16mm (5/8")	483344
Cob	48cm (19")	72cm (28 1/3")	16mm (5/8")	483346
Full	52cm (20 1/2")	80cm (31 1/2")	16mm (5/8")	483348



SL False Martingale

Suitable for all SL Harness. Sold as each.

	Length Min.	Length Max.	Width	
Mini	54cm (21 1/4")	59cm (23 1/4")	12mm (1/2")	449482
Shetland	57cm (22 1/2")	65cm (25 1/2")	12mm (1/2")	448482



SL Sportz False Martingale

Padded anti-gall lining. Sold as each.

	Length Min.	Length Max.	Width	
Shetland	45cm (17 3/4")	52cm (20 1/2")	16mm (5/8")	448484



Empathy False Martingale

Padded anti-gall lining. Supplied with the Empathy Breastplate sets. Sold as each.

	Length Min.	Length Max.	Width	
Small Pony	46cm (18")	58cm (21 1/4")	16mm (5/8")	480129
Pony	49cm (19 1/3")	58cm (23")	19mm (3/4")	480229
Cob	57cm (22 1/2")	71cm (28")	19mm (3/4")	480329
Full	71cm (28")	85cm (33 1/2")	19mm (3/4")	480429



WebZ False Martingale

Suitable for all WebZ Harness. Sold as each. Sold as each.

	Length Min.	Length Max.	Width	
Pony	54cm (21 1/4")	64cm (25 1/4")	19mm (3/4")	490344
Cob	65cm (25 1/2")	75cm (29 1/2")	25mm (1")	490346
Full	65cm (25 1/2")	84cm (33")	25mm (1")	490348
Extra Full	65cm (25 1/2")	92cm (36 1/4")	25mm (1")	490349

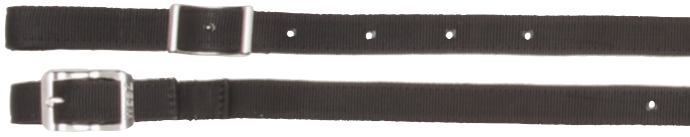




Photo: Julia Tscharntke

Breeching fitting.

The breeching seat is supported by the loin strap, which may be a double or single strap depending on the model of harness. The crupper has a number of slots to accommodate the loin strap or straps. Select the slots that offer the best stability and enable the breeching seat to hang level.

The breeching seat should be adjusted via the loin straps so that it is neither too low (which would interfere with the hind legs) nor too high (which could allow the seat to ride up and above the point of the rump). As a rough guide, the correct height is halfway between hock and dock, with slight variances for horse build and conformation. The important thing to consider is that when there is pressure on the breeching seat (as when going downhill or stopping), this pressure bears onto the hindquarters where it does not interfere with the hind legs. If the breeching is too low, it can push the hind legs from under the horse and make the horse feel insecure.

Breeching's marked with BS and HS are also available with the Breeching Seat and/or Hip Straps separately.

Scan the code and watch how to fit your Breeching with our short video on YouTube.



ZGB Breeching

Heavy-duty style with double hip straps. The smooth and padded breeching seat is 80mm (3 1/2") wide. Hip straps for Cob are 19mm (3/4") wide, Full and Extra Full Size hip straps are 25mm (1") wide.

	Length		Breeching Seat		Hip Straps	
Cob	121cm (48")	431806	Cob	431796	Cob	431856
Full	132cm (52")	431807	Full	431797	Full	431857
Extra Full	142cm (56")	431808	Extra Full	431798	Extra Full	431858



Classic Breeching

Elegantly styled with double hip straps. The smooth padded breeching seat is 60mm (2 1/3") wide, while the hip strap is 19mm (3/4") wide.

	Length		Breeching Seat		Hip Straps	
Pony	111cm (44")	444360	Small Pony	444338	Pony	444380
Cob	121cm (48")	444362	Pony	444340	Cob	444382
Full	132cm (52")	444364	Cob	444342	Full	444384
			Full	444344		
			Extra Full	444346		



SL Breeching

Elegantly styled, lightweight breeching with single hip strap. The smooth padded breeching seat is 40mm (1 1/2") wide for Mini and 60mm (2 1/3") wide for Shetland, while the hip straps are 12mm (1/2") wide.

	Length	
Mini	75cm (29 1/2")	449204
Shetland	88cm (34 3/4")	448204
Small Pony	101cm (40")	444358



SL Plus Breeching

Elegantly styled, lightweight breeching with single hip strap. The smooth padded breeching seat is 60mm (2 1/3") wide, while the hip strap is 19mm (3/4") wide.

	Length	
Pony	111cm (44")	483464
Cob	121cm (48")	483466
Full	132cm (52")	483468



Brun Breeching

Elegantly styled with double hip straps. The smooth and padded breeching seat is 60mm (2 1/3") wide, while the hip strap is 19mm (3/4") wide.

	Length	
Pony	112cm (44")	430360
Cob	122cm (48")	430362
Full	132cm (52")	430364



WebZ Breeching

Soft and well-padded with double hip straps. The breeching seat is 60mm (2 1/3") wide, while the hip strap is 19mm (3/4") wide for Pony and 25mm (1") wide for other sizes.

	Length	
Pony	112cm (44")	490464
Cob	122cm (48")	490466
Full	132cm (52")	490468
Extra Full	142cm (56")	490469



Tedex Breeching Seat

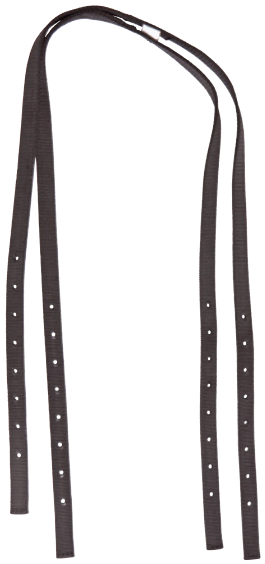
Lined with soft anti-gall material. Hip Straps supplied separately.

	Length	
Shetland	86cm (34")	460140
Pony	104cm (41")	460240
Cob	117cm (46")	460340
Full	127cm (50")	460440
Extra Full	140cm (55")	460540

Tedex Hip Straps

19mm (3/4") wide, double hip straps. Sold as a pair.

	Length	
Shetland	103cm (40 1/2")	460141
Pony	116cm (45 3/4")	460241
Cob	125cm (49 1/4")	460341
Full	138cm (54 1/4")	460441
Extra Full	150cm (59")	460541



BREECHING STRAPS

Where Single Harness is used, Breeching straps are the means of connecting the breeching to the vehicle to allow braking. In Pairs Harness, they form a connection between the breeching ring and breastplate of the wheeler horses.



Universal Breeching Straps

Stainless steel rein/parrot snaps. Sizes are suitable for various Zilco harness. Sold as a pair.

	Length	Width	
Small	102cm (40")	19mm (3/4")	431809
Medium	114cm (45")	25mm (1")	431810
Large	127cm (50")	25mm (1")	431811



ZGB Pairs Breeching Straps

Suitable for use with ZGB Pairs Harness made pre-2016. Sold as a pair.

	Length	Width	
One Size	183cm (72")	25mm (1")	431812



Loose Buckle Piece

25mm (1") wide. Sold as a pair.

445078



USED WITH →

Pairs Breeching Straps

Attaches with Loose Buckle Piece (sold separately). Suitable for use with Classic and Elite Pairs Harness. Sold as a pair.

	Length	Width	
Pony	89cm (35")	25mm (1")	445073
Cob	104cm (41")	25mm (1")	445074
Full	119cm (47")	25mm (1")	445075



Brun Breeching Straps

Suitable for use with Brun Single or Pairs Harness. Sold as a pair.

	Length	Width	
One Size	127cm (50")	25mm (1")	430811



SL Plus Breeching Straps

Suitable for SL Plus singles and pairs. Sold as a pair.

	Length	Width	
Small	112cm (44")	19mm (3/4")	483481
Medium	124cm (49")	25mm (1")	483482
Large	137cm (54")	25mm (1")	483483



SL Breeching Straps

Suitable for SL single harness. Sold as a pair.

	Length	Width	
Mini	76cm (30")	19mm (3/4")	449220
Shetland	90cm (35")	19mm (3/4")	448220



SL Pairs Breeching Straps

Stainless steel clip snaps. Suitable for SL Pairs Harness. Sold as a pair.

	Length	Width	
Mini/Shet.	77cm (30")	19mm (3/4")	448230
Small Pony	88cm (35")	19mm (3/4")	447230

EZ Breeching Straps

Designed to be left on the vehicle shafts for quicker harnessing every time. Very easy to adjust for different horses in the same vehicle. Stainless steel rein/parrot snaps. Suitable for any Zilco harness. Sold as a pair.

Loop through themselves onto shaft



	Length	Width	
Small	39-55cm (15-22")	16mm (5/8")	431823
Large	42-63cm (16-25")	25mm (1")	431825

WebZ Breeching Straps

Small suitable for Pony WebZ harness, Large suitable for Cob, Full and Extra Full WebZ harness. Sold as a pair.



	Length	Width	
Small	102cm (40")	19mm (3/4")	490481
Large	130cm (51")	25mm (1")	490483

Tedex Breeching Straps

Suitable for use with Tedex Single Harness. Sold as a pair.



	Length	Width	
Shetland	73cm (28 3/4")	19mm (3/4")	460142
Pony	81cm (32")	19mm (3/4")	460242
Cob	92cm (36 1/4")	19mm (3/4")	460342
Full	107cm (42")	19mm (3/4")	460442
Extra Full	117cm (46")	19mm (3/4")	460542



Breeching Strap fitting.

Correct adjustment of the breeching straps is vital to ensure that the horse has a comfortable space in which to move without restriction, but which also allows the action of the breeching seat to control the vehicle, taking its weight when going downhill or stopping.

As a general rule, the distance between the breeching seat and the horse's rump should be a hand width sideways when the traces are taunt. To check this when harnessing up, and with the traces connected at the correct length, roll the vehicle forwards onto the horse to check that the breeching seat bears onto the hindquarters when the traces are slack. And when the vehicle is rolled back to tighten the traces (to simulate the tension of pulling the vehicle), check that there is a hand width sideways between the hindquarters and the breeching seat.

The point of attachment for the breeching straps will depend on the design of the shafts. Usually, the breeching straps can be buckled through a dee or staple on the shafts, and if necessary wrapped around the shaft too. Once the correct hole and methodology is established, it is good practice to remember exactly which hole is correct, and that both sides of the breeching are attached in exactly the same way. This will save adjustment time in the future if the correct holes are recorded and remembered.

Quick Release Tips.

Most breeching straps (depending on the model of harness) are supplied with a snap hook. This acts as a quick way of disconnecting the breeching, either as an every day convenience, or in an emergency situation. If the same vehicle is being used day by day, it is also possible to leave the breeching straps buckled onto the shafts, so that each time the horse is put to the vehicle, it is very quick and easy to simply connect this snap to the ring of the breeching, knowing that it is already adjusted correctly from the last time.

TRACE CARRY STRAPS

Trace carry straps are used to prevent the traces from hanging too low, thus helping to prevent the horse from getting their leg over the trace.



Standard Leader Trace Carry Straps

For Team Leader Harness. Pony - Extra full will fit either 32mm (1 1/4") or 50mm (2") trace widths. Sold as each.

	Length Min.	Length Max.	Width	
Shetland	70cm (27 1/2")	105cm (41")	13mm (1/2")	445593
Pony	80cm (31")	115cm (45")	16mm (5/8")	445595
Cob	115cm (45")	150cm (59")	25mm (1")	445597
Full	125cm (49")	160cm (63")	25mm (1")	445599
Extra Full	142cm (56")	188cm (74")	25mm (1")	445601

Standard Pairs/Wheeler Trace Carry Straps

Extra long design, for Pairs or Team Wheelers that are not using breeching. Sold as each.

	Length Min.	Length Max.	Width	
One Size	170cm (67")	265cm (104")	25mm (1")	445600



Standard Trace Carry Straps

Shetland/Mini to suit SL Harness, other sizes to suit ZGB, Elite, Classic and SL Plus Harness. Sold as a pair.

	Length Min.	Length Max.	Width	
Shetland/Mini	12cm (4 3/4")	20cm (7 3/4")	13mm (1/2")	445033
Pony	14cm (5 1/2")	24cm (9 1/2")	13mm (1/2")	445035
Cob	16cm (6 1/3")	28cm (11")	16mm (5/8")	445037
Full/Extra Full	18cm (7")	38cm (15")	16mm (5/8")	445039



Brun Leader Trace Carry Straps

For Team Leader Harness. Will fit either 32mm (1 1/4") or 50mm (2") trace widths. Sold as each.

	Length Min.	Length Max.	Width	
Pony	80cm (31")	115cm (45")	25mm (1")	430792
Cob	115cm (45")	150cm (59")	25mm (1")	430797
Full	125cm (49")	160cm (63")	25mm (1")	430799

Brun Pairs/Wheeler Trace Carry Straps

For Pairs or Team Wheelers that are not using breeching. Sold as each.

	Length Min.	Length Max.	Width	
One Size	170cm (67")	265cm (104")	25mm (1")	430780



Brun Trace Carry Straps

Suitable for all Brun Harness. Sold as a pair.

	Length Min.	Length Max.	Width	
One Size	24cm (9")	42cm (16")	16mm (5/8")	430830



Elastic Leader Trace Carry Straps

For Team Leader Harness. Sold as each.

	Length Min.	Length Max.	Width	
Short	100cm (39")	140cm (55")	25mm (1")	432520
Standard	140cm (55")	175cm (69")	25mm (1")	432522

Elastic Pairs/Wheeler Trace Carry Straps

Extra long design, for Pairs or Team Wheelers that are not using breeching. Sold as each.

	Length Min.	Length Max.	Width	
One Size	150cm (59")	240cm (94")	25mm (1")	432524

Patent Trace Carry Drop



Fitted onto the trace carry strap above the buckle, for a decorative cover. Sold as each.

444314



Short Quick Release Kicking Strap

Compulsory on singles for competitions in Germany. Sold as a pair.

444495



WebZ Long Trace Carry Straps

For Pairs that are not using breeching. Sold as each

	Length Min.	Length Max.	Width	
Small	109cm (43")	140cm (55")	19mm (3/4")	490491
Large	145cm (57")	212cm (83 1/2")	25mm (1")	490493



WebZ Trace Carry Straps

Suitable for all WebZ Harness. Sold as a pair.

	Length Min.	Width	
One Size	58cm (22 3/4")	19mm (3/4")	490485



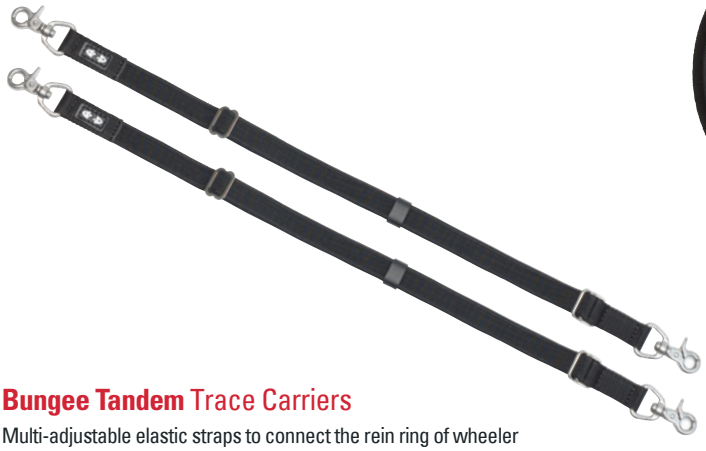
Quick Release Kicking Strap

Quick release fittings both sides for safe, easy removal in an emergency. Sold as each.

	Length Min.	Length Max.	Width	
One Size	124cm (49")	188cm (74")	25mm (1")	444491

Kicking Strap fitting.

A kicking strap is often used when undergoing harness training, or on a more regular basis for horses that have a tendency to kick. The purpose is to limit the height of the hindquarters should the horse kick out. But it is important not to strap down the hindquarters in any way that could interfere with a bouncy stride or some canter strides, because this in itself could cause the horse to kick out. Ideally, the adjustment should be slack enough to allow for any non destructive movements that a young horse might make, but stops the hindquarters from raising high enough do a high kick that could do damage to the vehicle or driver.



Bungee Tandem Trace Carriers

Multi-adjustable elastic straps to connect the rein ring of wheeler breastplate neck strap to the small dees on the Tandem Leader Traces. Keeps the traces higher, to prevent the leader and wheeler horse from getting a leg over the trace. Sold in pairs. Sizes listed are unstretched.

	Length Min.	Length Max.	
One Size	75cm (29 1/2")	110cm (43")	445201



Team Leader Bungees

Connects leader crupper dock to upward dee on trace to hold it up and help prevent a leg going over the trace. Also to connect girth to downward dee on trace, to stop the traces flipping up over the horse's hindquarters on tight turns. Sold as a pair. Sizes listed are unstretched.

	Length Min.	Length Max.	
Small	54cm (21 1/4")	85cm (33 1/2")	445213
Medium	63cm (24 3/4")	100cm (39 1/3")	445215
Large	68cm (26 3/4")	115cm (45 1/4")	445217

Photo: Louise Allen Photography

Scan the code and watch how to fit your Crupper with our short video on YouTube.

Crupper fitting.

The crupper and dock give stability to the saddle, and allow the breeching hip straps to hang in a good position to support the breeching. The crupper buckles into the square loop at the centre back of the saddle. Adjust the tension so that it is possible to put a fist between the crupper and the horse's back. Once correctly adjusted, the crupper can remain buckled up so it is ready for the next time. Every time the horse is harnessed up, one side of the dock should be unbuckled and the tail laid carefully into the dock, taking particular care that there are no hairs tangled up under the tail, and the tail is laying smoothly, before buckling up the dock.

Quick Release Tips.

Some drivers like to fit a small snap hook between the crupper and the saddle, so the crupper and breeching can be quickly snapped onto the saddle. This serves two purposes. In an emergency, it means the entire crupper and breeching can be unclipped from the saddle. This is quicker than having to unbuckle or unclip each side of the breeching individually. Secondly, it is often easier to have the breeching and crupper detached for more convenient storage and carrying.

Standard Crupper

Soft foam padded dock. Supplied as standard with most Zilco Driving Harness sets.

	Length Min.	Length Max.	
Mini	65cm (25")	79cm (31")	444455
Shetland	79cm (31")	92cm (36")	444457
Pony	80cm (31 1/2")	95cm (37 1/2")	444459
Cob	90cm (35 1/2")	105cm (41 1/3")	444463
Full	100cm (39")	125cm (49 1/4")	444467
Extra Full	105cm (41 1/3")	140cm (55")	444469



Crupper without Dock Buckles

For use with Team Leader traces, though can be used without.

	Length Min.	Length Max.	
Pony	80cm (31 1/2")	95cm (37 1/2")	444503
Cob	90cm (35 1/2")	105cm (41 1/3")	444505
Full	100cm (39")	125cm (49 1/4")	444507



Brun Crupper

Soft foam padded dock. Supplied as standard with Brun Harness sets.

	Length Min.	Length Max.	
Pony	80cm (31 1/2")	95cm (37 1/2")	430460
Cob	90cm (35 1/2")	105cm (41 1/3")	430463
Full	100cm (39")	125cm (49 1/4")	430467



SL Plus Crupper

Soft dock lined with anti-gall. Supplied as standard with SL Plus Harness sets.

	Length Min.	Length Max.	
Pony	80cm (31 1/2")	95cm (37 1/2")	483444
Cob	90cm (35 1/2")	105cm (41 1/3")	483446
Full	100cm (39")	125cm (49 1/4")	483448



SL Crupper

Soft dock lined with anti-gall. Mini supplied with SL Mini Harness sets, Shetland supplied with SL Shetland & Small Pony Harness Sets.

	Length Min.	Length Max.	
Mini	65cm (25")	79cm (31")	449404
Shetland	79cm (31")	92cm (36")	448404



Webz Crupper

Soft foam padded dock. Supplied as standard WebZ Harness sets.

	Length Min.	Length Max.	
Pony	70cm (27 1/2")	90cm (35 1/2")	490444
Cob	90cm (35 1/2")	105cm (41 1/3")	490446
Full	100cm (39")	125cm (49 1/4")	490448
Extra Full	105cm (41 1/3")	140cm (55")	490449



Tedex Crupper

Soft dock lined with anti-gall. Supplied as standard with Tedex Harness sets.

	Length Min.	Length Max.	
Shetland	60cm (23 3/4")	80cm (31 1/2")	460170
Pony	75cm (29 1/2")	95cm (37 1/2")	460270
Cob	85cm (33 1/2")	105cm (41 1/2")	460370
Full	100cm (39")	120cm (47 1/2")	460470
Extra Full	105cm (41 1/3")	125cm (49 1/2")	460570



Moulded Crupper Dock

Seamless construction to reduce rubbing, can be shaped to required position.

444448



Soft Crupper Dock

Soft and flexible with foam padded core for comfort.

Small	444445
Large	444446



POLE STRAPS

Pole straps are used in Pairs or Team driving where a suspended pole is employed. They are attached to the Dee on the front of the breastplate and then to the end of the pole. In Team driving, the pole strap is utilised on the wheeler horses.



Quick Release Pole Straps

Standard in Cob, Full and Extra Full Classic, ZGB and Elite Pair, and Team Harness sets. Optional in Pony Classic Pair and Team Harness sets. Sold as a pair.

	Length Min.	Length Max.	Width	
Pony	24cm (9")	39cm (15")	25mm (1")	445086
Cob/Full	35cm (14")	50cm (20")	38mm (1 1/2")	432607



Standard Pole Straps

Standard in Pony Size Classic Pair and Team Harness. Sold as a pair.

	Length Min.	Length Max.	Width	
Pony	35cm (14")	43cm (17")	25mm (1")	445084



Brun Pole Straps

Standard in Brun Pairs & Team Harness. Sold as a pair.

	Length Min.	Length Max.	Width	
Pony	35cm (14")	43cm (17")	25mm (1")	430602
Cob/Full	35cm (14")	50cm (20")	32mm (1 1/4")	430605



32mm Pole Straps

Optional in most harness sets. Sold as a pair.

	Length Min.	Length Max.	Width	
Small	16cm (6")	30cm (12")	32mm (1 1/4")	432602
Large	35cm (14")	50cm (20")	32mm (1 1/4")	432605



SL Pole Straps

Large standard in Pony, Cob and Full SL Plus Pair Harness sets. Small standard in Mini, Shetland and Small Pony SL Pairs & Team Harness sets. Sold as a pair.

	Length Min.	Length Max.	Width	
Small	27cm (9")	33cm (12")	25mm (1")	448750
Large	38cm (15")	52cm (20 1/2")	25mm (1")	483488



WebZ Pole Straps

Large standard in Full and Extra Full, Small standard in Pony and Cob WebZ Pairs Harness sets. Sold as a pair.

	Length Min.	Length Max.	Width	
Small	20cm (8")	40cm (16")	32mm (1 1/4")	490487
Large	25cm (9 3/4")	45cm (17 3/4")	32mm (1 1/4")	490488

COUPLING STRAPS

The coupling strap is used in Team harness to link the breastplates of the two lead horses together.



Large Coupling Strap

Standard in Cob and Full Classic Team harness sets. Sold as each.

	Length Min.	Length Max.	Width	
Cob/Full	60cm (24")	75cm (29")	25mm (1")	432515



Small Coupling Strap

Standard in Pony Classic Team harness sets. Sold as each.

	Length Min.	Length Max.	Width	
Pony	36cm (15 1/3")	50cm (19 3/4")	19mm (3/4")	445567



Quick Release Coupling Strap

Standard in ZGB and Elite Team harness sets. Sold as each.

	Length Min.	Length Max.	Width	
One Size	45cm (18")	62cm (24")	32mm (1 1/4")	432518



Brun Quick Release Coupling Strap

Standard in Brun Team harness sets. Sold as each.

	Length Min.	Length Max.	Width	
One Size	45cm (18")	62cm (24")	32mm (1 1/4")	430818

Standard Small Roger Rings

Standard in Shetland SL Team and Tandem harness sets. 13mm (1/2") Conway Buckle is needed to attach to a standard SL bridle (page 114). Sold as a pair.

	Ring Dia.	Strap Width	
Small	32mm (1 1/4")	13mm (1/2")	445162



Standard Medium Roger Rings

Standard in Pony Classic Tandem and Team harness sets. Sold as a pair.

	Ring Length	Ring Width	Strap Width	
Medium	65mm (2 1/5")	35mm (1 1/3")	13mm (1/2")	432530



Standard Large Roger Rings

Standard in Cob, Full and Extra Full ZGB, Elite and Classic harness sets. Sold as a pair.

	Ring Length	Ring Width	Strap Width	
Large	85mm (3 1/3")	45mm (1 3/4")	19mm (3/4")	432535



Brun Small Roger Rings

Standard in Pony Brun Team harness sets. Sold as a pair.

	Ring Dia.	Strap Width	
Small	32mm (1 1/4")	13mm (1/2")	430838

Brun Large Roger Rings

Standard in Cob and Full Brun Team harness sets. Sold as a pair.

	Ring Length	Ring Width	Strap Width	
Large	85mm (3 1/3")	45mm (1 3/4")	19mm (3/4")	430840





Driva Puffer Pads

Made from cotton outer and polyfill inner, which is non-absorbent and will not hold moisture. Touch-tape straps make the pads easy to fit and remove for cleaning.

XS: 12cm (4 3/4") wide x 60cm (23 2/3") long
S: 12cm (4 3/4") wide x 86cm (33 4/5") long
M: 15cm (6") wide x 110cm (43 1/3") long
L: 15cm (6") wide x 124cm (48 3/4") long

	XS	S	M	L
Black	450001	450031	450061	450091
Navy	450002	450032	450062	450092
Dark Green	450005	450035	450065	450095
Purple	450006	450036	450066	450096
Red	450007	450037	450067	450097
White	450008	450038	450068	450098
Royal Blue	450012	450042	450072	450102
Cerise	450016	450046	450076	450106





Driva GEL-Lite Pad

Gel-Lite core, covered with cotton upper and a breathable material lining. Gel-Lite has the impact and pressure absorption properties of traditional gels, but is up to 80% lighter. Touch-tape straps make the pad easy to fit and remove for cleaning.

	Length	Width	
Extra Small	60cm (23 2/3")	12cm (4 3/4")	450201
Small	84cm (33")	12cm (4 3/4")	450231
Medium	110cm (43 1/3")	15cm (6")	450261
Large	124cm (48 3/4")	15cm (6")	450291



Classic Saddle Riser Pad

Wedged saddle pad with PVC anti-gall waffle lining. Designed to lift the saddle on high-withered horses.

11cm (4 1/3") wide x 110cm (43 1/3") long.

446830

Riser Pads

High density foam with a PVC waffle covering for durability. The shaped risers provide stability on high withered horses and offer a close fit.

The Racer outer features hard-wearing nylon material, fully bound with polypropylene webbing.

18cm (7") wide x 95cm (37 1/2") long.

	A Waffle	B Racer
Black	526261	526281
Blue	526262	526292
Red	526267	526287





Wool Saddle Liner

Made from genuine Australian sheep's wool knitted onto a polyester backing, which enables machine washing without shrinkage. It also features a quilted cotton outer and hook and loop tape fastenings.

ZGB Liner - In Cob, Full and Extra Full sizes. Made to suit Zilco ZGB/Elite Saddles.

SL DLX Liner - In Mini and Shetland sizes. Made to suit Zilco SL Deluxe Saddles (please note the Shetland liner will fit Small Pony Saddle).

Classic Liner - In Pony, Cob and Full sizes. Made to suit Zilco Classic, Brun and SL Plus Saddles.

	ZGB	SL DLX	Classic
Mini	-	452240	-
Shetland	-	452242	-
Pony	-	-	452244
Cob	452206	-	452246
Full	452208	-	452248
Extra Full	452209	-	-



Racer Memory Foam Saddle Pads

Space age material that conforms to the horses back and minimises pressure points. Touch-tape straps for easy fit and removal for cleaning.

18cm (7") wide x 100cm (39 1/3") long.

Black	526201
Blue	526202
Red	526207
White	526208
Royal Blue	526212



Waffle Saddle Pads

Long wearing PVC waffle. High density foam core provides comfort for the horse. Simply hose with water to clean.

Extra Small: 12cm (4 3/4") wide x 73cm (28 3/4") long.
Small: 15cm (6") wide x 115cm (45 1/4") long.
Medium: 20cm (7 4/5") wide x 73cm (28 3/4") long.
Large: 20cm (7 4/5") wide x 115cm (45 1/4") long.

	Extra Small	Small	Medium	Large
Black	450402	450404	524861	524881
Royal Blue	-	-	524862	524882
Red	-	-	524867	524887



Deluxe Fleece Pad

Deep pile synthetic fleece pad, easily fitted with touch-tape straps.

Standard: 20cm (7 4/5") wide x 70cm (27 1/2") long
Long: 20cm (7 4/5") wide x 115cm (45 1/4") long.

	Standard	Long
Black	524701	524751
Blue	524702	524752
Yellow	524704	524754
Red	524707	524757
White	524708	524758



Photo: Louise Allen Photography

Wool Liners.

All Zilco Wool liners are made from genuine Australian sheep's wool knitted onto a polyester backing, enabling it to be machine washed on a wool cycle without shrinkage. The wool liners also feature a quilted cotton outer with hook and loop tape fastenings.

Perfect for use with traditional leather and modern day synthetic harness, with the wool absorbing sweat, making the task of cleaning harness after exercise much easier by simply putting the liner in the wash!

Wool is renowned for its anti bacterial and hypo-allergenic properties meaning the liners are suitable for even the most sensitive skinned horses. Using a wool liner can help prevent an increased build up of heat as the fibres help to ensure airflow as well as aiding with the even distribution of pressure and shock absorption.

Wool liners are also ideal for preventing rubbing and pinching which can sometimes occur when wearing harness for long periods of time.

Classic Wool Girth Liner

Made to suit Zilco Classic, Brun and SL Plus Driving Harness Girths. Full size is also suitable for all mini single breastplates

	Length	
Pony	40cm (15 3/4")	452104
Cob	50cm (19 2/3")	452106
Full	60cm (23 2/3")	452108



ZGB Wool Girth Liner

Made to suit Zilco ZGB/Elite Driving Harness Girths.

	Length	
Cob	50cm (19 2/3")	452156
Full	60cm (23 2/3")	452158
Extra Full	70cm (27 1/2")	452159



Wool Breastplate Liner

Made to suit Zilco ZGB, Elite, Classic, Brun, SL Plus, WebZ and Tedex Breastplates.



Length	
92cm (36 1/4")	452284
110cm (43 1/3")	452286
120cm (47 1/4")	452288
140cm (55")	452290

Empathy Wool Breastplate Liner

Made to suit Zilco MK4 Empathy Breastplates.

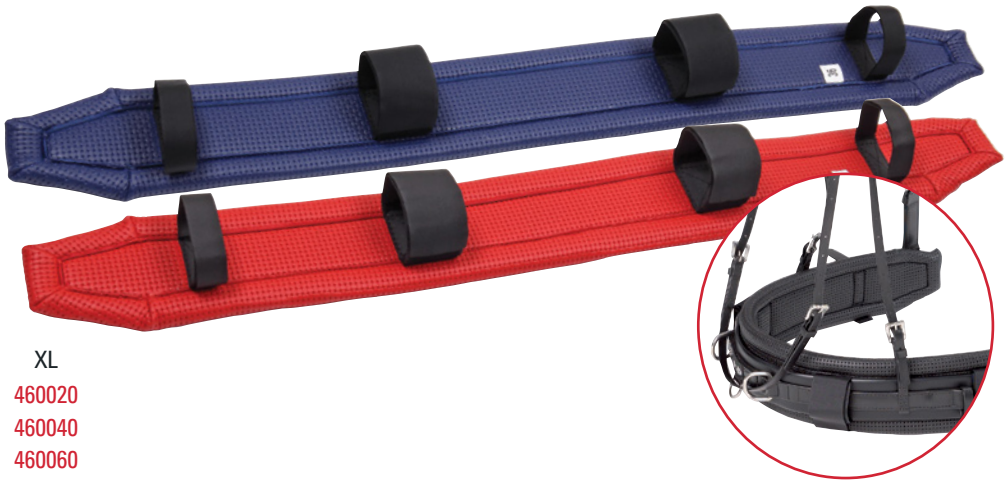


Pony	452304
Cob	452306
Full	452308

Waffle Breastplate Liner

Anti-gall waffle material with extra comfort padding. Touch-tape straps make the pad easy to fit and remove for cleaning. Can also be used with girths and saddles.

Small: 9.5cm (3 3/4") Wide x 92cm (36") long.
Medium: 11.5cm (4 1/2") wide x 110cm (43 1/3") long.
Large: 12cm (4 3/4") wide x 120cm (47 1/4") long.
Extra Large: 12cm (4 3/4") wide x 140cm (55") long.



	Small	Medium	Large	XL
Black	460014	460016	460018	460020
Royal Blue	460034	460036	460038	460040
Red	460054	460056	460058	460060

WITHER PADS



Driva GEL-Lite Wither Pad

Gel-Lite core, covered with cotton upper and a breathable material lining. Gel-Lite has the impact and pressure absorption properties of traditional gels, but is up to 80% lighter. Touch-tape straps make the pad easy to fit and remove for cleaning.

30cm (12") Suits ZGB and Elite Breastplates. 50cm (20") Suits Classic Breastplates.

30cm (12")	451003
50cm (20")	451005



Anti-Gall Wither Pad

Lightweight and easy to wash and clean, designed to fit under the breastplate wither strap to offer protection and comfort. Made from long-wearing PVC anti-gall material with touch-tape straps for fitting to the wither strap.

30cm (12") Suits ZGB and Elite Breastplates. 50cm (20") Suits Classic Breastplates.

30cm (12")	451103
50cm (20")	451105

TRACE COVERS

Reflective Trace Covers

Designed to fit over the harness trace when in use. Made from quality neoprene reduces the chance of trace rubs on the horses sides. With reflective piping strip on the outside for safe driving in low light.

Trace Width	Length	
25mm (1")	70cm (27 1/2")	452001
32mm (1 1/4")	100cm (39 1/3")	452021
32mm (1 1/4")	130cm (51")	452041
50mm (2")	100cm (39 1/3")	452061
50mm (2")	130cm (51")	452081



Quick Release Shackle

Used for attaching traces to carriages with swingle trees.Made from stainless steel and feature quick release snaps for safe and easy removal. Suitable for use with dee end traces.

A 10cm (4") with Leather Pull Tab 476100
B 13cm (5") without Leather Pull Tab 476105





Quick Release Pull Tab

Made from polypropylene webbing. For Quick Release Shackles.

432911



QR Leather Pull Tab

For Quick Release Shackles.

432920

Square Eye Rein Snap

Popular for quick release connection between crupper and saddle or for breeching straps. Stainless steel.

19mm (3/4") 984517
25mm (1") 984519



Round Eye Rein Snap

Stainless Steel. 13mm (1/2").

983603



Square Eye Trigger Snap

Used on breeching straps. Stainless steel. 25mm (1").

984530



Round Eye Trigger Snap

Stainless Steel. 16mm (5/8").

983604



Conway Buckle

Used to lock a sliding back band into position, 25mm for Classic and 32mm for Tedex (see fitting on page 92). 13mm used to attach small Roger Rings (page 109) to a standard SL bridle. Stainless steel.

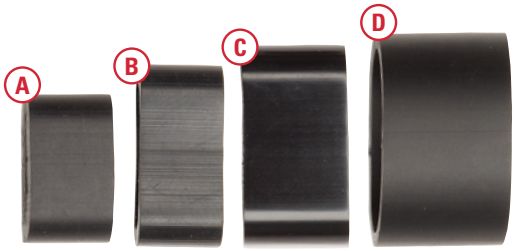
13mm (1/2") 980902
25mm (1") 980907
32mm (1 1/4") 980908



Soft PVC Keeper

For keeping in the tack box for spares and repairs.

A 13mm (1/2") 711001
B 16mm (5/8") 711003
C 19mm (3/4") 711005
D 22mm (7/8") 711009





Harness Repair Kit

- 2 m x 16mm (5/8") Apollo
- 2 m x 19mm (3/4") Apollo
- 2 m x 25mm (1") Apollo
- 2 m x 32mm (1 1/4") PN
- 10 x 16mm (5/8") Soft PVC Keepers
- 10 x 19mm (3/4") Soft PVC Keepers
- 10 x 22mm (7/8") Soft PVC Keepers
- 10 x 19mm (3/4") Moulded Keepers
- 10 x 22mm (7/8") Moulded Keepers
- 1 x 19mm (3/4") Stainless Steel Roller Buckle
- 1 x 22mm (7/8") Stainless Steel Roller Buckle

476210



Packed in a zip-up carryall



Available with Girth

Zilco Training Roller

Professional training roller for lunging, driving and breaking. Stainless steel terrets and 8 stainless steel dees. Soft waffle padding and double girth points.

Available with PVC 2 buckle Lonsdale girth, sizes 45cm (17 1/2") - 85cm (33 1/2"). Size must be specified at time of order.

Girth perimeter (without girth) min: 98.5cm (38 3/4"), max: 168cm (66").

Roller 631521
Roller with Girth 631541





Deluxe Quarter Sheet

Keeps the horse's back and loins warm in cold weather to prevent rapid muscle cooling. Waterproof and breathable 600 Denier polypropylene material, polar fleece lining and strong plastic clips for quick and easy fitting. Rump darts and a fillet cord for superior fit. Black with red piping and reflective trim.

Small - 80cm (31")	446924
Medium - 95cm (37 1/2")	446926
Large - 105cm (41 1/3")	446928
XL - 115cm (45 1/4")	446930



Plain Quarter Sheet

Same features as the Deluxe Quarter sheet, in plain black without red piping and reflective trim. Once size, Large - 105cm (41 1/3").

446948



All aprons come with a touch tape patch, which enables the hem to be hooked up and out of the way for drivers/ passengers when mounting the carriage.



Heavyweight Driving Aprons

For winter and cooler climates. Made from tough 600 Denier polypropylene material with warm polar fleece lining. 100cm (39 1/3") Length.

Black	446401
Navy	446402



Wool Driving Aprons

Stay warm with this 425g classically styled wool apron. 100cm (39 1/3") Length.

Black	446441
Navy	446442



Fleece Driving Aprons

This warm and versatile apron is made from a lightweight 240g polar fleece. 100cm (39 1/3") Length.

Burgundy	446460
Navy	446462
Dark Green	446465

Harness Driver's Seatbelt

Conforms to competition regulations. One end buckles to the carriage, the other is held by the assistant which is lined with Zilco Super-grip for superior grip in all weather conditions.

Comfortably padded and fully adjustable. Reduces the risk of being thrown from the carriage in rough terrain.

446700





Reassures safety while driving



Whip Rack

Wall mounted and holds up to 11 whips.

871510



Harness Rack

Wall mounted, heavy metal harness rack, perfect for use in the tack room and neatly holds a full set of single harness.

871514



4 Prong Harness Hook

Multi-purpose hook, hangs via chain or rope from above. Can be used for cleaning, or storing miscellaneous strapping, harness pieces etc.

871515



Tack Rack

Hangs over the back of a door, tailgate or partition etc, and has four hooks for holding bridles, reins and other assorted strapping. Perfect for taking to competition days to keep your saddlery organised.

871516



Reverse side

Number Holder Vest

Soft uncoated webbing with quick release buckles with plenty of side and shoulder adjustments. Plastic covered number sleeves for all weather conditions. Numbers not included.

875090



Vehicle Number Holder

Synthetic wipe-clean materials for all-weather convenience. Overall Size: 20cm (8") high x 26.5cm (10 1/2") wide. Window Size - 13cm (5") high x 25cm (9 7/8") wide.

446611



Competition Number Set

Number holders with elastic straps for attaching to bridles or the rider's arm for competition. Numbers are included.

A 3 Digits 875101
B 4 Digits 875102



Wall Mounted Dressage Letters - Set of 12

High visibility plastic letters. Include pre-drilled holes for ease of fitting. Set contains 12 points of the arena - A, B, C, E, F, H, J, M, R, S, V & P. Each letter measures 24cm (9 1/2") x 27cm (10 2/3") .

875104



Zilco Canvas Gear Bag

Heavy canvas gear bag with red trim and handles. The handles wrap all the way around the bag for added strength. Features a hard-wearing nylon zip with metal pull-tab.

A XL 75cm (29 1/2") x 36cm (14 1/5") x 36cm (14 1/5") 101105
B XXL 90cm (35 1/2") x 50cm (19 2/3") x 50cm (19 2/3") 101107



Waterproof Gear Bag

Made from heavy duty waterproof vinyl with strong webbing handles that wrap all the way around and touch tape comfort grip closure. Includes a D-ring which the zip can be padlocked for security when travelling. Measures: 35cm (13 3/4") x 45cm (17 3/4") x 85cm (33 1/2").

101125



ZGB/Elite Harness Bag

Black leatherette with red trim and ventilation panels. Includes 3 external pockets. Supplied with ZBG and Elite Harness sets.

101006



Classic Harness Bag

Sturdy black polyester with red trim and ventilation panels. Supplied with Classic Harness sets.

101004



Brown Harness Bag

Smart brown polyester, with ventilation panels. Supplied with Brun Harness sets.

101007



SL Plus Harness Bag

Sturdy black polyester with red trim and ventilation panels. Supplied with SL Plus Harness sets.

101003



Harness Racing Bag

Sturdy black polyester with red trim and ventilation panels. Supplied with Harness Racing and SL Harness sets.

101001



WebZ Harness Bag

Sturdy black polyester with brown trim and ventilation panels. Supplied with Webz Harness sets.

101005



Tedex Harness Bag

Sturdy black polyester and ventilation panels. Supplied with Tedex Harness sets.

101002



Zilco 25mm (1") PN Headstall

Flexible over high temperatures, with increased abrasion resistance. Sensitive feel while resistant to tears and cracks. Solid brass fittings. Fully washable.

	Cob	Full Size
Black	544561	544581
Dark Blue	544562	544582
Yellow	544564	544584
Dark Green	544565	544585
Red	544567	544587
White	544568	544588
Royal Blue	544572	544589



Zilco 19mm (3/4") PN Headstall

Same as the 25mm model, more suited to horses with a delicate head shape for a finer look. Solid brass fittings Popular for yearling sales.

	Pony	Cob	Full Size
Black	544611	544641	544671
Dark Blue	544612	544642	544672
Red	544617	544647	544677
White	544618	544648	544678



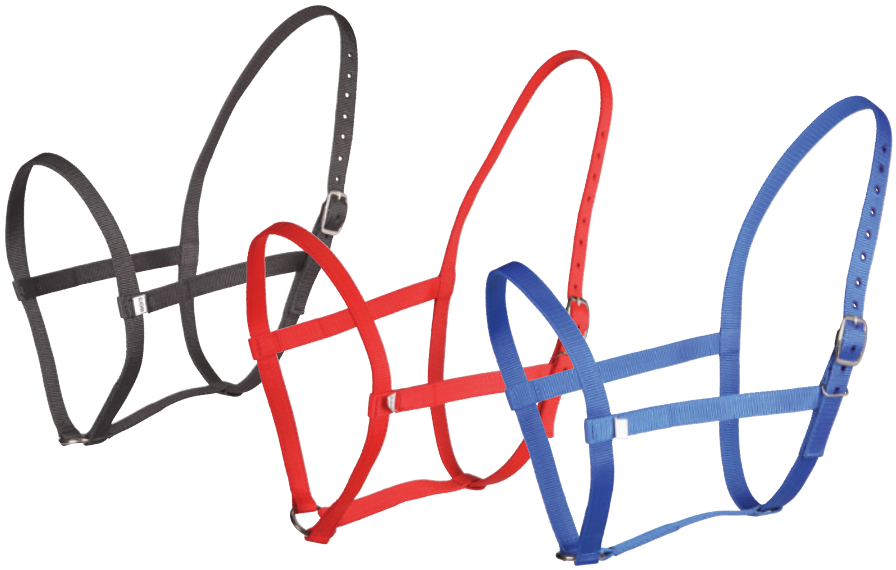
Epsom PN Deluxe Halter

High class Matt finish PN material has the look of leather without the maintenance. Double buckle head piece, Ideal for sales yard or presentation. Screws and nameplate also sold separately.

Cob	544713
Full	544753

Brass Chicago Screws
547255

Brass Nameplate
547251



Web Underhalter

Some competitions require halters to be worn with a driving bridle for safety. This model meets these requirements without adding weight or bulk. Made from soft weave PP webbing for lightness and comfort.

	Pony	Cob	Full
Black	542211	542241	542271
Red	542217	542247	542277
Royal Blue	542222	542252	542282



Synthetic Underhalter

Discreet and lightweight so that it does not interfere with the functionality of the bridle. Made from synthetic coated webbing.

Shetland	480109
Pony	480209
Cob	480309
Full	480409

BIT ACCESSORIES



Stainless Steel Curb Chains

Double inter-locking chain that lies flat, making it less likely to pinch. The curb chain should be 1 1/2 times the length of the bit mouthpiece.

20 Link	Pony	134510
24 Link	Cob	134515
28 Link	Full Size	134520



Leather Curb Strap

Brown leather to match the Zilco range of driving bits, but may also be used with most curb action bits.

Pony	134484
Cob	134486
Full Size	134488



Large Rings Butterfly White Mouth

The unique shape and material provide a softer mouthpiece which encourages relaxation. Two loops for rein adjustment. Leather curb strap & large rings

Mouth Size	Mouth Thick	Cheek Length	
11.5cm (4 1/2")	17mm (2/3")	135mm (5 1/3")	121424
12.5cm (5")	17mm (2/3")	135mm (5 1/3")	121426
14cm (5 1/2")	17mm (2/3")	135mm (5 1/3")	121428



Small Rings Butterfly White Mouth

Stainless steel cheeks with a soft, non-toxic mouthpiece. Two loops for rein adjustment. With single link curb chain.

Mouth Size	Mouth Thick	Cheek Length	
11.5cm (4 1/2")	19mm (3/4")	120mm (4 3/4")	121205
12.5cm (5")	19mm (3/4")	120mm (4 3/4")	121206
14cm (5 1/2")	19mm (3/4")	120mm (4 3/4")	121207



Butterfly Arched Mouth

Similar action to mullen mouth but with an upwards curve to allow more tongue room. Smooth mouth piece and leather curb strap.

Mouth Size	Mouth Thick	Cheek Length	
12.5cm (5")	15mm (3/5")	135mm (5 1/3")	121416
14cm (5 1/2")	15mm (3/5")	135mm (5 1/3")	121418
15cm (6")	15mm (3/5")	135mm (5 1/3")	121420



Mini Butterfly Arched Mouth

The same design as the Arched Mouth Butterfly bit (left), but with much finer dimensions to suit small ponies. Leather curb strap

Mouth Size	Mouth Thick	Cheek Length	
9cm (3 1/2")	10mm (1/3")	80mm (3 1/8")	121441
10cm (4")	10mm (1/3")	80mm (3 1/8")	121443
11.5cm (4 1/2")	10mm (1/3")	80mm (3 1/8")	121445



Butterfly Cherry Roller

Copper rollers encourage play. The port prevents the horse from getting its tongue over the bit. Single link curb chain.

Mouth Size	Mouth Thick	Cheek Length	
12.5cm (5")	21mm (4/5")	150mm (6")	121406
14cm (5 1/2")	21mm (4/5")	150mm (6")	121408
15cm (6")	21mm (4/5")	150mm (6")	121410



Liverpool Straight Mouth (1 Slot)

Reversible straight mouthpiece (ribbed 1 side). Sliding cheeks and single link curb chain.

REVERSIBLE

Mouth Size	Mouth Thick	Cheek Length	No. Slots	
11.5cm (4 1/2")	13mm (1/2")	120mm (4 3/4")	1	121254
12.5cm (5")	13mm (1/2")	120mm (4 3/4")	1	121256
14cm (5 1/2")	13mm (1/2")	120mm (4 3/4")	1	121258



Liverpool Straight Mouth

Reversible straight mouthpiece (ribbed 1 side). Sliding cheeks and single link curb chain. Available in 2 and 3 slot cheeks.

REVERSIBLE

Mouth Size	Mouth Thick	Cheek Length	No. Slots	
11.5cm (4 1/2")	13mm (1/2")	140mm (5 1/2")	2	121314
12.5cm (5")	13mm (1/2")	165mm (6 1/2")	2	121316
14cm (5 1/2")	13mm (1/2")	205mm (8")	3	121318



Liverpool Arched Mouth (Fixed)

Arched shape offers more tongue room. Ribbed 1 side (reversible). Single link chain.

REVERSIBLE

Mouth Size	Mouth Thick	Cheek Length	No. Slots	
12.5cm (5")	14mm (3/5")	165mm (6 1/2")	2	121236
14cm (5 1/2")	14mm (3/5")	165mm (6 1/2")	2	121238
15cm (6")	14mm (3/5")	165mm (6 1/2")	2	121240



Liverpool Straight Mouth (White)

Unique shape & material creates a softer mouthpiece to encourage relaxation. Leather curb strap included.

Mouth Size	Mouth Thick	Cheek Length	No. Slots	
11.5cm (4 1/2")	18mm (6/8")	165mm (6 1/2")	2	121294
12.5cm (5")	18mm (6/8")	190mm (7 1/2")	3	121296
14cm (5 1/2")	18mm (6/8")	190mm (7 1/2")	3	121298
15cm (6")	18mm (6/8")	190mm (7 1/2")	3	121300



Liverpool Arched Mouth (Sliding)

Arched shape offers more tongue room. Ribbed 1 side (reversible). Single link chain. The sliding cheek offers more gag action & poll pressure.

REVERSIBLE

Mouth Size	Mouth Thick	Cheek Length	No. Slots	
11.5cm (4 1/2")	13mm (1/2")	165mm (6 1/2")	2	121244
12.5cm (5")	13mm (1/2")	190mm (7 1/2")	3	121246
14cm (5 1/2")	13mm (1/2")	190mm (7 1/2")	3	121248
15cm (6")	13mm (1/2")	190mm (7 1/2")	3	121250



Liverpool Mullen Mouth

Forward curving mouthpiece in traditional mullen style. Sliding cheeks and single link curb chain

Mouth Size	Mouth Thick	Cheek Length	No. Slots	
11.5cm (4 1/2")	15mm (3/5")	140mm (5 1/2")	2	121304
12.5cm (5")	15mm (3/5")	165mm (6 1/2")	2	121306
14cm (5 1/2")	15mm (3/5")	205mm (8")	3	121308



Military Bit

The set-back cheeks of this elbow ported bit stops the horse from grabbing the bit and prevents pinching of the cheeks. Single link curb chain.

Mouth Size	Mouth Thick	Cheek Length	No. Slots	
12.5cm (5")	16mm (5/8")	180mm (7")	2	121226
14cm (5 1/2")	16mm (5/8")	180mm (7")	2	121228
15cm (6")	16mm (5/8")	180mm (7")	2	121230



COPPER ROLLERS

Liverpool Cherry Roller

The rollers encourage play while the port prevents the horse from getting its tongue over the bit. Fixed cheek prevent the lips from being pinched. Single link curb chain.

Mouth Size	Mouth Thick	Cheek Length	No. Slots	
14cm	21mm	165mm	2	121278
15cm	21mm	165mm	2	121280



Half Liverpool Curved Mouth

Anatomically curved mouthpiece to relieve pressure on the tongue. Leather curb strap.

Mouth Size	Mouth Thick	Cheek Length	No. Slots	
11.5cm (4 1/2")	12mm (1/2")	140mm (5 1/2")	2	121344
12.5cm (5")	12mm (1/2")	140mm (5 1/2")	2	121346
14cm (5 1/2")	12mm (1/2")	140mm (5 1/2")	2	121348



NZ Driving Tom Thumb

A very popular stainless steel bit with jointed mouthpiece.

Mouth Size	Mouth Thick	Cheek Length	
11.5cm (4 1/2")	13mm (1/2")	125mm (5")	121324
12.5cm (5")	13mm (1/2")	125mm (5")	121326



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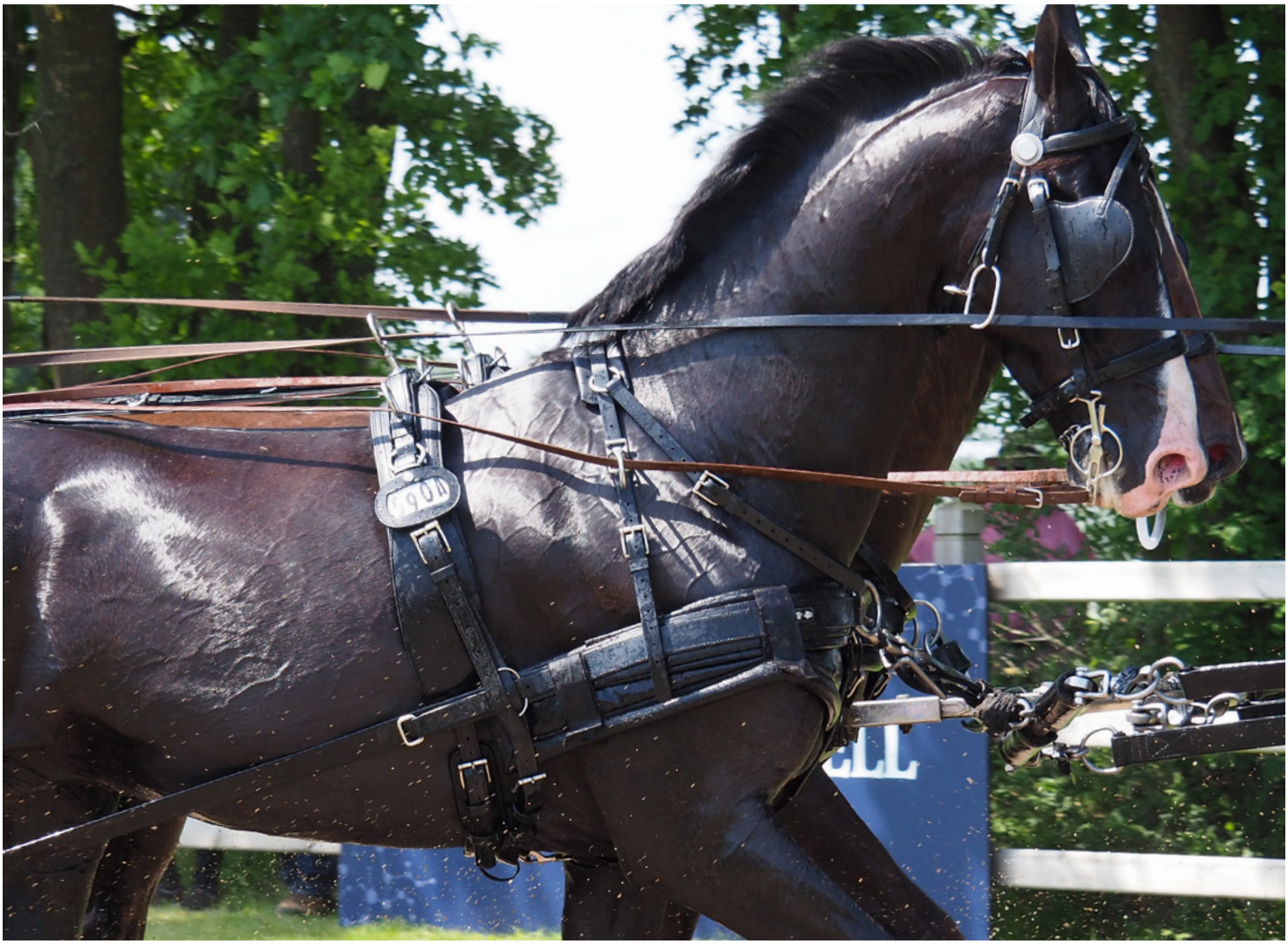
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Prince Philip, Duke of Edinburgh, visits the Zilco factory in New Zealand.

(Left to right) Tony Strachan, CEO of Zilco Group, Chris Owens, Zilco NZ Factory Manager, HRH Prince Philip, Duke of Edinburgh and Laurie Trist, Manager of Zilco NZ.

In 1995, Laurie Trist, Manager of Zilco NZ, aware that the Queen and the Duke were going to visit NZ, wrote to Prince Philip asking him if he would be interested to visit the factory. Of course, Zilco was well aware of the Prince's part in the development of the carriage driving sport and we were aware of his knowledge of Zilco harness. We were thus delighted and honoured by the Duke's acceptance of the invitation.

Prince Philip spent some 45 minutes with us, taking tea, meeting all the staff, and engaging in meaningful conversation about the sport and his involvement in it. HRH was most charming, and we thought, delighted to be doing something in which he was truly interested. He was presented with a set of Zilco harness by Laurie's young son William then aged about 11.

It was a memorable occasion in the history of the Zilco Company.

Tony Strachan
CEO – Zilco Group
May 2021







Photo: Event to Event Photography

ZILCO

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